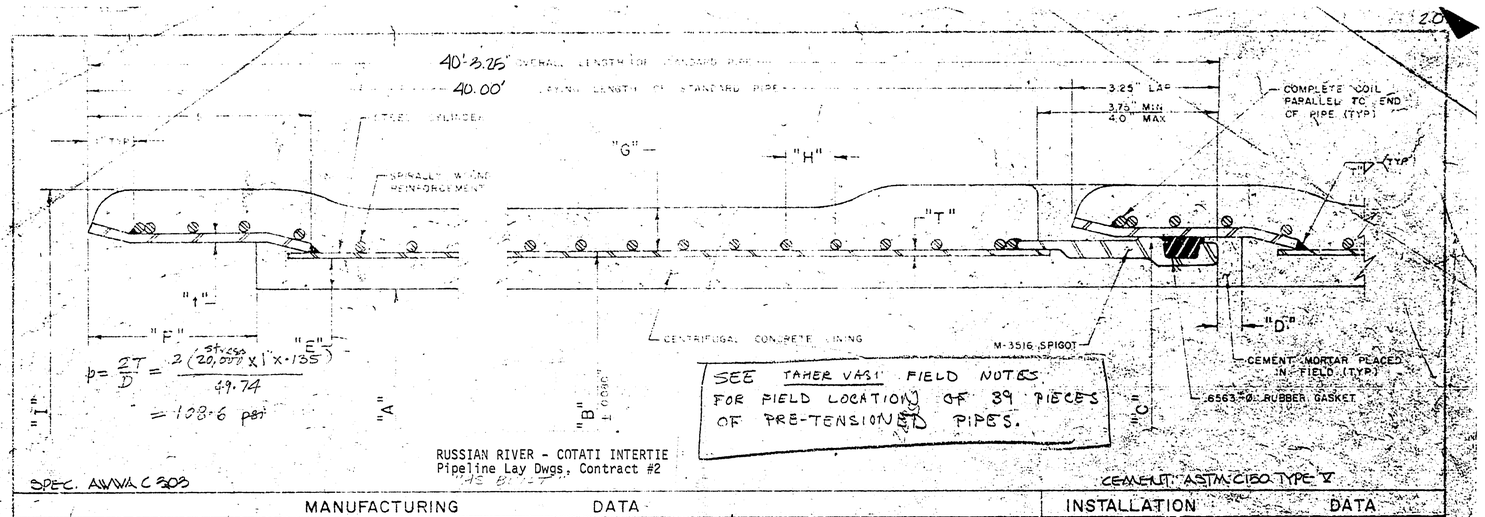


RUSSIAN RIVER - COTATI INTERTIE
Pipeline Lay Dwgs, Contract #2

SPEC. AWWA C 303

CEMENT: ASTM C150 TYPE V

MANUFACTURING DATA																				INSTALLATION DATA					
				STEEL CYLINDER					REINFORCING ROD																
INSIDE DIAM OF PIPE A (IN.)	PIPE CLASS	BID ITEM	TOTAL A_s /FT (SQ. IN.)	GAGE OR THICKNESS T (NO. OR IN.)	A_s /FT (SQ. IN.)	OUTSIDE DIAMETER B (IN.)	PLANT TEST PRESSURE (PSI)	CYL WEIGHT (LB./FT.)	ROD DIAM. (IN.)	A_s /FT (SQ. IN.)	SPACING C TO C H (IN.)	COILS PER FOOT (NO.)	ROD WT (PER FT.)	NOMINAL JOINT DIAMETER C (IN.)	BELL RING THICKNESS (IN.)	DEPTH OF SOCKET F (IN.)	NOMINAL LINING THICKNESS E (IN.)	MIN COATING THICKNESS G (IN.)	MAX OUTSIDE DIAMETER OF PIPE I (IN.)	INSIDE JOINT SPACE D (IN.)	MAX PULL PER JOINT (ANGLE)	MIN PULLED RADIUS USING 40' PIPE (FEET)	OFFSET IN 40' FOR MAXIMUM PULL (FEET)	APPROX WEIGHT OF 40' PIPE (LB.)
54	*		2.15	10	1.61	55.875	97	80.08	5/16	.54	1.70	7.06	27	56.375	1/4"	3.75	.75	1.06	58.99	.50	1°01'	2256	0.71	17,306
54	——	FITTINGS	3.54	1/4	3.00	55.875	181	148.54	5/16	.54	1.70	7.06	27	56.375	1/4"	3.75	.75	1.06	58.99	.50	1°01'	2256	0.71	20,021
48	B-25 C-25		2.09	10	1.61	49.875	109	71.46	1/4	.48	1.22	9.84	21.41	50.375	1/4"	3.75	.75	1.00	52.87	.50	1°08'	2016	0.79	14,949
48	——	FITTINGS	3.48	1/4	3.00	49.875	203	132.82	1/4	.48	1.22	9.84	21.41	50.375	1/4"	3.75	.75	1.00	52.87	.50	1°08'	2016	0.79	17,368
⚠ 30	B-25 C-50 APPROVED		1.20	14	.90	31.875	95	25.37	5/64	.30	1.34	8.96	5.87	32.375	3/16	3.75	.75	1.00	34.75	.50	1°46'	1296	1.24	8885
⚠ 36	A-25		1.62	12	1.26	37.875	112	42.20	1/4	.36	1.69	7.53	12.22	38.375	3/16	3.75	.75	1.00	40.75	.50	1°29'	1586	1.04	10,710

1. COVERS REQUIRED
2. PAINT EXPOSED METAL OF BELL & SPIGOT W/ 1-COAT AMERCOAT 38

$\frac{.48}{2.09} = 23\%$

A-250

* FOR PIPE CLASSES:
B-25 C-250
B-50
B-150
B-200
B-250

⚠ ADDED 36" A 25 PIPE
⚠ COLLECTED FULL DATA FOR 54" PIPE ADDED PIPE CLASSES & SIZES
⚠ ADDED CL. B-25 TO 30" PIPE

APPROVED
OCT-27 1975

11/4/75 CLL
10/9/75 CLL
10/27/75 CLL

RECEIVED
IRRIGATION FACILITIES CONTRACT #2
CLL 9/10/75 San Luis Water District
2085

60-4-102.230.1

DELETE 661

CONTINUED ON 662

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	STATION	PLUS OR MINUS	DESCRIPTION	DETAIL DWG. SHEET	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				1238		1235 1236 1237 1238 1231 1232 1233 1234					322+86.98	0°53'UP	67.25	-0°11' .008362 .999944	
				1231	8	STD SECT		S						-1°05' .008362 .999422	
				1230		1227 1228 1229 1230 1222 1223 1224 1225 1226					319+58.98	0°39' DN	63.43		
				1222	9	STD SECT		S						-0°20' .009550 .999972	
				1221		1219 1220 1221					315+89.94	0°48'UP	66.22		
				1219	3	STD SECT		S							
				1218	1	SIDE BEVEL	2°24'	GF2			314+66.97		68.89		
			+044	1217A		SIDE BEVEL w/ 4" A.V. TYPE 3"		G69			314+01.18	2°24' LT	69.78		
			+045	1217	1	1-VBA 16-VA; 16-VCB	5°05'	GF8			313+85.22	5°56' RT		-1°24' .021713 .999766	
										4" AV TYPE 3'		2°33' LT 2°01' DN 4°05' CB	70.66		
				1216	1	STD SECT		S			313+44.22		70.11		
			+038	1215	1	SIDE w/ 3" O.C. 1-VBA		GF7			3" O.C. 313+10		69.55		
				1214		1212 1218 1214					312+68.62				
				1212	3	STD SECT		S						0°46' .013578 .999908	
											311+80.21	0°26'UP	67.88	.990'1' .999981 .999982	

CONTINUED FROM SL4

APPROVED
SUBJECT TO CORRECTIONS
By Hamm Date 3-23-76
SONOMA COUNTY WATER AGENCY

DESCRIPTION NOTED ON YOUR L.I. DWG. GL35.0 & GF48.0

GL23.0

(2) DWG. GL6.0; GL18.0 & GL19.0 ARE NOT APPROVED; REVISE & RESUBMIT.

Ameron UTILITY PRODUCTS GROUP

Russian River - Cont. #2

LAYOUT DRAWING
STATION 311+80.21 TO STATION 322+86.98

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN 2-4-76 LW
CHECKED
APPV'D.

2314 GL1.0

60-4-102.230.2

1000-1003 (7/75)

RECEIVED
MAR 10 1976
SONOMA COUNTY WATER AGENCY

CONTINUED ON 6L3

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM / BILLING	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			031				SPEC 1-CUT ELBOW					337+21.93		49.44	12°21' .215198 .976584	
					1274	1	w/CUT SPIGOT 12°21'	6F13				337+04.46	12°21' UP	45.62		
							SPEC 1-CUT ELBOW					337+02.46		45.62	0°00' .00000 1.00000	
					1272	1	w/1-CUT SPIGOT 10°23'	6F12				336+82.09	10°23' UP	45.67		
							SPEC 1-CUT ELBOW					336+80.13		45.98	-10°23' .1833329 .9830607	
					1271	1	w/1-CUT SPIGOT 9°41'	6F11				336+50.00	9°41' DN	51.50		
					1271A		SPEC w/ 18" M.H. w/CUT SPIGOT	6F10				336+39.97		51.62		
			+045		1271		1-(104) 16-(104) 16-(104)	6E5			18" M.H.	336+26.97				
					1270	1	STD SECT	S				335+98.97		52.12		
					1269	1	STD SECT	S				335+57.98	0°11' RT	52.61	-0°21' .017211 .999627	
					1268	1	STD SECT	S				335+36.77	0°22'35"			
			+038		1267	1	SPEC w/ 3" OL. 1-(104)	HP7			3" OL.	335+16.98	0°2' RT 0°20' DN	53.11		
					1260		1260 1261 1262 1263 1264 1265 1266 1253 1254 1255 1256 1257 1258 1259					334+75.98		53.25		
					1240		1240 1247 1248 1249 1250 1251 1252 1239 1240 1241 1242 1243 1244 1245					334+51				
												334+34.98		53.39		
												334-34.79 =				
					1239	28	STD SECT	S							-0°11' .018862 .999822	
												322+86.93	0°52' UP	57.25	-12°05' .018862 .999822	

CONTINUED FROM 6L1

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING
STATION 322+86.93 TO STATION 337+21.93

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	2-5-76	KW	
CHECKED			
APPV'D.			

2314 6L2.0

60-4-102.230.3

1000-1003 (7/75)

CONTINUED ON 614

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
			031		1301		1268 1269 1300 1301					348+28.48		59.70		
					1298	4	STD SECT	S								
					1297	2	STD SECT	S				346+64.47	0°21' UP	57.42		
					1296				82.00							
				+028	1295	1	SPEC w/ 3" OL. 1-(60°)	6F7	41.00			345+82.47		56.80		
									41.00			3°OL 345+78				
					1294	2	STD SECT	S	82.00			345+41.47		56.48		
					1293				82.00							
					1292	1	STD SECT	S	41.00			344+59.48		55.80		
									41.00							
					1291	3	STD SECT	S	123.00			344+18.48	0°48' DU	55.55		
					1290				122.87							
					1289							342+95.51		52.87		
					1288	1	STD SECT	S	41.07							
									41.06			342+54.45	1°02' UP	51.98		
					1287		1254 1283 1254 1285 1256 1257 1277 1278 1279 1280 1281		451.00							
									451.60							
					1277	11	STD SECT	S								
					1276	1	STD SECT w/ OUT SPIGOT	6F1	41.00			338+03.45		50.28		
									41.00							
					1275	1	SPEC 1-OUT ELBOW		38.05			337+62.45		50.13		
									38.05							
					1274	1	w/ OUT SPIGOT 12°09'	6F11	2.53			337+24.45	12°09' DU	49.99		
									2.47			337+21.93		49.44		

CONTINUED FROM 612

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

LAYOUT DRAWING
STATION 337+21.93 TO STATION 348+28.48

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	KW	2-5-76
CHECKED		
APPV'D.		

2314 613.0

60-4-102.230.4

CONTINUED ON 6L5

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION–READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
	60-4-102.230.5		081		1312		1332 1333 1334 1335 1336 1337 1325 1326 1327 1328 1329 1330 1331			538.01 532.97	CONTINUED FROM 6L3					
					1313	13	STD SECT	S								
					1320		1321 1322 1323 1324			164.00 164.00						
					1321	4	STD SECT	S								
				+04.5	1322	1	SPEC BEVEL 4° 18" M.H. 1-(W4) 16-(W4) 16-(W3) 1324'	16F10 16F8 16F2		40.95 40.95	18" M.H.	368+04.18		76.55	0421' .012000 .499908	
					1323	1	STD SECT	S		41.02 41.02		357+71.21	0°16' UP	70.15		
					1318	1	STD SECT	S		41.00 41.00		356+07.22		68.97		
					1317	1	SPEC BEVEL 1°29'	16F2		40.89 40.89		356+00				
					1314		1313 1314 1315 1316			164.00 163.91		355+66.27	1°31' RT	68.67		
					1315	4	STD SECT	S				355+57.87	2°15'			
					1312	1	SPEC BEVEL 1°43'	16F2		41.00 40.98		355+25.25	0°44' RT	68.37		
					1311		1307 1307 1308 1309 1310 1302 1303 1304 1305 1306			410.00 410.00		354+84.25		68.08	0925' .037243 .999313	
					1310	10	STD SECT	S				354+43.36	1°29' ON	67.78		
												352+79.45		62.33	1054' .033201 .999447	
												352+38.47	1°43' UP	60.96		
												348+28.48	0°39' ON	59.70	0910' .030287 .999538	
															0479' .013907 .999903	

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract # 2

DRAWN LW 1-5-76

CHECKED

APP'D.

7314

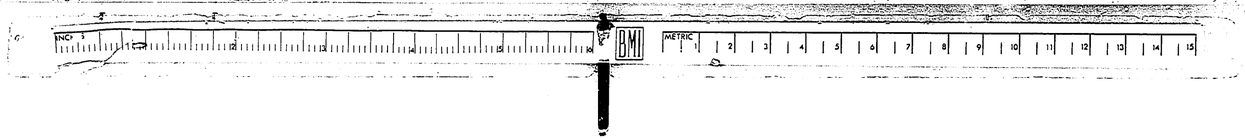
6L4.0

60-4-102.230.5

LAYOUT DRAWING
STATION 348+28.48 TO STATION 363+04.18

SYMBOL	REVISION	DATE	BY	APP'D.

1000-1003 (7/75)



CONTINUED ON 666

BID ITEM BILLING	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
081				1365 1366 1367 1368			164.00 164.00		375+74.91		82.71		
		4	4	STD SECT	S							.092' 1.000319 1.000000	
		2	2	STD SECT	S		82.00 81.99		374+10.91	1°01' DN	82.45		
		1	1	STD SECT	S		41.06 41.05		373+25.93		81.16		
		1	1	SPEC BEVEL 1°16'	1.84		41.00 41.00		372+87.87	0°57' UP	80.42	.1002' .019199 .999835	
		2	2	STD SECT	S		82.00 81.98		372+46.87	1°16' UP	80.36	.0905' .009454 .999680	
		1	1	SPEC BEVEL 1°22'	1.84		40.90 40.89		371+64.89		82.07		
		1352 1353 1354 1355 1356 1357 1346 1347 1348 1349 1350 1351					492.01 492.01		371+24.00	1°22' DN	82.92	-.1911' .020446 .999783	
		12	12	STD SECT	S								
		1	1	SPEC BEVEL 3°55'	6.82		40.86 40.86		366+31.99	0°26' LT	81.37		
									365+95.33	4°21'20"			
		2	2	STD SECT	S		82.00 82.06		365+91.14	3°55' LT	81.24	.0911' .003150 .999995	
		2	2	STD SECT	S		82.00 81.98		365+09.14	1°03' DN	80.98		
									364+27.16		79.21		
		1338 1339 1340					123.00 122.97						
		3	3	STD SECT	S							.1941' .021620 .999100 .0641' .120000 .999794	
									363+04.18	0°33' UP	76.55		

CONTINUED FROM 664

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

LAYOUT DRAWING
STATION 363+04.18 TO STATION 375+74.91

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN	KW	6-6-76
CHECKED		
APPV'D.		

2314

6L5.0

60-4-102.230.6

1000-1003 (7/75)

OFFICE 666

CONTINUED ON 667

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN : LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		BILLING													
				031											
						SPEC 1-CUT ELBOW & 2"DH.					39.79		39.79		
				1411	1	1-W15 w/CUT SO16.07		8°29'	UF14		1.50		1.48		
				1410	1	SPEC BEVEL		4°54'	1.624		40.74		40.29		
				1409		1406 1407 1408 1409					164.00		163.65		
				1406	4	STD SECT			S						
				1405	1	SPEC BEVEL		2°23'	1.624		40.76		40.67		
				1404		1399 1400 1401 1402 1403 1404 1392 1393 1394 1395 1396 1397 1391					533.00		585.98		
				1392	13	STD SECT			S						
		+045	+041	1391A 1391	1	SPEC w/ 2"AV. & M.H. TYPE B 1-W16 16-W19 16-W20.			UF13 UF4		41.00 41.00				
				1390	1	1385 1386 1387 1388 1389 1390 1378 1379 1380 1381 1382 1383 1384 1376 1377 1375					731.02		730.02		
				1373	18	STD SECT			S						
		+039		1372	1	SPEC BEVEL w/ 6" O.L. 1-W14 1-W15 5-W16 6-W17	131'		UF14 UF5		40.96 40.94				
				1371 1370	2	STD SECT			S		82.00 82.00				
		+045		1369A 1369	1	SPEC w/ 13" M.H. 1-W14 16-W16 16-W15.			UF10 UF5		41.00 41.00				
										CONTINUED FROM 665					

	398+36.75		58.38	0°20' 1.000000	
2"PH	393+34.75			1.000000	
	392+96.96	8°29' UP	58.38		
	392+95.47		58.61	-8°29' 1.145176	
	392+55.18	2°54' DN	64.61	.989163	
	390+91.58		74.95	-3°35 .066595	
	390+50.85	2°23' DN	77.45	.998047	
	390+09.85	0°41' DN		-1°42 .029641	
	385+17.97		52.68	.999779 -0°30'	
2"AV & M.H. TYPE B	384+70.00			.008726	
	384+76.88	0°31' DN	82.99	.999961	
6"O.L.	377+38.86	0°35' RT	82.74		
	377+90				
	376+97.91	1°31' RT	82.94		
13"M.H.	376+15.91		82.72		
	376+90				
	375+76.91		82.71	0°01' 1.000319 1.00000	

APPROVED
By [signature] Date 5-5-76
SONOMA COUNTY WATER AGENCY

RECEIVED MAY 3 1976 SONOMA COUNTY WATER AGENCY

LAYOUT DRAWING
STATION 385+76.91 TO STATION 385+26.75

SYMBOL	REVISION	DATE	BY	APPV'D.
1	Change LO from 390+09.85 to 392+55.18	4/30/76	RPL	

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	5-6-76
CHECKED		
APPV'D.		

2314 - 666.1

60-4-102.230.7

1000-1003 (7/75)

CONTINUED ON 668

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING												
		081		1432		1432 1433 1434 1435				328.00	402+78.74		57.00		
				1428		1428 1429 1430 1431				327.69					
				8		STD SECT	S				399+91.87				
				1		SPEC BEVEL 1°54'				40.86				-2°25' .041393 .999044	
							1452			40.82	399+51.05	1°54' DN	71.19		
				1		STD SECT	S			41.00	399+10.05		71.60	-0°34' .009892 .999951	
		+040		1		SPEC w/ BEVEL w/ 2" AV. TYPE "A" 1°25'				40.90	398+71.16				
							1452			40.89	398+69.16	1°25' DN	72.00		2" AV TYPE "A"
						1421 1422 1423 1424				164.00				0°51' .014900 .999778	
				4		STD SECT	S			163.98	397+05.18	0°13' UP	69.56		
						1417 1418 1419 1420				164.00				0°37' .010902 .999941	
				4		STD SECT	S			163.99	395+41.19	0°52' DN	67.77		
						1414 1415 1416				123.00				1°30' .026254 .999656	
				3		STD SECT	S			122.96	394+18.23	1°07' DN	64.54		
				1		SPEC BEVEL 3°22' OK	1454			40.75	393+77.52	3°22' DN	62.67	2°37' .045938 .999296	
				1		SPEC BEVEL w/ CUT SQUARE 5°00'	1454			40.78	393+36.75	6°00' UP	58.38	6°00' .105014 .994522	
														0°00' .000000 1.000000	

CONTINUED FROM 666

LAYOUT DRAWING
STATION 393+36.75 TO STATION 402+78.74

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	2-6-76
CHECKED		
APPV'D.		

2314 6670

60-4-102.230.8

1000-1003 (7/75)

CONTINUED ON 669

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	FIELD CUT NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
			031			1	STD SECT	S	41.07 / 41.05			412+61.70		78.52	1451 .030734 .999528	
						1	STD SECT	S	41.00 / 41.00			412+20.65	1°03' UP	77.26		
						1	STD SECT	S	41.00 / 41.00			411+79.66		76.75		
						1	STD SECT	S	41.00 / 41.05			411+38.66		76.24		
						4	1452 1453 1454 1455 STD	S	164.00 / 163.98			410+97.66	1°00' DN	75.73	0451 .012413 .999923	
							1446 1447 1448 1449 1450 1451 1460 1461 1462 1463 1464 1465		492.00 / 491.78			409+33.74		70.80		
						12	STD SECT	S								
						1	SPEC - BEVEL w/ CUT SPIGOT @ 5°00'	682	40.64 / 40.62			404+41.96	0°03' UP	55.99	1°43' .030106 .999547	
							SPEC 1-CUT ELBOW		31.24 / 31.01			404+01.34	5°20' DN	54.81	1451 .029093 .999577	
						1	w/ CUT SPIGOT	6F11	10.00 / 10.00			403+70.33	7°00' UP	51.00	980' .122785 .992540	
							SPEC 1-CUT ELBOW & BEVEL 5°56' @ 7°56'		10.33 / 10.33			403+60.33		51.00	0°00' .000000 1.00000	
						1	w/ CUT SPIGOT	6F16 6F5	30.59 / 30.30			403+50.00	7°56' UP	51.00	-7°56' .190599 .982276	
				+0.45		1	SPEC w/ 18" M.H. 1- @ 16 @ 16 @	6F10 6F8	41.00 / 40.96			403+19.70 18" M.H. 403+00	5°28' DN	55.23		
												402+78.74		57.00	-2°25' .042298 .999292	

CONTINUED FROM 667

60-4-102.207

48.35 360 4in ℄ (380)

60-4-102.206

48.35 460 16in (380)

+0.45

18" M.H.

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER – CONTRACT #2

Ø BEVEL & CUT SPIGOT TOGETHER IS QUESTIONED OK

LAYOUT DRAWING

STATION 402+78.74 TO STATION 412+61.90

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	KO	2-6-76
CHECKED		
APPV'D.		

2314 668

60-4-102.230.9

1000-1003 (7/75)

CONTINUED ON 618

BID ITEM / BILLING	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
081													
				1501 1502 1503 1504									
			4	STD SECT		S							
				1495 1496 1497 1498 1499 1500 1505 1506 1507 1508 1509 1510 1511 1512 1513 1514									
			13	STD SECT		S							
			1	SPEC BEVEL 2°03'		68°V							
			1	STD SECT		S							
				SPEC BEVEL w/ 4" AV TYPE "B" SEE M.H.		69							
+041 +045			1	1-(010) 16-(019) 16-(023) 9.019'		68 67		4" AV TYPE B M.H.	422+90.54				
				1490 1491 1492 1493 1494 1495 1496 1497 1498 1499									
				1469 1470 1471 1472 1473 1474 1463 1464 1465 1466 1467 1468									
			22	STD SECT		S			423+04.55		81.17	0°10' .003096 .999995	
			1	SPEC BEVEL 1°35'		11°E			423+03.66	1°35' DN	81.04		
			2	STD SECT		S			422+61.70		78.52	1°45' .028734 .999587	
									431+06.28		96.85		
									429+42.31	1°01' DN	80.01	-1°00' .019458 .999815	
									424+09.31		80.83		
									423+08.31	2°03' UP	80.89	-0°05' .001526 .999999	
									423+27.34		82.43		
									422+90.54			-2°09' .037550 .999296	
									422+80.54	2°09' DN	83.96		

CONTINUED FROM 618

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

60-4-102.230.9A (2001)

48 SC 300 3/4" P

60-4-102.230.9A

LAYOUT DRAWING
STATION — TO STATION 431+06.28

SYMBOL	REVISION	DATE	BY	APPV'D.

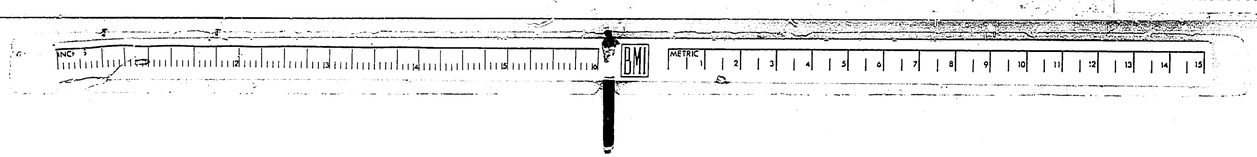
Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	2-9-96
CHECKED		
APPV'D.		

23.14 — 619.0

60-4-102.230.9A



CONTINUED ON 6L11

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
			031	+039	1511	1	SPEC w/ 6"O.L. 1-(W14) 1-(W13) 8-(W16) 8-(W12)	6F24	41.00 41.00			435+59.46 435+25	6"O.L.	67.96		
					1510	1	SPEC w/ TAPPED HOLE IN BELL FOR AIR TEST	6F23	41.00 41.00		435+82.28 (Approx)	434+18.46 435	DOUBLE WELD	67.97		
					1509	1	SPEC w/ TAPPED HOLE IN BELL FOR AIR TEST	6F23	41.00 41.00		435+57.78 434	434+77.46		67.98		
				+045 +½037 +½045	1508	1	SPEC w/ 18"M.H. & 2"A.V. & FLG'D END 1-(W10) 16-(W19) 16-(W15)	6F10 6F22	14.84 14.84			434+36.46 434+30 434+22.62 434+21.62	18"M.H. 2"A.V.	68.00 68.00		
							48" BUTTERFLY VALVE (BY OTHERS)		1.25 1.25							
				+½037	1507	1	SPEC FLG'D END	6F21	0.37 0.37			434+20.37		68.00		
				+½ 0½7	1506		SPEC SHORT BEVEL w/ 18" M.H., 8" T.O. TYPE "A", & 2" A.V.	6F10	26.64 26.89			434+20.00 434+19 434+10	2"A.V. 8"T.O. TYPE "A" 18"M.H.	68.00	3°27' UP	-0°01' .000291 1.000000
				+034 +045	1512	1	1-(W4) 16-(W9) 16-(W11)	6F20 6F16				434+00				
					1511	1	SPEC BEVEL 3°01'	6F16	40.89 40.52			433+53.11	3°01' LT	69.63		-8998' .000034 -.999959
					1510	1	SPEC BEVEL 2°34'	6F16	40.52 40.52			433+52.29	0°59' LT 2°22' DN 2°34' CB	72.11		
					1509		1506 1507 1508 1509		164.00 163.97			433+11.47		72.90		
					1500	4	STD SECT W.S.P	B								
					1505	1	SPEC w/ W.S.P BELL & O.C.P SPIGOT	6F9	41.23 41.22			431+49.50 431+06.28		76.04 76.85		-1'00' .019853 .999815

CONTINUED FROM 6L9

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING STATION 431+06.28 TO STATION 435+59.46	SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	2-9-76	
CHECKED			
APPV'D.			

2314 6L10.0

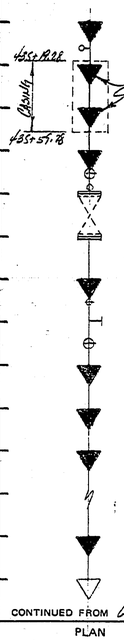
60-4-102.230.10

1000-1003 (7/75)

CONTINUED ON 6L11

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
			031	+039	1504	1	SPEC. w/ 6" O.L. 1-(W4) 1-(W5) 5-(W18) 5-(W24)	6F24				435+59.46		67.96		
											6" O.L.	435+25				
					1505	1	SPEC w/ THREAD HOLE IN BELL FOR AIR TEST	6F23				434+18.46		67.97		
					1506	1	SPEC w/ THREAD HOLE IN BELL FOR AIR TEST	6F23				434+77.46		67.98		
				+045	1507	1	SPEC w/ 18" MAN. & 2" AIR & FLG'D END	6F10				434+36.46		68.00		
				+1/2037 +045	1508	1	1-(W20) 16-(W19) 16-(W18)	6F22			18" M.H.	434+30				
											2" AV	434+22.62				
							48" BUTTERFLY VALVE (BY OTHERS)					434+21.62		68.00		
												434+20.37		68.00		
				+1/2037	1509	1	SPEC FLG'D END	6F24				434+20.00	3°27' UP	68.00	-0°01' .000291 1.000000	
				+1/2 OH	1510		SPEC SHORT BEVEL w/ 18" MAN., 8" T.O. TYPE 'A'	6F10			2" AV	434+19				
				+034 +045	1511	1	& 2" A.V. 1-(W24) 16-(W19) 11 1/2-(W13)	6F20 6F26			6" T.O. TYPE 'A' 18" M.H.	434+10 434+00				
												433+93.11	3°01' LT	69.03	-8°28' .009761 .991154	
					1512	1	SPEC BEVEL 3°01'	1F26				R733+03.16	Δ 30°11"			
					1513	1	SPEC BEVEL 2°34'	6F26				433+52.39	0°59' RT 272' DJ 233.4' CB	72.11		
					1514		1506 1507 1508 1509					433+11.47		72.90		
					1515	4	STD SECT W&P	3				431+47.50		76.00		
					1516	1	SPEC w/ W&P BELL & SPIGOT	6F9				431+06.28		76.85	-1°26' .013253 .999815	

CONTINUED FROM 6L9



Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING STATION 431+06.28 TO STATION 435+59.46

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN [illegible] 2-8-76

CHECKED

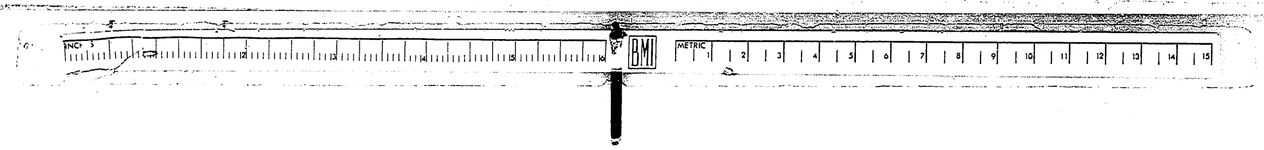
APPV'D.

23.5'

6L10.0

60-4-102.230.11

1000-1003 (7/75)



CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
	42" RCP (Bell)	031			1		SPEC BEVEL 2°58'	1F3				41.00 / 41.00				
					1		SPEC SHORT	6F26				25.34 / 25.31				
			+0.05		1		SPEC w/ 18" M.H. & BEVEL 1-(15A) 16-(14) 16-(13) 2°32'	6F10 6F27 6F24				40.82 / 40.77				
					1		STD SECT	S				41.00 / 41.00				
							1527 1523 1534 1531 1536 1526 1527 1528 1529 1532 1531					451.00 / 451.00				
					11		STD SECT	S								
					1		STD SECT	S				41.00 / 41.00				
					1		SPEC SHORT BEVEL 2°06'	6F26 6F2				20.00 / 20.00				
					1		SPEC SHORT	6F26				16.10 / 16.09				
					1		STD SECT	S				41.00 / 40.97				
					1		SPEC w/ CCP BELL & NSP SPIGOT	6F25				40.69 / 40.65				
					1		SPEC BEVEL 2°47'	6F4				40.83 / 40.83				
					2		1518 1519					82.00 / 82.00				
					2		STD SECT NSP	B								

CONTINUED ON 6L12

CONTINUED FROM 6L10

STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE
444+40.08		59.12	.00091 / .002539 / .999990
443+99.08	2°58" UP	59.00	
443+73.97		60.21	
18" M.H. 443+50			-.20441 / .047960 / .998861
443+33.00	2°32' DN	62.16	
442+92.00		62.30	
438+41.00		63.79	
438+24.32 / 438+07.32			
438+00.00		63.93	
437+80.00	2°06' UP	63.99	-.0911 / .003316 / .999995
437+63.91		64.64	
437+22.94		66.28	
436+82.29	2°47' DN	67.92	-.298 / .084228 / .999293
436+41.46		67.94	
435+59.46		67.96	-0°01' / .000291 / 1.00000

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 435+59.46 TO STATION 444+40.08

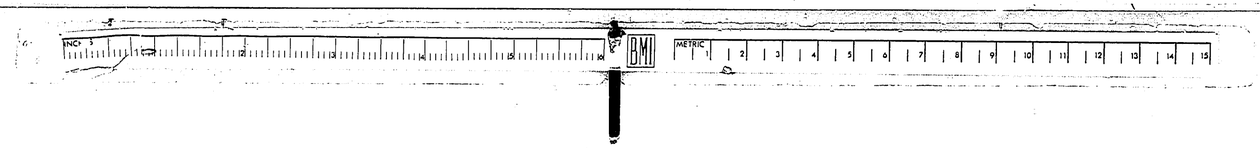
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN LW 2-9-76
CHECKED

2314 6L11.0

60-4-102.230.12

1000-1003 (7/75)



CONTINUED ON GL13

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CLASS	(JOINT DETAIL REFERENCE)	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
			081		1600		1600 1601 1602 1603 1593 1594 1595 1596 1597 1598 1599					451.00 450.93		68.69		
					1590	11	STD SECT	S								
					1589		1579 1580 1581 1582 1583 1584 1585 1586 1587 1588 1577 1578 1579 1580 1581 1582					656.00 655.99		76.52	-1°01' .0178209 .9998411	
					1574	16	STD SECT	S								
				+045 +041	1573	1	SPEC w/ 2" A.V. TYPE "B" @ 18"	WF15			2° AV. TYPE "B" @ 18"	454+15.73 454+10.00	0°41' DN	80.04	-0°18' .0053466 .9999860	
					1572		1570 1571 1572 1573 1574 1575 1563 1564 1565 1566 1567 1568 1569					538.00 532.99		79.77		
					1571	13	STD SECT	S								
					1570	1	SPEC BEVEL 1°20'	WF9				40.90 40.90		76.29	0°20' .0034735 .9999994	
					1569		1556 1557 1558 1559 1560 1561 1550 1551 1552 1553 1554 1555					492.00 491.98		76.08		
					1568	12	STD SECT	S								
					1567	1	SPEC BEVEL 1°33'	WF8				41.00 40.98		61.28	1°43' .0274935 .9996351	
					1566		1545 1546 1547 1548 1541 1542 1543 1544					328.00 325.00		60.05		
					1565	8	STD SECT	S								
														59.12	0°09' .0022939 .9999966	

CONTINUED FROM GL11

470+22.65 — 465+71.92 — 454+15.73 — 459+10.00 — 458+74.73 — 453+41.74 — 453+00.84 — 449+09.00 — 447+68.08 — 444+40.08

1°20' DN — 1°33' UP

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN [illegible] 2-10-76

CHECKED

APP'V'D.

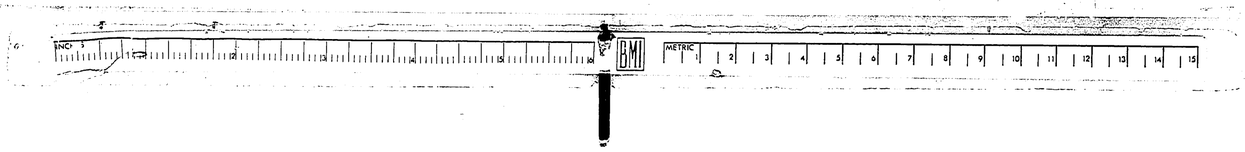
SYMBOL	REVISION	DATE	BY	APP'V'D.

LAYOUT DRAWING
STATION 444+40.08 TO STATION 470+22.65

2814 GL12:0

60-4-102.230.13

1000-1003 (7/75)



CONTINUED ON 6L14

BID ITEM	UNIT LENGTH	PIECE MARK	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			2	STD SECT		S			485+44.54		76.80		
			1	SPEC BEVEL 2°51'	6F3		4.00 46.94		484+62.64		72.33		
				1634 1635 1636 1637 1638 1629 1630 1631 1632 1633			820.00 819.99		484+21.72	2°51' UP	70.10	300' .105454 77.3516	
				1624 1625 1626 1627 1628 1619 1620 1621 1622 1623									
			20	STD SECT		S			476+01.73		66.29		
	+089		1	SPEC W/ 6" O.L. 1-(W8) 1-(W4) 5-(W6) 5-(W5)	6F14		41.00 41.00	6" O.L.	475+75 475+60.73		66.10		
				1615 1616 1617 1609 1610 1611 1612 1613 1614			369.00 369.00						
			9	STD SECT		S			471+91.74		64.39		
			1	SPEC BEVEL 2°48'	6F3		40.80 40.80		471+50.94	2°48' DN	64.20	096' .022469 .999748	
	+045 +089		1	SPEC W/ 18" MH & BEVEL 1-(W10) 1-(W11) 1-(W12) W/ 4" OUT SPIGOT 2°04'	6F10 6F17 6F3		41.00 40.94	18" M.H.	471+30 471+10.00	3°04' UP	62.00	394' .053697 .998564	
			1	SPEC SHORT BEVEL W/ 4" OUT SPIGOT 5°00'	6F26 6F3		25.61 25.61		470+84.39	6°00' UP	62.00	000' .000000 1.000000	
			1	SPEC SHORT W/ 4" OUT SPIGOT	6F24		21.44 21.32		470+63.06		64.24	-6°00' -.105084 .994521	
			1	SPEC BEVEL 4°58'	6F3		40.64 40.62		470+22.65	4°58' DN	68.49	-101' -.017693 .999843	

CONTINUED FROM 6L12

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 470+22.65 TO STATION 485+44.54

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN KW 2-10-76
CHECKED
APPV'D.

2314 6L13.0

60-4-102.230.14

1000-1003 (7/75)

CONTINUED ON 6L15

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	BILLING UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			031	+045		1	SPEC BEVEL w/ 18" M.H. 1-(MH)16-(MH)16-(LH13) 2°44'	6F15 6F17 6F2		40.80 40.75		505+11.95		67.01	-.055' .650 W .998705	
					1083 1684 1685 1686 1687 1688 1676 1677 1678 1679 1680 1681 1682					533.00 533.00	18" M.H.	505+00				
					13		STD SECT	S				504+71.20	2°44' DN	69.09		
					1		STD SECT	S		41.03 41.03		499+38.21		70.78		
					1		SPEC BEVEL 2054'		10F35	40.90 40.90		498+97.18	0°56' RT.	70.85		
					1670 1671 1672 1673 1666 1667 1668 1669					656.00 656.00		498+56.28	2°54' RT	70.98		
					1662 1663 1664 1665 1658 1659 1660 1661											
					16		STD SECT	S				492+00.28	0°09' UP	73.00	-.090' .003070 .999695	
					1		STD SECT	S		41.00 41.00		491+59.28		73.24		
			+039		1		SPEC w/ 6" O.L. 1-(LH)1-(MH)8-(LH)5-(LH14)	6F14		41.00 41.00	6"O.L.	491+30				
					1660 1651 1652 1653 1654 1655 1663 1644 1645 1646 1647 1648 1649					533.00 532.99		491+18.28		73.67		
					13		STD SECT	S								
			+045 +041		1		SPEC BEVEL w/ 8" IN 48" M.H. 1-(MH)16-(LH13)/16-(LH12) 2°07'	6F15 6F17 6F2		40.75 40.75		485+50		76.56	-.090' .005787 .999813	
											2" A.V. 1/4 BEND 8" 10ft M.H.	485+44.54	3°27' DN	76.80	.397' .054545 .992516	
											CONTINUED FROM 6L13					

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 485+44.54 TO STATION 505+11.95

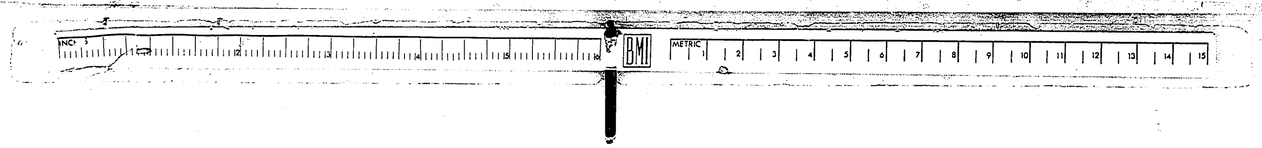
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	2-10-76	
CHECKED			
APPV'D.			

2314 6W4.0

60-4-102.230.15

1000-1003 (7/75)



CONTINUED ON 6L16

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL)	BID ITEM	BILLING UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		031		1		SPEC SHORT w/ 2" PH. 1-(6P8)	6P8								
													11.52		
													11.45		
				1		SPEC BEVEL 500'	6P6						40.64		
													40.31		
				1		STD SECT WSP	3						41.00		
													40.99		
				1		SPEC w/ WSP BELL & CCP SPIGOT	6P19						41.23		
													41.22		
				1		SPEC BEVEL 1026'	6P3						40.90		
													40.89		
			+045 +041	1		SPEC w/ 2" AV & M.H. TYPE "B" 1-(6P4) 16-(6P5) 16-(6P3)	6P15 6P17						41.00		
													41.00		
						1716 1719 1720 1721 1722 1718 1714 1715 1716 1717							1230.00		
													1230.00		
						1708 1709 1710 1711 1712 1703 1704 1705 1506 1707									
						1693 1694 1700 1701 1702 1693 1694 1695 1696 1697									
				30		STD SECT	S								
				1		SPEC BEVEL w/ CUT SPIGOT 4009'	6P8						40.70		
													40.70		
				1		SPEC BEVEL w/ CUT SPIGOT 4.0'	6P8						41.00		
													40.89		
				1		SPEC BEVEL w/ CUT SPIGOT 2°55'	16P3						41.00		
													41.00		

CONTINUED FROM 6L14

PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
2" AH.	520+80.37		61.36		
	520+78.37				
	520+68.94		62.83		
	520+28.64	5°30' DN	68.02	-7°30' .129728 PARTIAL	
	519+87.65		69.01		
	519+46.43		70.01	-1°03' .022258	
2" AV 6" TYPE "B" M.H.	519+05.54	1°26' DN	71.00	.999706	
	519+00				
	518+64.54		70.97		
	506+34.54		70.02	0°08' .000372 1.000000	
	505+93.84	4°07' DN	69.99	4°10' .978536	
	505+52.95	4°10' UP	67.01	0°00' .000000 1.000000	
	505+11.95	2°55' UP	67.01	-2°55' .998411 .997705	

~~SEE SHEET 6L8~~ OK

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 505+11.95 TO STATION 520+80.37

SYMBOL	REVISION	DATE	BY	APPV'D.

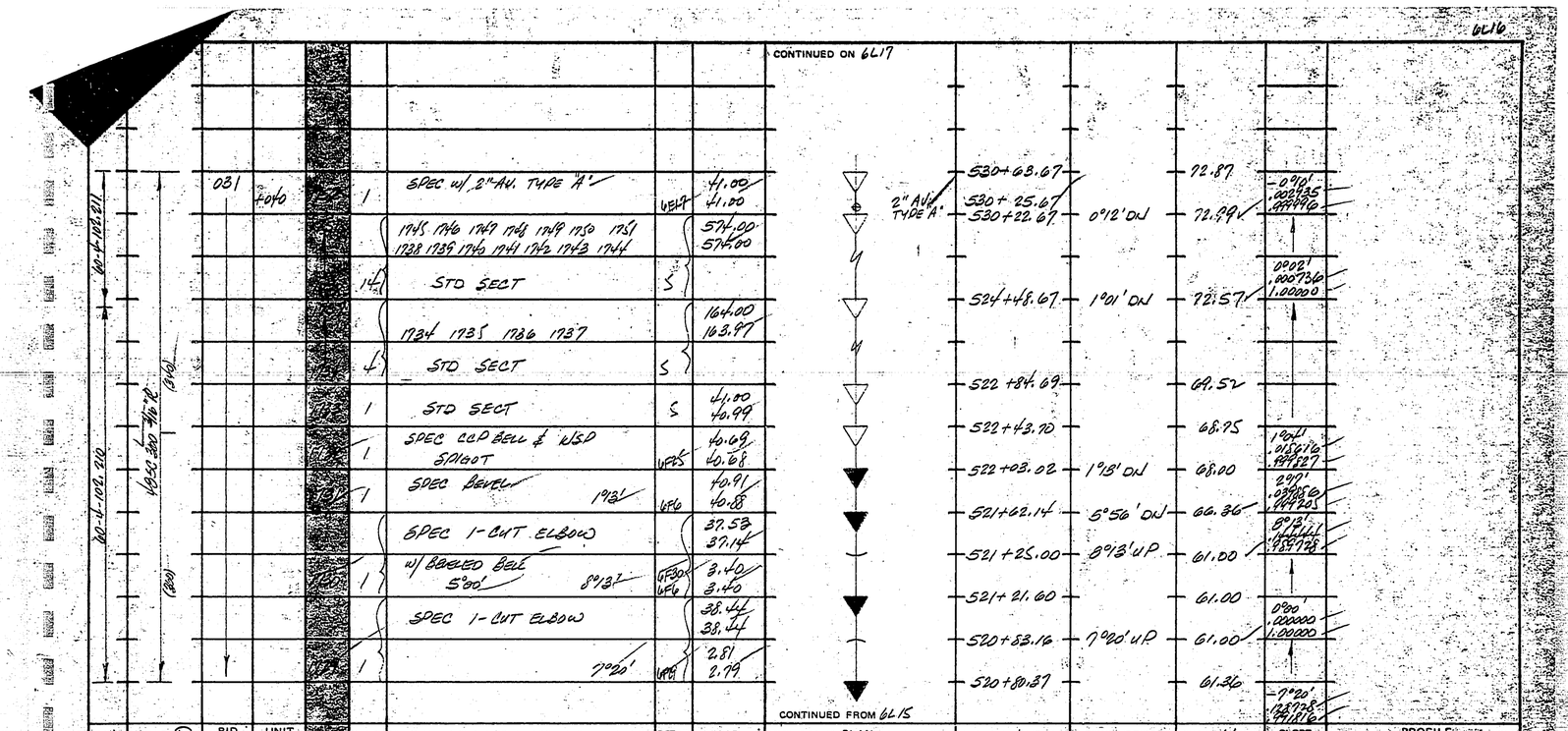
DRAWN DW 6-10-76
CHECKED
APPV'D.

2314 6L15.0

60-4-102.230.16

1000-1003 (7/75)

CONTINUED ON 6L17



CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	JOINT DETAIL (JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	FIELD CUT	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
			031	+040		1	SPEC w/ 2" AV. TYPE "A"		41.00 41.00			530+68.67		72.87	-0°10' .002935 .999910	
						1745 1746 1747 1748 1749 1750 1751 1738 1739 1746 1741 1742 1743 1744			574.00 574.00			530+25.67				
						14	STD SECT	S				530+22.67	0°12' DN	72.99		
						1734 1735 1736 1737			164.00 163.97			524+48.67	1°01' DN	72.57	0°02' .000736 1.00000	
						4	STD SECT	S				522+84.69		69.52		
						1	STD SECT	S	41.00 40.99			522+43.70		68.95		
						1	SPEC CAP BELL & WSD SPIGOT	WPS	40.69 40.68			522+03.02	1°18' DN	68.00	2°01' .033960 .999425	
						1	SPEC BEVEL 1°31'	WPB	40.91 40.88			521+62.14	5°56' DN	66.36	8°13' .989111 .989728	
							SPEC 1-CUT ELBOW		37.58 37.14			521+25.00	8°13' UP	61.00		
						1	w/ BEVELED BELL 5°30' 8°13'	WPBX WPB	3.40 3.40			521+21.60		61.00	0°00' .000000 1.00000	
							SPEC 1-CUT ELBOW		38.44 38.44			520+82.16	7°00' UP	61.00		
						1	7°20'	WPB	2.81 2.79			520+80.37		61.36	-7°20' .992738 .991176	

CONTINUED FROM 6L15

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 520+80.37 TO STATION 530+68.67

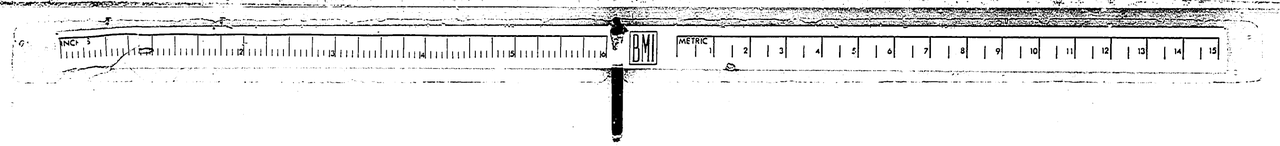
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	JW	2-10-76	
CHECKED			
APPV'D.			

2314 6L16.D

60-4-102.230.17

1000-1003 (7/75)



CONTINUED ON 6L18

BID ITEM BILLING	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
031		1799							549+89.67		68.94		
		1798		1797 1798 1795									123.00 123.00
		1797	3	STD SECT	S				548+66.08	0°50'DN	68.22	0°20' .00349 .999993	
		1796	1	SPEC BEVEL 3°33'	1.68							1°10' .020600 .999788	40.60 40.59
	+038	1795	1	SPEC w/ 3° D.L. & BEVEL 5°00'	6FT 1.53				548+26.09	3°33' DN	67.36	.04461 .082815 .996568	41.90 40.86
		1794	2	STD SECT	S			8"D.L.	548+20 547+85.23	5°00' UP	63.98		82.00 82.00
	+039	1792	1	SPEC w/ 6" D.L. 1-(65) 1-(64) 3-(62) 5-(61)	6FT 4				547+03.23		64.36		41.00 41.00
		1791		1786 1787 1788 1789 1790 1791				6'D.L.	546+65 546+62.24		64.55		42.00 41.99
				1780 1781 1782 1783 1784 1785									
		1780	12	STD SECT	S				541+70.24	0°47'LT	66.83		
		1779	1	SPEC BEVEL 1-(65) 1-(64) 5-(62) 3°53'	1.53				541+46.48	1°52'44" 195' LT 3°44'40" 3°53' CB	67.02	-0°16' .00349 .999989	40.96 40.96
	+039 +045	1784 1778	1	SPEC BEVEL w/ 18" M.H. & 6" D.L. 1-(66) 16-(64) 16-(63) 8°50'	6FT 4.53 4.68			6"D.L. 18"M.H.	541+29.28 541+20 541+00			-4°00' .00349 .999760	40.97 40.62
		1777		1774 1775 1776 1777					540+88.66	8°50' DN	69.86		1905.00 1635.00
				1760 1761 1762 1763 1764 1765 1766									
				1753 1754 1755 1756 1757 1758 1759									
		1753	25	STD SECT	S				530+63.67		72.87	-0°10' .00 2935 .999996	

CONTINUED FROM 6L16

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

Ameron UTILITY PRODUCTS GROUP

Eussian River - Contract #2

LAYOUT DRAWING
STATION 530+63.67 TO STATION 549+89.67

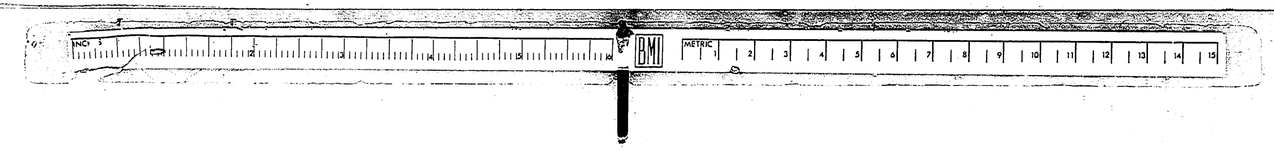
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	2-10-76	
CHECKED			
APPV'D.			

2314 6L17.0

60-4-102.230.18

1000-1003 (7/75)



CONTINUED ON 6L19

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH (BILLING)	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
	60-4-102.21	4'-SC 360 SGH. (360)	081		1855		1851 1852 1853 1854 1855 1845 1846 1847 1848 1849 1850			51.00 50.96		572+85.48		77.30		
					1836	11	STD SECT	S								
				+045 +041	1864A 1864	1	SPEC BEVEL w/ 2" AV. & M.N. 1-(V20) 16-(V19) 16-(V15) 1°02'	4FIS 4FE2 4FE3	0.90 0.89			568+24.53		80.65	-0°25' .00 7413 .999973	
					1842	1	STD SECT	S	1.00 1.00							
				+038	1842	1	SPEC w/ 3" O.C. 1-(V24)	4FE7	1.00 1.00			567+92.63	1°02' ON	80.95		
					1841 1840	2	STD SECT	S	82.00 82.00			567+52.64		80.51		
					1839 1835	5	1835 1836 1837 1838 1839 STD SECT	S	205.00 204.98			567+30				
					1834		1829 1830 1831 1832 1833 1834 1822 1823 1824 1825 1826 1827 1828		533.00 533.00			567+11.64		80.06		
					1822	13	STD SECT	S				566+29.64		79.14	0°37' .010992 .999939	
					1821		1817 1818 1819 1820 1821 1812 1813 1814 1815 1816		40.00 40.00			564+24.66	0°23' UP	76.91		
					1812	10	STD SECT	S							0°15' .003836 .999993	
				+045	1811A 1811	1	SPEC w/ 18" M.H. 1-(V26) 16-(V19) 16-(V25)	4FIO 4FE7	1.00 1.00			553+91.66	0°01' UP	74.97		
					1810		1806 1807 1808 1809 1810 1800 1801 1802 1803 1804 1805		51.01 50.99			554+31.66		78.55	0°12' .003467 .999964	
					1800	11	STD SECT	S				18" M.H. 554+60				
												554+40.66	0°22' ON	78.41		
															0°34' .009907 .999951	
												549+89.67	0°16' UP	68.94	0°20' .005659 .999815	

CONTINUED FROM 6L17

RECEIVED MAY 3 ... UNION ... WATER ...

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING STATION 549+89.67 : TO STATION 572+85.48

SYMBOL | Equation 1: 567+11.64 = 572+85.48

DRAWN	KW	2-18-76	
CHECKED			2314 6L18.1
APPV'D.	APPV'D.		60-4-102.230.19

1000-1003 (7/75)

CONTINUED ON 6L20

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
					1889		1885 1886 1887 1888 1889 1880 1881 1882 1883 1884									
					1890	10	STD SECT		S			586+78.26		74.68		
					1879	1	SDEC BEVEL 1°27'	LF4				582+68.26		74.03		
					1878	1	SPEC BEVEL w/ CUT SPIGOT 1°36'	LF4				582+27.37	1°27' DN	73.99		
					1877	1	SPEC BEVEL w/ CUT SPIGOT 1°20'	LF4				581+86.71	1°36' DN	72.91		
							SPEC 1-CUT ELBOW & BEVELED SPIGOT					581+46.07	1°20' DN	68.55		
					1870	1	w/ CUT SPIGOT & 2" I.D. 1°15' 1-[illegible]	LF55 LF4				581+34.90	7°27' UP	67.02		
					1875	1	STD SECT		S			581+04.90	1°15' UP	67.02		
					1874	1	SDEC BEVEL 1°10'	LF4				580+64.01		70.07		
					1872		1871 1870 1873 1866 1867 1868 1869 1865 1862 1863 1864 1861 1862					580+23.48	1°10' DN	73.09		
					1861	13	STD SECT		S			574+90.43		78.95		
					1860	1	SDEC BEVEL 1°13'	LF4				574+49.43	1°13' UP	76.62		
					1859 1858 1857	3	STD SECT		S			573+26.48	0°58' DN	77.00		
					1856	1	STD SECT		S			572+85.48		77.30		

CONTINUED FROM 6L18

RECEIVED MAY 8 [illegible] SONOMA COUNTY WATER AGENCY

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING STATION 572+85.48 TO STATION 586+78.26

SYMBOL

	DATE	BY	APPV'D.
DRAWN	5-6-76		
CHECKED			
APPV'D.			

23/4 6L19.1

60-4-102.230.20

CONTINUED ON 6L21

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
031		1	1	SPEC BEVEL w/ CUT SPIGOT 1°22'	6F4		41.00		593+90.39		62.00	1.0221	
		1	1	SPEC BEVEL w/ CUT SPIGOT 4°11'	6F4		41.00		593+49.40	1°22' uP	61.02	.023246	
		1	1	SPEC SHORT & 2" P.I. w/ CUT SPIGOT 1-(VB)	6F34		15.90	2"PI	593+06.40	4°11' uP	61.02	.073213	
		2	1	STD. SECT. w/ CUT SPIGOT	6F4		82.00		593+06.40			0°00'	
							81.78		592+92.54		62.18	1.000000	
		1	1	SPEC BEVEL 3°54'	6F4		40.72		592+10.76		68.17		
							40.61					-4°11'	
				1898 1899 1900 1901			164.00		591+70.15	3°54' DN	71.15	.073246	
		4	5	STD SECT			164.00					.997328	
				1895 1896 1897			123.00		590+06.15	0°09' uP	71.95	-0°9'	
		3	5	STD SECT			123.00					1.004401	
		1	5	STD SECT			41.00		588+83.15		72.90	.994498	
		1	5	STD SECT			41.00		588+42.15	0°03' RT	73.22		
		1	4	SPEC BEVEL 3°34'	6F4		40.89		588+02.03	3°06'55"			
							40.89		588+01.26	3°04' RT	73.53		
		1	5	STD SECT			41.00						
							41.00		587+60.26		73.85		
		1	4	SPEC w/ 3"o.l. 1-(VB) 10°	6F7		41.00		587+20		74.16		
							41.00	3"PI	587+19.26			-0°26'	
+045		1	4	SPEC w/ 2"PI, TYPE "B" & 4°11"	6F15		41.00					.020698	
+041				1-(VB) 16-(VB) 16-(VB)	6F32		41.00	2"PI TYPE "B" & 4°11"	586+82.26			.999770	
								15"	586+78.26	0°30' DN	74.48	0°03'	
												.999977	
												.999999	

CONTINUED FROM 6L19

CONTRACT DRAWING REFERENCE | PIPE SIZE, TYPE AND CLASS | (JOINT DETAIL) REFERENCE

BILLING

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING
STATION 586+78.26 TO STATION 593+90.39

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN LW 6-18-76
CHECKED
APPV'D.

2314

6L20.0

60-4-102.230.21

1000-1003 (7/75)

CONTINUED ON 6L22

PLAN CALLS FOR STA 606+20.19
OK BY ROP

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE ANCE	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
60-4-102.213	48"SC 360 .316" (360)	48"SC 360 .316" (360)	031	+035		1	SPEC BEVEL w/ 8" TURNOUT		10°24'	4 FDS 10 FT		4.00 40.98				
						2	STD SECT			S		82.00 82.00				
						1	STD SECT			S		41.03 41.03				
						1	SPEC BEVEL		6.41	10 FT		40.88 40.83				
						1	STD SECT			S		41.03 41.03				
						1	STD SECT			S		41.00 41.00				
						1	STD SECT			S		41.00 41.00				
							1924 1925 1926 1927 1928 1929 1913 1920 1921 1922 1923 1914 1915 1916 1917 1918					656.00 655.99				
						16	STD SECT			S						
						1	STD SECT			S		41.00 41.00				
							1909 1910 1911 1912					164.00 163.95				
						4	STD SECT			S						
						1	STD SECT w/ CUT SLOPE			6 FT		41.00 40.99				

CONTINUED FROM 6L20

PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
B"T.O. TYPE "B"	606+20.19		72.21	1°08' 1.00 .999942	
	606+19.19			1°08' 1.00 .999942	
	605+79.21	1°34' LT	70.92		
	604+99.21		70.58		
	604+56.18	1°02' RT	70.41		
	604+15.55	642'47"			
	604+15.35	6.41' RT	70.25		
	603+74.32	1°00' RT	70.08		
	603+33.32		69.91		
	602+92.32		69.75		
	596+36.33		67.08	0°41' 1.00 .999992	
	595+95.33	1°08' LT	66.91		
	594+31.37		62.98		
	593+90.39		63.00	1°02' 1.00 .999978	

6L21

1.02
4.41
1
6.43

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING STATION		STATION	
593+90.39	TO	606+20.19	

SYMBOL	REVISION	DATE	BY	APPV'D.

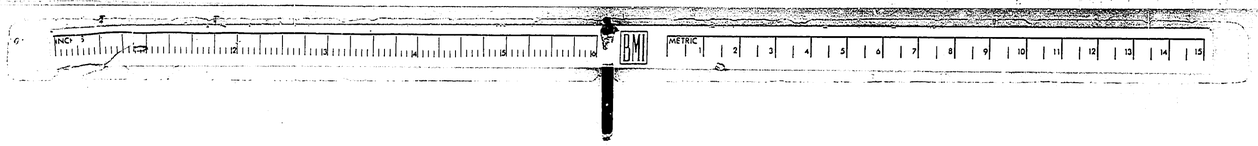
DRAWN	KW	2-9-76	
CHECKED			
APPV'D.			

23/4

6L21:0

60-4-102.230.22

1000-1003 (7/75)



CONTINUED ON 6L23

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM / BILLING	UNIT LENGTH / BILLING	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
					1968 1969 1970 1971 1963 1964 1965 1966 1967 1958 1959 1960 1961 1962					574.00 574.00		620+13.97		79.76		
						14	STD SECT	S				614+39.97	0°25' DN	78.77	0°00' .000733 .999893	
					1955 1956 1957 1952 1953 1954					249.00 245.79						
						6	STD SECT	S				611+93.88		76.50		
						1	STD SECT	S		41.02 41.02		611+52.96	0°31' LT	76.12		
						1	SPEC BEVEL 1°20'	6FF4		40.95 40.95		G1HD3.53 611+12.01	1°50'37" 1°20' LT	75.74	0°31' .000422 .999957	
						2	STD SECT	S		82.00 82.00		610+30.02	0°29' UP	74.99		
						1	STD SECT	S		41.00 41.00		609+89.02		74.96		
				+033		1	SPEC W/ 4" TURNOUT	6F36		41.00 41.00		4" STD TYPE 'A' 609+80				
												609+48.02		74.94		
					1964 1962 1963 1964 1965					205.00 205.00						
						5	STD SECT	S								
						1	SPEC BEVEL 1°46'	6A1		40.87 40.57		607+43.02		74.82	0°02' .000581 .999830	
				+045		1	SPEC W/ 18" M.H.: 1-(90) 16-(19) 16-(83)	6F16 6F57		41.00 40.98		18" M.H. 607+02.15 606+98.15	1°46' DN	74.80		
						1	STD SECT	S		41.00 40.98		606+61.17		73.50		
												606+20.19		72.21	1°46' .034583 .999402	

CONTINUED FROM 6L21

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 606+20.19 TO STATION 620+13.97

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	KW	2-19-76	
CHECKED			
APPV'D.			

2814 6L22.0

60-4-102.230.23

1000-1003 (7/75)

6223

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL REFERENCE)	BID ITEM	BILLING UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		031		1997	1	SPEC BEVEL 4°32'	6F4	41.00 40.87			630+63.32		69.24 ✓	4°32' .079268 .996793	
				1996	1	SPEC BEVEL 4°32'	6F4	41.00 41.00			630+22.45	4°32' UP	66.00 ✓	0°00 .00 1.00	⚠
				1995	1	SPEC SHOLT	6F46	25.00 24.92			629+81.45	4°32' UP	66.00 ✓		
				1994	1	SPEC BEVEL 11°16'	6F4	40.70 40.57			629+56.53		67.68 ✓	-4°32' -.079207 .996862	
				1993	(	1990 1991 1992 1993 1986 1987 1988 1989		328.05 328.05			629+15.96	0°16' ON	71.20		
				1986	8	STD SECT	S							-0°15' -.002550 .999690	
				1985	(	1981 1982 1983 1984 1985		205.00 204.97			625+87.91	0°46' UP	72.70		
				1981	5	STD SECT	S								
			L028	1980	1	SPEC W/ 3° D.L. 1-(W8)	6F7	41.00 40.99			623+82.94 5°D.L. 623+63		76.01		
				1979	(	1976 1977 1978 1979		164.00 163.98			623+41.94		76.67		
				1976	4	STD SECT	S								
			+041 +045	1975A 1975	1	SPEC W/ 2" AV. TYPE 'B' & M.H. 1-(W7), 16-(W9), 16-(W8)	6F15 6F52	41.00 40.99			621+79.96 621+41.96	2" AV. TYPE 'B' & MH.	79.32	-0°55' -.016419 .999670	
				1974	2	STD SECT	S	82.00 82.00			621+36.97	1°01' DN	79.98		
			+028	1973	1	SPEC W/ 3° D.L. 1-(W9)	6F7	41.00 41.00			620+54.97 620+13.97	3° D.L.	79.84 79.76		
										CONTINUED FROM 6222				0°06' .001733 .999997	

CONTINUED ON

RECEIVED
MAY 3 1976
SONOMA COUNTY
WATER AGENCY

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 620+13.97 TO STATION 630+63.32

SYMBOL	REVISION	DATE	BY	APP'D
⚠	Correct slope, Tan, Cos.	4/14/76	LW	

DRAWN	LW	3-19-76	2314 6223.1
CHECKED			
APP'D			

60-4-102.230.24

1000-1003 (7/75)

CONTINUED ON 6625

60'-4-102.204

45°00'00" (90)

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL) REFERENCE	BID ITEM (BILLING)	UNIT LENGTH (BILLING)	REC'D NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		031	+040		1	SPEC w/ 2"AV TYPE A.		6FT			41.00 / 41.00				
						2015 2016 2017 2018 2011 2012 2013 2014					328.00 / 328.00				
					8	STD SECT		S							
					1	STD SECT w/ CUT SPIGOT		6FT			41.00 / 41.00				
						SPEC 1-CUT ELBOW					8.99 / 8.97				
					1	w/ 2" P.V.I. 1-(108) 10°05'		6FT			32.08 / 32.03				
					1	SPEC SHORT		6FT			9.43 / 9.43				
					3	STD SECT		S			123.00 / 123.00				
					1	SPEC BEVEL 1°11'		6FT			40.91 / ~0.91				
						2000 2001 2002 2003					164.00 / 163.95				
					4	STD SECT		S							
					1	SPEC BEVEL 3°04'		6FT			40.78 / 40.77				
					1	STD SECT		S			41.00 / 40.87				

CONTINUED FROM 6623

STATION	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
639+38.24		80.29	-0°4' / -.00349 / .999939	
2"AV TYPE A: 638+95.27				
638+92.24	0°31' DN	80.46		
635+64.25		78.92		
2"P.I. 635+23.25		78.78		
635+21.25				
635+14.28	10°05' RT	78.68		
634+82.25		78.53		
634+72.87		78.49		
633+49.82		77.91		
633+08.91	1°11' DN	77.72	0°4' / .00349 / .999939	
631+44.96		73.52		
631+04.20	3°04' DN	72.48	1°25' / .025580 / .999673	
630+63.32		69.24		
			4°32' / .079208 / .996812	

LAYOUT DRAWING
STATION 630+63.32 TO STATION 639+38.24

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER – CONTRACT #2

DRAWN	KW	2-19-76
CHECKED		
APPV'D.		

2314 6624.0

60-4-102.230.25

1000-1003 (7/75)

CONTINUED ON 6L26

BID ITEM BILLING	UNIT LENGTH BILLING	FLG'D END	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION–READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
031			1	SPEC w/ CCP BELL & w/ 2"PH WSP SPIGOT 1-(W28)	UF58				646+44.43		75.60		
								2"PH.	646+42.43				
									640+08.75		76.10		
				2034 2035 2036 2037									
			4	STD SECT WSP	B								
									644+44.76	0°29'DN	78.11		
			1	STD SECT WSP	B								
									644+03.76		78.28		
				SPEC w/ FLG'D END & 18" M.H. & 2" O.C.	UF10								
	+045 +½042 +½037		1	1-(W26) 16-(W19) 16-(W23)	UF40			18"MH.	643+95				
								2"O.C.	643+88.07				
				48" BUTTERFLY VALVE BY OTHERS					643+87.07		78.35		
	+½042 +½037		1	SPEC FLG'D END & 2" O.C.	UF59				643+85.82		78.36		
								2"O.C.	643+85.07				
	+045		1	SPEC w/ 18"M.H. 1-(W24) 16-(W19) 16-(W23)	UF10 UF58			18"MH.	643+84.47 643+75		78.36		
									643+43.47		78.54		
				2026 2027 2028 2029									
			4	STD SECT WSP	B								
									641+79.47		79.24		
			1	SPEC w/ WSP BELL & CCP SPIGOT w/ ½"PH 1-(W8)	UF18 UF74			2"PH	641+77.47				
									641+38.24		79.41		
				2030 2021 2022 2023 2024									
			5	STD SECT	S								
									639+33.24		80.29		

CONTINUED FROM 6L24

CONTRACT DRAWING REFERENCE | PIPE SIZE, TYPE AND CLASS | (JOINT DETAIL) REFERENCE

LAYOUT DRAWING
STATION 639+33.24 TO STATION 646+44.43

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN	LW	8-14-76	
CHECKED			
APPV'D.			

2314 6L25.0

60-4-102.230.26

1000-1003 (7/75)

CONTINUED ON 6L27

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CLASS	(JOINT DETAIL REFERENCE)	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
					021							653+03.40		59.92	-.0371 .0109240 .9992740	
							SPEC 1-CUT ELBOW					653+03.40		59.92		
												653+00.00		59.92		
						4	17°11'					652+97.00	17°11' up	60.00		
												652+93.00		60.08		
												652+90.00		60.14		
												652+87.00		60.20		
												652+84.00		60.26		
												652+81.00		60.32		
												652+78.00		60.38		
												652+75.00		60.44		
												652+72.00		60.50		
												652+69.00		60.56		
												652+66.00		60.62		
												652+63.50		70.76	-.1249 .3214140 .9520370	
							SPEC 1-CUT ELBOW w/ 12" PRV. OUTLET ±1° MIN.					652+63.50		70.76		
												652+60.00		71.36		
												652+55.00	18°24' DN	73.50		
												652+30.00				
												652+23.62		73.18		
												651+82.40		72.76		
												650+59.60		71.49		
												650+18.40	1°19' up	71.07	.0935 .0109237 .9994417	
												648+18.42		73.59		
												647+80	3" O.L.			
												647+72.62		74.09		
												646+49.43		75.00		
											CONTINUED FROM 6L25				-.0942 .0132201 .9968925	

SYMBOL	REVISION	DATE	BY	APPV'D.

LAYOUT DRAWING
STATION 646+49.43 TO STATION 653+03.40

Ameron UTILITY PRODUCTS GROUP

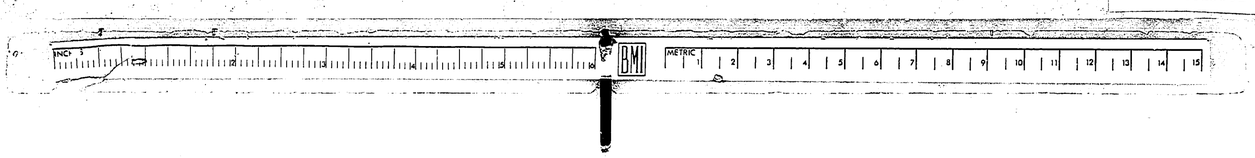
Russian River - Contract #2

DRAWN	LW	2-19-76
CHECKED		
APPV'D.		

2314 6L26.0

60-4-102.230.27

1000-1003 (7/75)



6627

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION–READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
	60-4-102.230.28		631		2079	1	STD SECT	S	$4.00 / $1.00		CONTINUED ON 6628	663+26.31		73.03		
					2078		2074 2075 2076 2077 2078 2065 2069 2070 2071 2072 2073		$51.00 / $51.00			662+85.31	0°30' LT	73.00		
					2068	11	STD SECT	S								
			+045		2064A	1	SPEC w/ 18" M.H.	6F62	$1.00			658+34.31		72.61		
					2069		1-(66) 16-(69) 16-(73)	6F62	$1.00		18" M.H.	658+02				
					2066	1	STD SECT	S	$4.00 / $1.00			657+93.31		72.58		
					2065	1	SPEC w/ 22½ BEND & WSP SDLEGT	6E25	$0.69 / $0.69			657+52.31		72.54		
							SPEC 1-OUT ELBOW		6.62 / 6.62			657+11.62		72.51		0°03' .000352 1.00000
					2064	1	16°09'	6F64	33.81 / 32.49			657+05.00	16°09' DN	72.50		
							SPEC 1-OUT ELBOW		10.97 / 10.53			656+72.53		62.06		16°12' .290648 16.0250
					2063	1	w/ 2" PU 1-(65) 15°00	6F64	30.57 / 30.50			656+62.00	15°00' UP	60.00		
					2062		2060 2061 2062		133.00 / 129.99		2" RH	656+33.44 / 656+31.44		59.54		
					2060	3	STD SECT WSP	3								0°52' .015050 .999887
					2059A	1	SPEC BEVEL WSP w/ 2° PU 1-(58) 1029'	6F58 6F60	$1.00 / $1.00		6421	655-08.45 / 655+00.45	1°29' UP	57.69		
					2058		2055 2056 2057 2058		164.00 / 163.99			654+07.45		58.14		
					2055	4	STD SECT WSP	3			CONTINUED FROM 6626	653+03.46		54.98		-0°37' .012446 .999930

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 653+03.46 TO STATION 663+26.31

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	KW	8-19-76	
CHECKED			2314 6627.0
APPV'D.			

60-4-102.230.28

1000-1003 (7/75)

CONTINUED ON 6629

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
031		2153		2150 2151 2152 2153 2146 2147 2148 2149					693+60.18		75.00		
		2142	8	STD SECT	S								
	+041 +045	2145	1	SPEC w/ 2"AV TYPE "B" & M.N. 1-(G20) 16-(G19) 16-(G18)	GF15 GF38	41.00 41.00		2"AV TYPE "B" & M.N.	690+32.20		78.51	-0°57' .012566 .999921	
		2144		2139 2140 2141 2142 2143 2144 2133 2134 2135 2136 2137 2138		492.00 491.99			689+96.20 689+91.20	0°56' DN	78.95		
		2133	12	STD SECT	S							0°20' .005494 .999982	
		2137		2127 2128 2129 2130 2131 2132 2121 2122 2123 2124 2125 2126		492.00 492.00			684+99.21	0°13' UP	76.00		
		2126	12	STD SECT	S								
		2120		2117 2118 2119 2120 2112 2113 2114 2115 2116		369.00 369.00			680+07.21		74.94		
		2112	9	STD SECT	S							0°07' .002149 .999998	
	+045	2111A 2111	1	SPEC w/ 18" M.N. 1-(G16) 16-(G17) 16-(G18)	GF10 GF38	41.00 41.00		18" M.N.	676+38.21 676+01.21	0°04' UP	74.15		
		2110		2106 2107 2108 2109 2110 2101 2102 2103 2104 2105 2096 2097 2098 2099 2100		1189.00 1189.00			675+97.21		74.11		
				2091 2092 2093 2094 2095 2086 2087 2088 2089 2090 2082 2083 2084 2085									
		2082	29	STD SECT	S				664+08.21		73.09		
		2081	1	SPEC BEVEL 1°41'	GF5	+0.95 40.95			663+07.26	1°41' LT	73.06		
		2080	1	SPEC BEVEL +4°37'	GF6	40.95 40.95			663+32.05 663+26.31	6°47'45" 4°37' LT	73.03	0°03' .000854 1.000000	

CONTINUED FROM 6627

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

BILLING

LAYOUT DRAWING
STATION 663+26.31 TO STATION 693+60.18

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

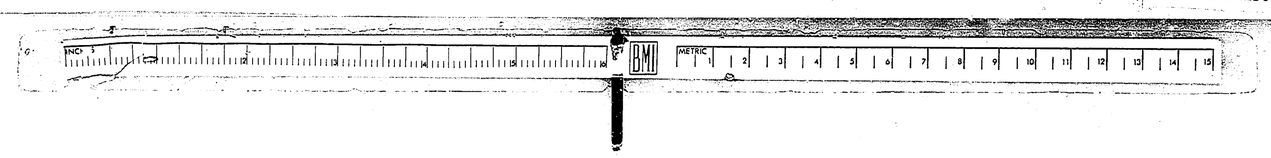
RUSSIAN RIVER – CONTRACT #2

DRAWN	KW	2-19-76	
CHECKED			
APPV'D.			

2314 6628.0

60-4-102.230 29/127

1010-100 (7/75)



CONTINUED ON 6L30

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CL. ASS	(JOINT DETAIL REFERENCE)	BID ITEM. BILLING	UNIT LENGTH	ITEM NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
60-4-102.216	60" CMP		081			1	SPEC BEVEL		S		4°01'	40.71 40.71				
						1	STD SECT		S			41.00 40.89				
						1	STD SECT w/ CUT SPIGOT		6F1			41.00 40.89				
						1	SDEC 1-CUT ELBOW w/ 2" P.H. 1-(6L28)					3.82 3.81				
						1	1193'		6F1			37.29 37.28				
							2190 2191 2192 2193					164.04 164.01				
						4	STD SECT		S							
						2	STD SECT		S			82.02 82.02				
							2185 2186 2187 2181 2182 2183 2184					287.00 287.00				
						7	STD SECT		S							
							2179 2180 2172 2175 2176 2177 2178 2166 2170 2171 2172 2173					1107.06 1104.05				
							2164 2165 2166 2167 2168 2159 2162 2161 2162 2163 2154 2155 2156 2157 2158									
						27	STD SECT		S							

CONTINUED FROM 6L28

PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
	711+63.83		92.35	0°10' .005097 .999987	
	711+23.12	4°01' DN	92.23		
	710+82.23		89.23		
	710+42.34		86.23	4°01' .073367 .997320	
2°P.H.	710+39.34	10°19' RT 3°02' UP 1193' CB	85.95		
	710+37.58				
	710+00.25		85.19		
	708+36.24	0°34' UP	81.86	1°40' .020935 .999781	
	707+54.23	0°22' UP	81.02	0°35' .010280 .999947	
	704+67.23	0°03' DN	79.97	0°12' .003490 .999993	
	693+60.18	0°52' UP	75.00	0°15' .004185 .999990 0°58' .016705 .999861	

CONTINUED FROM 6L28

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING
STATION 693+60.18 TO STATION 711+63.83

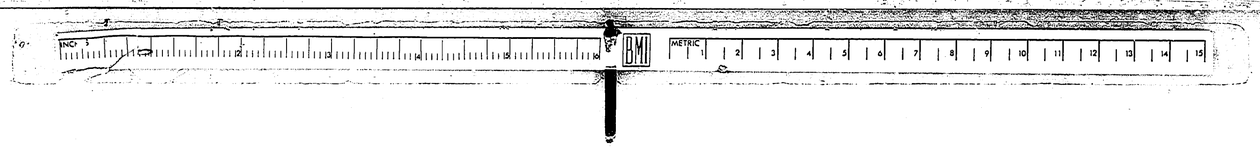
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	8-20-76	
CHECKED			
APPV'D.			

2314 6L29.0

1000-1003 (7/75)

60-4-102.230.30



6130

CONTINUED ON 6131

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM (BILLING)	UNIT LENGTH (BILLING)	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
	60-4-102.817		081				2221 2222 2223		123.03 122.87			722+28.47		138.42		
						3	STD SECT	S							2053' .052317 .998816	
							2218 2219 2220 2214 2215 2216 2217		287.00 286.74			721+05.59	0°27' uP	132.24		
						7	STD SECT	S								
						1	SPEC BEVEL 1951'	URS	49.80 40.83			718+18.85		120.09	2205' .052371 .998624	
						2	STD SECT	S	82.00 81.77			717+98.02	1951' DN	118.36		
							2208 2209 2210		123.00 122.66			716+96.25		112.25		
						3	STD SECT	S								
						1	STD SECT	S	41.07 40.90			715+93.59		103.08	1414' .047129 .998719	
						2	STD SECT	S	82.00 81.87			715+32.03	1°02' uP	100.00		
						1	SPEC BEVEL 3°03'	URS	41.00 40.93			714+50.76		95.40	3°03' .054193 .998471	
						1	STD SECT	S	41.00 41.05			714+09.83	3°03' uP	93.89		
							2198 2199 2200 2201 2202		205.00 205.00			712+08.83		92.97		
						5	STD SECT	S								
												711+63.83		92.35	0°10' .003490 .999995	

CONTINUED FROM 6129

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING STATION 711+63.83 TO STATION 722+28.47

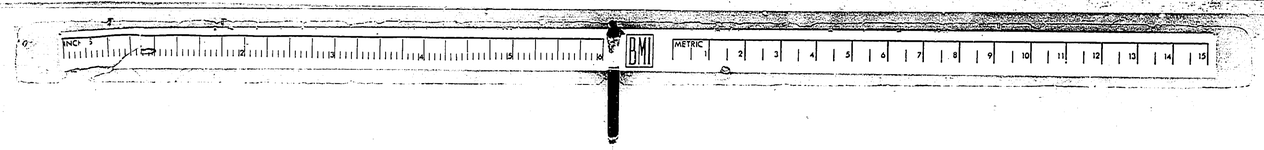
SYMBOL	REVISION	DATE	BY	APP'V'D.

DRAWN	LW	8-20-76
CHECKED		
APP'V'D.		

2314 6130.0

60-4-102.230.31

1000-1003 (7/75)



CONTINUED ON 6L82

BID ITEM BILLING	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		4		2244 2245 2246			123.00 122.57	731+48.00		159.22		
		3		STD SECT	S							
		1		STD SECT	S		41.00 40.86	730+25.43		169.55		
		4		2239 2240 2241 2242			164.00 163.66	729+84.58	1°08' DN	172.99		
		4		STD SECT	S							
		1		SPEC BEVEL 3'6"	WFS		40.73 40.65	728+20.91		163.53		
+044 +045		1		SPEC BEVEL 4' 4"AW TYPE 'B' 1-(W16)16-(W19)16-(W23) @ 11.11 0.5" 5'00"	WFS WFS WFS		40.64 40.64	727+80.27 727+50	3°06' DN	180.15		
		1		SPEC SHOLT	WFSI		21.44 21.30	727+39.63	6°00' DN	180.16		
				2233 2234 2235 2230 2231 2232			246.00 244.66	727+18.31		183.92		
		6		STD SECT	S							
		1		SPEC BEVEL 1°38'	WFS		41.00 40.78	724+73.65		158.24		
		4		2225 2226 2227 2228			164.00 163.58	724+32.87	1°38' UP	153.98		
		4		STD SECT	S							
		1		SPEC BEVEL 1°28'	WFS		41.00 40.88	722+09.35		141.53		
								722+28.47	1°28' UP	138.42		

CONTINUED FROM 6L80

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

LAYOUT DRAWING
STATION 722+28.47 TO STATION 731+46.00

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN	LW	2-20-76
CHECKED		
APPV'D.		

2314 6L81.0

1000-1003 (7/75)

60-4-102.230.32

CONTINUED ON 6L33

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION–READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		2210	1	SPEC BEVEL 3°09'		1.05	41.00 40.96		741+30.49		117.27	-.2099 .043354 .999062	
		2209	1	SPEC BEVEL 2°59'		1.05	40.98 41.58		740+89.52	3°09' UP	119.04	-.5°25' .041759 .995159	
		2208 2263		2266 2267 2268 2263 2264 2265			246.00 245.94		740+48.94	2°59' DN	123.05		
		2265	6	STD SECT		S							
		2202	1	SPEC BEVEL 5°36'		1.65	40.71 40.67		738+03.20	0°32' LT	134.44		
		2201	1	STD SECT.		S	41.00 40.96		737+64.54 737+62.74 737+62.54	5°56'01" 4°54' LT	136.32		
		2260 2259	2	STD SECT		S	82.00 81.91		737+21.58	0°30' LT	138.21	-.2039 .046338 .998938	
		2258		2256 2257 2258 2253 2254 2255			246.00 245.99		736+39.67	0°15' DN	142.01		
		2253	6	STD SECT		S							
		2252	1	SPEC BEVEL 1°27'		0.85	40.90 40.86		733+93.88		152.29	-.2023 .041502 .999127	
		2251 2250	2	STD SECT		S	82.00 81.99		733+53.02	1°27' DN	154.00		
		2249	1	STD SECT		S	41.07 41.06		732+71.03		155.33	-.0°56' .016284 .999807	
		2248	1	STD SECT		S	41.04 41.02		732+29.97	1°00' UP	156.00	-.1°56' .033858 .999427	
		2247	1	SPEC BEVEL 2°15'		0.85	41.00 40.96		731+88.95	0°37' UP	157.39	-.2033 .041714 .999002	
								CONTINUED FROM 6L31	731+45.00	2°15' UP	159.22	-.1°49' .031883 .999367	

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

LAYOUT DRAWING
STATION 731+45.00 TO STATION 741+30.49

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER – CONTRACT #2

DRAWN	KW	8-20-76
CHECKED		
APPV'D.		

2314 6L32.0

60-4-102.230.33

1000-1003 (7/75)

CONTINUED ON 6L34

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
031	+041 +045		1	SPEC BEVEL w/ 1 AU TYPE 'B' 18" M.H. 1-(W10)16-(W9)16-(W3) +0°32'		WFS WFSV WFS	40.68 40.68	2" AV TYPE 'B' 18" M.H.	748+11.26 748+00		125.00	0°00' .00000 1.00000	
			1	STD SECT		S	41.00 40.98		747+70.38	1°37' DN	125.00	1°37' .028246 .999601	
				2283 2284 2285			123.03 122.97		747+29.40	0°33' DN	123.54		
			3	STD SECT		S			746+06.46	0°29' UP	119.19	0°10' .028244 .999585	
				2278 2279 2280 2281 2282			205.00 204.91						
			5	STD SECT		S			744+01.54		113.18	1°41' .028321 .999570	
			1	SPEC BEVEL w/ CUT SPIGOT 5°00'		WFS	40.64 40.62		743+60.92	5°37' DN	111.98	7°18' .125152 .991858	
				SPEC 1-CUT ELBOW			39.24 38.92		743+22.00	7°18' UP	107.00		
			1	w/ CUT SPIGOT & 2" PH. 1-(W8) 7°18'		WFS	2.02 2.02	2" PH	743+20.88				
			1	SPEC SHORT BEVEL 4°42'		WFSB WFS	26.00 26.00		743+19.98		107.00	0°00' .000000 1.000000	
			1	STD SECT		S	41.00 40.86		742+93.98	4°42' UP	107.00		
			1	SPEC BEVEL 2°18'		WFS	40.84 40.90		742+53.11		110.37	4°42' .082345 .996627	
			2	STD SECT		S	82.00 81.92		742+12.41	2°13' DN	113.72		
								CONTINUED FROM	741+30.49		117.27	2°13' .040334 .999202	

CONTRACT DRAWING REFERENCE | PIPE SIZE, TYPE AND CLASS | (JOINT DETAIL) REFERENCE

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

LAYOUT DRAWING
STATION 741+30.49 TO STATION 748+11.26

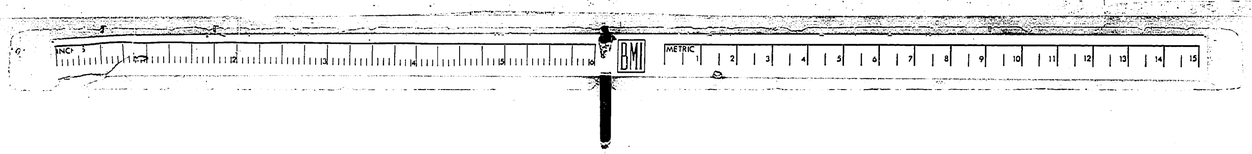
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	kw	2-20-76
CHECKED		
APPV'D.		

2314 6L33.0

60-4-102.230.34

1000-1003 (7/75)



CONTINUED ON 6L35

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM (BILLING)	UNIT LENGTH (BILLING)	PIECE MARK	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			03				SPEC 1-CUT ELBOW		38.65 / 37.98			753+29.42		99.36	-12°11' .215877 .977486	
					2297	1	w/ CUT SPIGOT 10°30'	6FHT	2.00 / 2.00			752+91.64	10°30' DN	107.52		
					2298		2297 2298 2299 2300		164.00 / 163.88			752+79.05		107.59		
					2299	4	STD SECT	S							-2°91' .038085 .999275	
					2296		2294 2295 2296		123.00 / 122.93			751+25.96	0°12' DN	113.84		
					2294	3	STD SECT	S				750+02.84		118.08	-1°58' .034513 .999405	
					2295	1	SPEC BEVEL 3°52'	6PS	40.80 / 40.84			749+62.00	3°52' LT	119.49		
					2292	1	SPEC SHORT	6PS	15.21 / 15.20	749+60		749+53.73	0°19' UP 3°46'55"			
					2291	1	SPEC w/ THREADED HOLE FOR AIR TEST	6PS	41.00 / 40.97	CASING	DOUBLE WELD	749+46.80		120.10		
					2289	1	SPEC w/ WSP BELL TAPPED FOR AIR TEST & 2CP SPIGOT	6PS	41.23 / 41.20	748+08		749+05.83		121.73		
					2288	1	SPEC SHORT w/ 2"FPT 1-(33) 45°B.S. 1-(108)	6PSS	14.94 / 14.93		2 PNT.	748+64.63		123.38	-2°17' .040000 .999201	
					2287	1	SPEC BEVEL EXTRA 24"L FOR FIELD CLOSURE 19°31'	6PS	(40.88) 38.45 / 38.44		FIELD CLOSURE 24"D	748+62.63			-1°31' .026538 .999647	
												748+49.70	0°46' DN	123.98	.000 .000000 1.000000	
											CONTINUED FROM 6L33	748+11.26	1°31' DN	125.00		

60-4-102.230.35

LAYOUT DRAWING
STATION 748+11.26 TO STATION 753+29.42

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN	KW	8-20-76
CHECKED		
APPV'D.		

2314 6L34.0

60-4-102.230.35

1000-1003 (7/75)

CONTINUED ON 6636

PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
2327 2328 2329 2330 2331 2332 2333 2334 2335 2336					+10.00 +09.92		764+93.13		113.87		
2322	10	STD SECT	S				760+83.21		105.81		
2321	1	STD SECT	S		4.08 4.07		760+42.14	19°07' LP	105.00	1°07' .019657 .980857	
2320		2314 2315 2316 2317 2318 2319 2320 2307 2308 2309 2310 2311 2312 2313			574.00 574.00		754+68.14		105.00		
2307	14	STD SECT	S				754+27.14		105.00	0°00' .000000 1.000000	
2306	1	STD SECT	S		41.00 41.00		753+90.00	19°08' DW	105.00		
		SPEC 1-CUT ELBOW			37.14 37.14		752+51.03		102.98		
2305	1	w/CUT SPIGOT 19°48'	UFS11		3.16 2.97		753+69.68		97.68	19°48' .939108 .940857	
2304	1	SPEC SHORT w/CUT SPIGOT	UFS1		18.46 17.35		753+65.91	19°48' UP	96.00		
		SPEC 1-CUT ELBOW			4.97 4.68	6" O.D. TYPE A: 753+48.27 =	753+60.57		96.00	0°00' .000000 1.000000	
2303	1	w/CUT SPIGOT & 6" O.D. TYPE "A" △ 19°40'	UFS6		18.73 18.73		753+45.00	12°11' UP	96.00		
		SPEC w/ 2 nr 1-CUT ELBOWS			1.27 1.27		753+34.77	{8°29' LT 8°17' CB	98.21		
		12°11'			10.47 10.23		753+29.42		99.36	-12°11' .975677 .975677	
2302	1	8° CUT SPIGOT 8°17'	UFS5		5.47 5.35						

CONTINUED FROM 6634

60-4-102.230 (2nd)

60-4-102.230 (1st)

BID ITEM: 03 | UNIT LENGTH: +030

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

LAYOUT DRAWING
STATION 753+29.42 TO STATION 764+93.13

△ Correct angle
SYMBOL

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN LW 5-23-76

CHECKED

2314 6635.1

60-4-102.230.36

RECEIVED MAY 8 ...WATER AGE...

1000-1003 (7/75)

CONTINUED ON 3L1

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	N/H STATION—READ UP	PULL, BEVEL OR TURN	N/H ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
			031				1-(2SD) 48" B.S. 12" WIDE SPEC SHORT w/ EXTRA C&L FOR FIELD CLOSURE	6FS9			FIELD MARKING (SEE D.D.)	775+41.48	0°46' UP	114.81	0.681 .000286 .999991	
							2353 2354 2355 2356 2346 2350 2351 2352					775+18.13		114.98		
							2345 2346 2347 2348 2340 2341 2342 2343 2344									
					17		STD SECT	5								
				+04.5		1	SDEC w/ 18" M.H. 1-(2ND) 16-(6A) 16-(2SD)	6FD1 6FS9	41.00 41.00		18" M.H.	768+21.13 768+00		114.16		
							2336 2337 2338 2332 2333 2334 2335					767+80.13		114.12		
									287.00 287.00							
					7		STD SECT	5							0.923 .000887 1.00000 1.083 .000887 1.00000	
											CONTINUED FROM 6L35	764+93.13	100' ON	113.87		

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

DRAWN EW 2-24-76

CHECKED

APP'V'D.

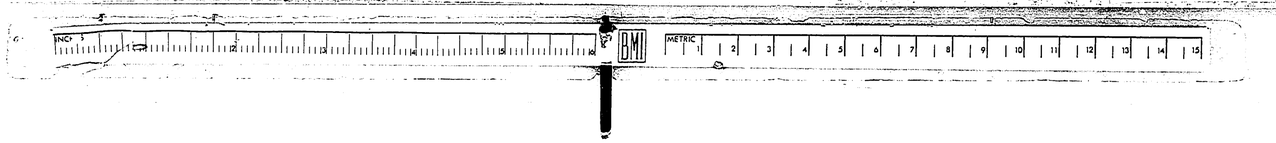
LAYOUT DRAWING STATION 764+93.13 TO STATION 775+41.48

SYMBOL	REVISION	DATE	BY	APP'V'D.

23/4 6L36

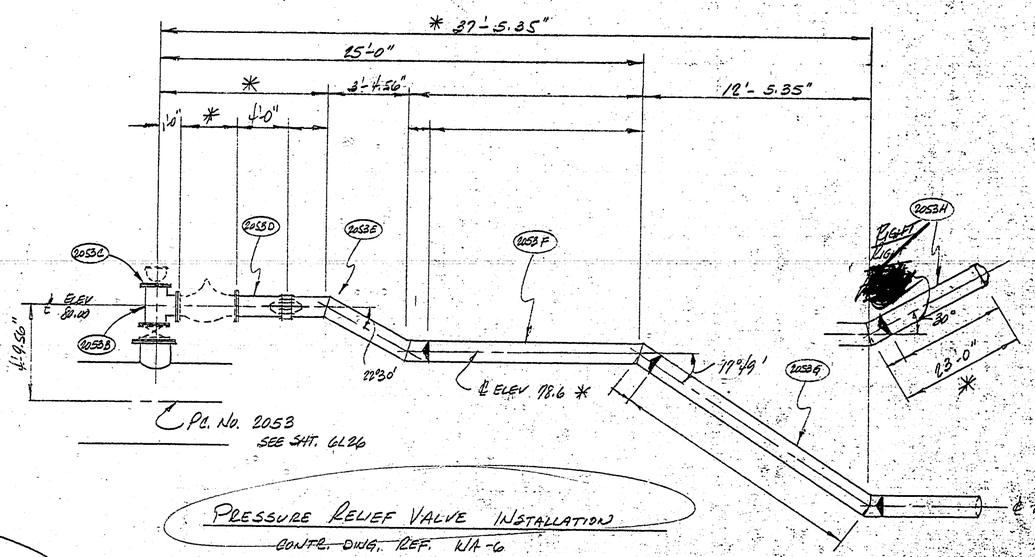
60-4-102.230.37

1000-1003 (7/75)



GL27

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION



℄ Pc. No. 2053
SEE SHT. GL26

PRESSURE RELIEF VALVE INSTALLATION
CONTR. DWG. REF. WA-6
LINE 0+40

* CONTRACTOR TO VERIFY OR SUPPLY DIMENSIONS PRIOR TO MANUFACTURE

CANNOT CHECK UNTIL ADDITIONAL INFO. IS SUPPLIED

Pc. No.	DETAIL SHEET
2053 B	GFH3
2053 C	GFH4
2053 D	GFH3
2053 E	GFH5
2053 F	GFH6
2053 G	GFH7
2053 H	GFH8

SHIP LOOSE ITEMS

1- (#18) 12" GASKET STD
16- (#20) 1⅛ BOLTS C&D
16- (#21) 1⅛ NUTS C&D
1- (#22) 12" FC
2- (#23) ¾" STUDS C&D
4- (#24) ¾" NUTS C&D

7.

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	TW	2-24-76
CHECKED		
APP'V'D.		

23/4 GL27.0

60-4-102.230.38

1000-1000 (8/70)

CONTRACT # 2

OFFICE SET

CONTINUED ON 342

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM (BILLING)	UNIT LENGTH (BILLING)	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN (LOOKING IN DIRECTION OF LAYING)	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
					439		L37 L31 L39			123.00 129.96		783+34.11		123.3		
					437	3	STD SECT	5				782+15.15		126.8	-.1023 .004233 .994707	
					436A		SDEC 1-OUT ELBOW 15°49'	5FD1		38.26 38.25		781+80.90	15°49' LT 15°49' DN 15°49' 2D	127.2		
	+041 +045				436	1	W/1-OUT SPIGOT, 1-2½ 15°49' 6"Ø, TYPE E 16-B(B)	5FD1		2.64 2.63		781+76.90				
					435	1	STD SECT	5		41.00 41.00		781+74.22		127.2		
					434		L33 L31 L32 L33 L34			205.00 204.99		781+33.22		126.9		
					430	5	STD SECT	5								
					429	1	SDEC SEWER 2°08'	5FD1		49.50 49.80		778+25.22		125.3	0°26' .007719 .999970	
					428 427	2	STD SECT	5		82.00 81.87		778+89.43	2°08' DN	125.0		
					426	1	SDEC SEWER 2°26'	5FD1		41.00 40.98		778+05.56		120.3	5°15' .056717 .998392	
					425	1	SDEC W/ CLO ELL x WSD SWEL	3FB		13.00 18.00		777+64.63	2°26' UP	118.0 117.8		
					424		L31 L32 L33 L34			164.30 163.95		777+46.63		117.7		
					421	4	STD SECT W/ TAP FOR AIL TEST	3FD1A								
					420	1	STD SECT W/ TAP FOR AIL TEST	3FD1A		41.17 41.17		775+82.63		115.4		
												775+41.43		114.8	0°49' .010260 .999581	

777+61.43 — CHANGE — DOUBLE WELD JOINTS — 775+51.43 — B.S. JOIN

CONTINUED FROM

60-4-102.230.39 — 33 Lead Pc.

A.O.K. EXCEPT 3F7.0, 3F16A.0 } AS NOTED

APPROVED
By ..... Date 1-6-76
SONOMA COUNTY WATER AGENCY

LAYOUT DRAWING
STATION 775+41.43 TO STATION 783+34.11

SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

DRAWN	LW	12-9-75
CHECKED		
APPV'D.		

2265 3L1.0

60-4-102.230.39

RECEIVED DEC. 22 1975 SONOMA COUNTY WATER AGENCY

PRELIMINARY DEC 12 1975

1000-1003 (7/75)

CONTINUED ON 3L3

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS (JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		BILLING													
	60"I			452	1	SPEC BEVEL BELL 2°25'	322				40.82 40.80				
				451	1	STD SECT LW	↓				41.00 40.98				
				450A		SPEC 1-CUT ELBOW w/ 2" AV TYPE "B" 9°11'	325				27.52 27.52				
		+DWI +DWS		450	1	# BEVELED BELL 9°07' 1-(5B) 16-(9B) 16-(8B)	327 322				13.00 12.82				
				449	1	STD SECT LW	↓				41.00 40.64				
						SPEC w/ 22a 1-CUT					6.83 6.74				
						ELBOWS 9°25'					25.00 25.00				
				448	1	9°10'	326				9.82 9.69				
				447	1	STD SECT LW	↓				41.00 40.68				
						SPEC 1-CUT ELBOW w/ CUP SPIGOT 2					15.02 14.83				
				446	1	WELD-BELL 9°07'	325				25.89 25.89				
				445		LW1 LW2 LW3 LW4 LW5					205.00 205.00				
60'-4"-102.230	48.50 LBS 10GA (2440)			441	6	STD SECT	5								
				440	1	SPEC BEVEL 1°15'	321				41.00 41.00				

CONTINUED FROM 3L1

PLAN STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE
788+69.50	2°55' DN	120.0	
788+28.50		121.3	-1°50' .032154 .999482
787+87.52	2°07' DN	122.6	
787+83.52			0°16' .004878 .000012
787+60.00	9°11' DN	122.5	
787+47.18		120.4	
787+06.74		118.6	6°27' .106667 .994314
787+00.00	9°27' UP	112.5	
786+75.00	9°10' UP	112.5	0°00' 1.00000 1.00000
786+65.31		114.1	
786+24.53		120.6	-9°10' .161545 .987202
786+10.00	9°07' DN	123.0	
783+84.11		123.0	
783+73.11		123.3	-0°03' .001104 .999999
783+38.11	1°19' UP	123.3	-1°23' .024233 .999707

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

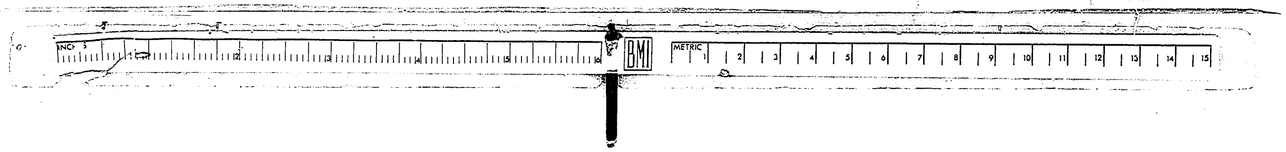
LAYOUT DRAWING
STATION 783+38.11 TO STATION 788+69.50

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	12-9-75	
CHECKED			
APPV'D.			

2265 3L2.0

60-4-102.230.40



CONTINUED ON 362

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		467							794+69.95		136.9		
				465 -66 467									
		465	3	STD SECT		6			793+30.18		130.8		
		464	1	STD SECT		6	40.00					8°08' .054742 .995505	
		463	1	STD SECT		6	40.00		792+90.18	19°08' UP	126.2		
		462	1	SPEC W/ CUT SPIGOT		6 SPIGOT	39.98		792+10.98		125.4		
	+045	461A		SPEC 1-CUT ELBOW W/ 18" MANHOLE 18°08'		SPIGOT	10.19	18" M.H.	792+35.00		126.8		
							10.18		792+00.00	15°08' DN	125.0		
		461	1	DOP BELL & RES SPIGOT			2.17						
				1-[illegible] 16-[illegible] 16-[illegible]		SPIG	3.97		791+96.08		122.6		
				SPEC 1-CUT ELBOW			27.78					20°06' .366667 .930576	
							26.06		791+70.00	20°06' UP	114.0		
		460	1	20°06'		SPIG	13.93						
							13.93		791+56.07		114.0		
		459		456 -57 458 -59			164.00						
							164.00						
		456	4	STD SECT LW.		4							
		458		1-[illegible] EC 1-[illegible] NW		SPIG	41.00		789+92.07		113.9		
		458A		2-[illegible] SWR			-1.00						
	+086	455	1	SPEC 4" 6" S.O. TYPE A		SPIG			789+60	6" S.O. TYPE A			
												0°01' .000349 1.000000	
		454	1	SPEC BEVEL BELL -01'		SPIG	41.00		789+51.07	6°57' UP	113.9		
							40.89						
		453	1	STD SECT LW		4	41.00		789+10.19		119.0	-0°18' .004459 .997239	
							40.89		788+69.30	6°55' DN	120.0	-1°50' .032195 .999482	

CONTINUED FROM 362

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL REFERENCE)

LAYOUT DRAWING
STATION 788+54.30 TO STATION 794+69.95

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

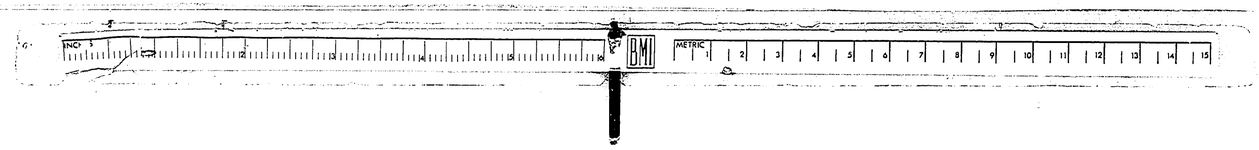
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	12-9-75	
CHECKED			
APPV'D.			

2265

60-4-102.230.41

363.0



CONTINUED ON 325

BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
		508A	1	1-BELL REDUCER 18"ØBELL X 15"ØSPIGOT	3F13			4" AV. TYPE B	810+71.64		199.6	-.198' .0559391 .9984245	
031	+000 +045	508	1	45DEG BEVEL 4"-"AV TYPE B"	3F13 3F1	22.96 28.45			810+55.04				
		507 506	2	STD SECT	6	80.00 76.95			810+48.69	3°26' DN	199.9	.9906' .0286241 .9978226	
		505		502 503 504 505 506 507 508 509 510 511		400.00 396.03			809+68.74	0°57' DN	197.0		
		496	10	STD SECT	6				805+69.81		195.6	.8928' .0525214 .9965571	
		495	1	STD SECT	6	80.01 59.95			805+29.36	0°14' UP	173.5		
		494		490 491 492 493 494		240.00 234.71							
		489	6	STD SECT	6				802+89.65		161.7	.2969' .0473233 .9988980	
		488	1	STD SECT	6	60.04 59.99			802+49.68	0°38' UP	159.7	.2011' .0381163 .9992772	
		487	1	STD SECT	6	60.06 60.03			802+09.68	1°08' UP	158.2		
		486		478 484 485 486 487 488 489 490 491 492		320.00 319.95							
		479	8	STD SECT	6				798+89.68	9°57' DN	152.3	.1903' .0153816 .9998831	
		478		468 469 470 471 472 473 474 475 476 477		440.00 439.95							
		468	11	STD SECT	6				794+49.95	1°08' DN	136.9	.2990' .0852011 .9993855	
												.8908' .0547423 .9985103	

CONTINUED FROM 323

CONTRACT DRAWING REFERENCE

PIPE SIZE, TYPE AND CLASS

(JOINT DETAIL) REFERENCE

Ameron UTILITY PRODUCTS GROUP

Russian River - Contract #2

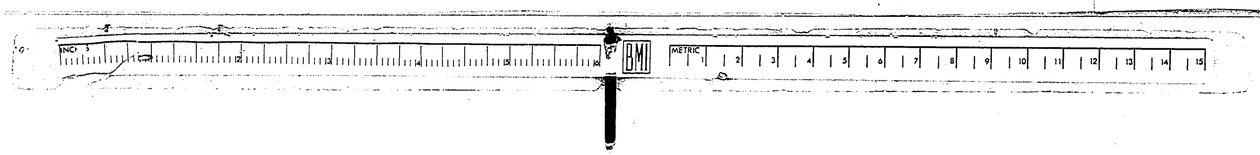
LAYOUT DRAWING
STATION 795+05.25 TO STATION 810+71.64

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN KW 12-10-73
CHECKED
APPV'D.

2265 324.0

60-4-102.230.42



CONTINUED ON 326

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV STATION—READ UP	PULL, BEVEL OR TURN	INV ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			BILLING													
	60-4-101.221		031				SPEC 1- JNT ELBOW w/ BEVEL BELL			32.28 32.15		816+42.16 816+10.00	1°19' LT (10°38' UP 4°35' LT 11°35' DN	177.8 172.0	10°21' .181525 .983310	
	48 SCH 200 (DR 21) (160) = 1/2				522	1	1°19' 11°35'	3F15 3F2		8.65 8.65						
					521	1	SPEC w/ 20D SPIGOT & WSD BELL	3F14		41.23 41.23		816+01.35 815+60.13		172.1 172.3		
					520	1	STD SECT	5		41.00 41.00		815+19.13		172.6	-0°21' .006066 .999982	
					519	1	STD SECT	5		41.06 41.06		814+78.07	1°01' UP	172.8	-1°28' .025686 .999670	
					518	1	SPEC BEVEL 2°18'	3F1		41.00 40.99		814+37.08	2°18' UP	172.9		
					517		516 515 514 517			164.00 163.64						
					516	4	STD SECT	5				812+78.44		184.7	-3°46' .066032 .997827	
					513	1	SPEC BEVEL 2°52'	3F1		40.79 40.70		812+32.74	2°52' DN	187.4		
					512	1	STD SECT	5		41.00 40.92		811+92.01		192.1	-6°38' .116510 .993281	
					511	1	SPEC BEVEL 4°12'	3F1		40.69 40.42		811+51.59	4°12' DN	196.8	-2°26' .042493 .999098	
	48 PT 200 (DR 21) (160) = 1/2				510	1	STD SECT	6		40.00 39.96		811+11.63	1°08' DN	198.5		
					509	1	STD SECT	6		40.00 39.69		810+71.67		199.4	-1°18' .022691 .999743	
											CONTINUED FROM 324					

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING
STATION 813+11.04 TO STATION 816+42.16

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	LW	6-10-75	
CHECKED			
APPV'D.			

2065 365.0

60-4-102.230.43

CONTINUED ON 3L7

CONTRACT DRAWING REFERENCE	PIPE SIZE, TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH BILLING	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
			031		544	1	STD SECT LW.		↓			825+35.18		295.9	9°52' .173571 .985202	
					543	1	SPEC BEVEL 2°06'			2F2		824+94.79	2°06' DN	288.9		
					542	1	STD SECT LW		↓			824+54.64		280.4	11°58' .207646 .978241	
					541	1	SPEC BEVEL BELL 2°28' w/ 2" DRESHOLE 1-(337)	3F16A 3F2			2" PW.	824+14.73 824+12.73	2°25' UP	271.9	9°30' .167317 .986290	
					540		536 537 538 539 540 541 542 543 544					823+74.34	0°58' UP	265.1		
					531	10	STD SECT LW. 1-(337)	3F16A	↓		2" P.W.	820+89.96			8°31' .014787 .988405	
					530	1	SPEC BEVEL BELL 2°53'			3F2		819+68.96	0°53' UP	204.1		
					529		526 527 528 529					819+27.96		200.4		
					526	4	STD SECT LW		↓						5°37' .995475 .995186	
					525	1	SPEC BEVEL BELL 2°02' w/ 5" PASSHOLE 1-(337)	3F16A 3F2			2" PW	817+64.75 817+62.75	2°02' UP	184.3	5°35' .662723 .995039	
					524	1	STD SECT LW.		↓			817+23.77	1°08' UP	181.7		
							SPEC 1-CUT ELBOW					816+82.81		180.0	2°27' .042836 .999082	
					523	1	7°50'	3F16				816+45.00	7°50' DN	178.4		
												816+42.16	1°19' LT	177.8	10°15' .181515 .983910	

CONTINUED FROM 3L5

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42

LAYOUT DRAWING
STATION 816+42.16 TO STATION 825+35.18

SYMBOL	REVISION	DATE	BY	APPV'D.

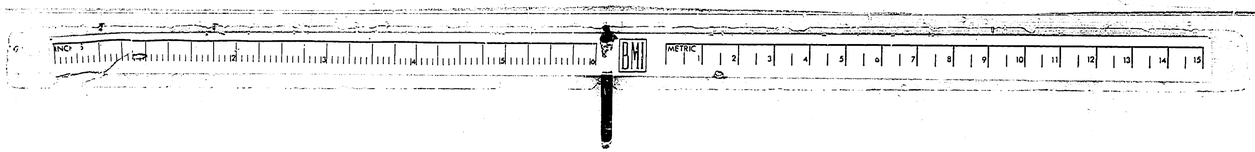
Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	VW	12-10-75
CHECKED		
APPV'D.		

2265 3L6.0

60-4-102.230.44



CONTINUED ON —

CONTRACT DRAWING REFERENCE	PIPE SIZE TYPE AND CLASS	(JOINT DETAIL) REFERENCE	BID ITEM	UNIT LENGTH	PIECE NO.	NO. REQ'D	DESCRIPTION	DETAIL DWG. REF.	SLOPE HORIZ.	SLOPE DIST.	PLAN LOOKING IN DIRECTION OF LAYING	INV. STATION—READ UP	PULL, BEVEL OR TURN	INV. ELEVATION	SLOPE TANGENT COSINE	PROFILE NOTE: VIEW FROM RIGHT SIDE OF PIPE
				BILLING												
							1-(8W) GSKT w/(8W) Bolts w/(8W) Nuts									
							36" BUTTERFLY VALVE (BY OTHERS)			1.00						
		031			548A		SDEC w/ 36" TEE w/ EXTRA CYL. INSULATED FOR FIELD WELDS	SF20		4.00						
			+032 +048		548	1	4 FLANGED END & 4" AV TYPE 'A'	BF19		(8.66) 2.45 2.45						
					547	1	STEL SHOLT	BF8		26.21						
										26.21						
					546	1	STD SEGT LW.	↓		41.00						
										41.00						
							STEL 1-OUT ELBOW			25.62						
										25.62						
					545	1	9°52'	BF17		15.04						
										14.82						
												CONTINUED FROM SL6				

60-4-102.221 (60) = 196A

4" EXISTING PIPE

FIELD WELDED LEVEL

4" AV TYPE 'A'

826+55.28 — ℄ 300.5
826+54.28 — ℄ 300.5
826+50.68 — 90°00' RT — ℄ 300.5 / 298.5
826+42.68 — 298.5
826+16.62 — 298.5
825+75.62 — 298.5 — 0°00' .00000 1.00000
825+50.00 — 9°52' OL — 298.5
825+35.18 — 295.9 — 9°52' .139971 .985202

Ameron UTILITY PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

LAYOUT DRAWING
STATION 825+35.18 TO STATION 826+55.26

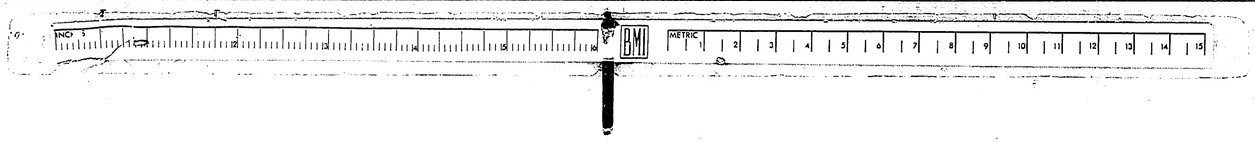
SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN	KW	12-10-75	
CHECKED			
APPV'D.			

2265 347.0

60-4-102.230.45

1000-1003 (7/75)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	69, 648 64	—	49.875 O.D. CYLINDERS	

STANDARD SECTIONS w/ CUT SPIGOT (SEE SHT. 20)

Pc. No.	LAYOUT REF.	Pc. No.	LAYOUT REF.	Pc. No.	LAYOUT REF.
1896	6L3				
1908	6L21				
2010	6L24				
2195	6L29				
1903	6L20				
1904	6L20				

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

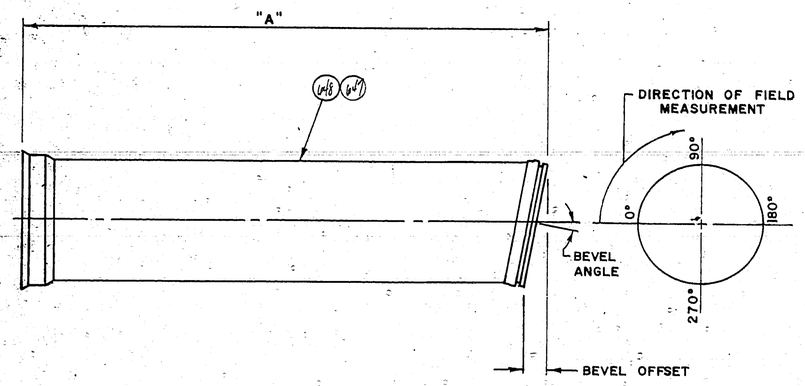
DRAWN	KW	3-2-76	
CHECKED			2814
APPV'D			

60-4-102.230.46

1000-1000 (8/70)

FLAG	ITEM NO.	QUANTITY PER DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	–	–	41.875" O.D. CYL.	

CLASS 300 - 7/16" R (6F8)
CLASS 440 - 4GA. (6F9)



SEE SHT. 6F5 FOR 1439

* w/CUT SPIGOT

Special

P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
1215	–	440	41'-3.25	2°24'	2.09	0	–	–
1312	–	440		1°43	1.49	270	–	–
1317	–	440		1°29'	1.29	90	–	–
1320	–	440		1°31'	1.32	180	–	6F8
1345	–	300		3°55'	3.41	0	–	–
1358	–	360		1°22'	1.19	90	–	–
1361	–	360		1°16'	1.10	270	–	–
1372	–	360		1°31'	1.32	180	–	6F14
1405	–	300		2°23'	2.08	90	–	–
1410	–	440		4°53'	4.28	90	–	–
1412	–	440		5°00'	4.36	270	–	–
1413	–	440		3°22	2.93	90	–	–
1425	–	440		1°25'	1.23	90	–	6F17
1427	–	440		1°54'	1.65	90	–	–
1439	–	440		5°00'	4.36	90	–	–
1462	–	360		1°35'	1.38	90	–	–
1485	–	360		2°19'	2.02	90	–	6F8
1487	–	360		2°03'	1.79	270	–	–
1524	35	360	19'-10.75"	2°06'	1.83	270	–	6F26
1538	–	440	41'-3.25"	2°32'	2.21	90	–	6F27

RECEIVED
MAY 3 1976
SONOMA COUNTY
WATER AGENCY

CHANGE ORDERS	SYMBOL	REVISION	DATE
	△	Change Bev. Angle	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT | X | XX | XXX | ANGLE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

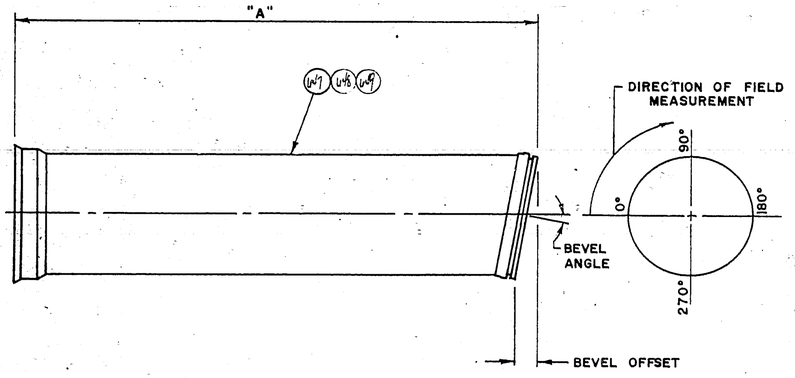
DRAWN LW 8-26-76
CHECKED

60-4-102.230.47 6F2.1

T000-1000 (8/70)

FLAG	ITEM NO.	QUANTITY REQUIRED	DESCRIPTION	MATERIAL SPECIFICATION
	–	–	49.875" O.D. C&L	

CLASS 320 8GA (W9)
CLASS 360 5/16R (W8)
CLASS 440 4GA (W7)



	P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
	1540	–	440	41'-3.25"	2°53'	2.51	270	—	—
	1549	–	440		1°33'	1.35	270	—	—
	1562	–	360		1°00'	1.16	90	—	—
	1604	–	360		4°58'	4.38	90	—	—
*	1606	36	360	25'-5.23"	5°00'	4.36	270	—	6F26
*	1607	–	360	41'-3.25"	3°34'	2.67	270	—	6F27
	1608	–	360		2°48'	2.44	90	—	—
	1639	–	360		2°51'	2.48	270	—	—
	1642	–	360		3°27'	3.01	90	—	6F27
	1674	–	360		2°54'	2.53	180	—	—
	1689	–	360		2°44'	2.38	90	—	6F27
*	1690	–	360		2°55'	2.54	270	—	—
*	1691	–	360		4°10'	3.63	270	—	—
*	1692	–	360		4°07'	3.59	90	—	—
	1724	–	360		1°26'	1.25	90	—	—
	1778	–	360		3°50'	3.34	90	—	6F31
	1779	–	360		3°53'	3.39	266°10'	124.55"	—
	1795	–	360		5°00'	4.36	270	—	—
	1796	–	360		3°33'	3.09"	90	—	—
△	1844	–	320		1°02"	0.90	90	—	6F32

w/ CUT SPIGOT

RECEIVED MAY 8 SONOMA COUNTY WATER AGENCY

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

60-4-102.230.48

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.
	△	Change Bev Angle	4/24/76	RLS	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± .X ± XX ± XXX ± ANGLE ±

DRAWN LW 2-26-76
CHECKED
APPV'D.
DWG. SCALE

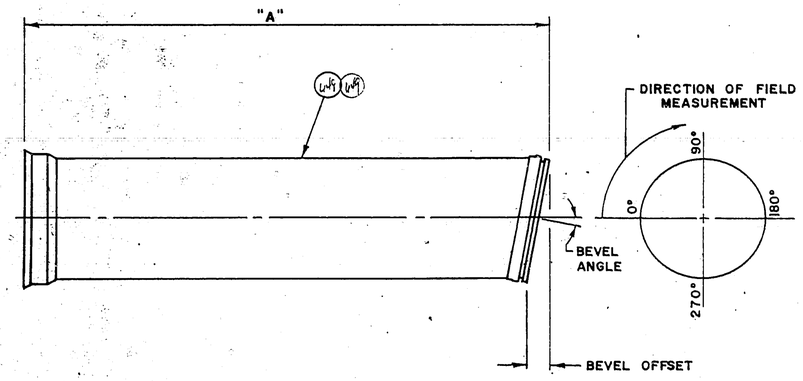
2814

6F3.0

1000-1000 (8/70)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. CYL.	

CLASS 320 66A (WM)
CLASS 360 3/16@ (WM)



* w/OUT SPIGOT

	P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
1	1860	—	360	41'-3.25"	1°18'	1.13	270	—	—
	1874	—	360		4°10'	3.63	90	—	—
*	1876	—	360		4°15'	3.71	270	—	6F33
**	1877	—	360		1°40'	1.45	90	—	—
*	1878	—	360		4°30'	4.01	90	—	—
	1879	—	320		1°27'	1.26	90	—	—
	1893	—	320		3°34'	2.67	180	—	—
	1902	—	360		3°54'	3.40	90	—	—
*	1906	—	360		4°31'	3.95	270	—	—
*	1907	—	360		1°22'	1.19	270	—	—
	1933	—	320		4°4'	4.09	180	—	—
	1937	—	320		1°34'	1.36	270	—	6F35
	1940	—	320		1°46'	1.54	90	—	—
	1950	—	320		1°20'	1.16	0	—	—
	1994	—	320		4°16'	3.72	90	—	—
	1996	—	320		4°32'	3.95	270	—	—
	1997	—	320		4°32'	3.95	270	—	—
	1999	—	320		3°4'	2.67	90	—	—
	2004	—	320		1°11'	1.03	90	—	—
	2048	—	320		1°17'	1.12	270	—	—

RECEIVED MAY 3 SONOMA COUNTY WATER AGENCY

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

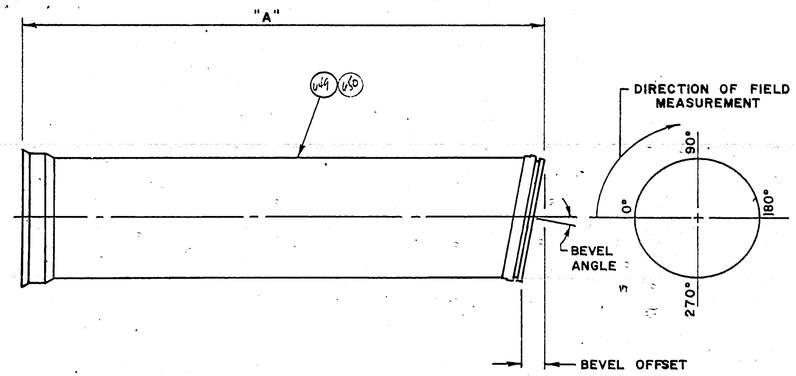
CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D
	1	Change Bev Angle	4/20/76	RG	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± .X ± .XX ± .XXX ± ANGLE ±
DWG SCALE

DRAWN	KW	2-26-76	60-4-102.230.49
CHECKED			
APPV'D			2314 6F4.1

6FS

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	–	–	49.875" O.D. CYL.	
			CLASS 260 10GA (650)	
			CLASS 320 8GA (649)	



* w/ CUT SPIGOT

P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
~~2080~~	–	~~320~~	41'-3.25"	~~4°37'~~	~~4.03~~	0	—	—
~~2081~~	–	~~320~~		~~1°47'~~	1.47"	0	—	—
~~2197~~	–	320		~~4°01'~~	3.50	90	—	—
~~2204~~	–	320		~~3°23'~~	2.66	270	—	—
~~2213~~	–	260		~~1°57'~~	1.61	90	—	—
~~2224~~	–	260		~~1°28'~~	1.28	270	—	—
~~2229~~	–	260		~~1°38'~~	1.42	270	—	—
* ~~2237~~	–	260		~~5°00'~~	4.36	90	—	6FS2
~~2238~~	–	260		~~3°40'~~	3.20	90	—	—
~~2247~~	–	260		~~2°15'~~	1.96	270	—	—
~~2252~~	–	260		~~1°32'~~	1.26	90	—	—
~~2262~~	–	260		~~5°00'~~	4.36	0	—	—
~~2262~~	–	260		~~2°52'~~	2.60	90	—	—
~~2270~~	–	260		~~3°02'~~	2.74	270	—	—
~~2273~~	–	260		~~2°13'~~	1.93	90	—	—
~~2275~~	3g	260	25'-10.75"	~~4°42'~~	4.10	270	—	6FS3
* ~~2277~~	–	260	41'-3.25"	~~5°00'~~	4.36	90	—	—
~~2287~~	–	260		~~1°37'~~	1.41	90	—	6FS2
~~2288~~	–	260		~~1°37'~~	1.37	90	—	—
~~2293~~	–	260		~~3°52'~~	3.37	0	—	—
~~1437~~	–	~~440~~		5°00'	4.36	90	—	6P18

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	6-26-76
CHECKED		
APPV'D.		

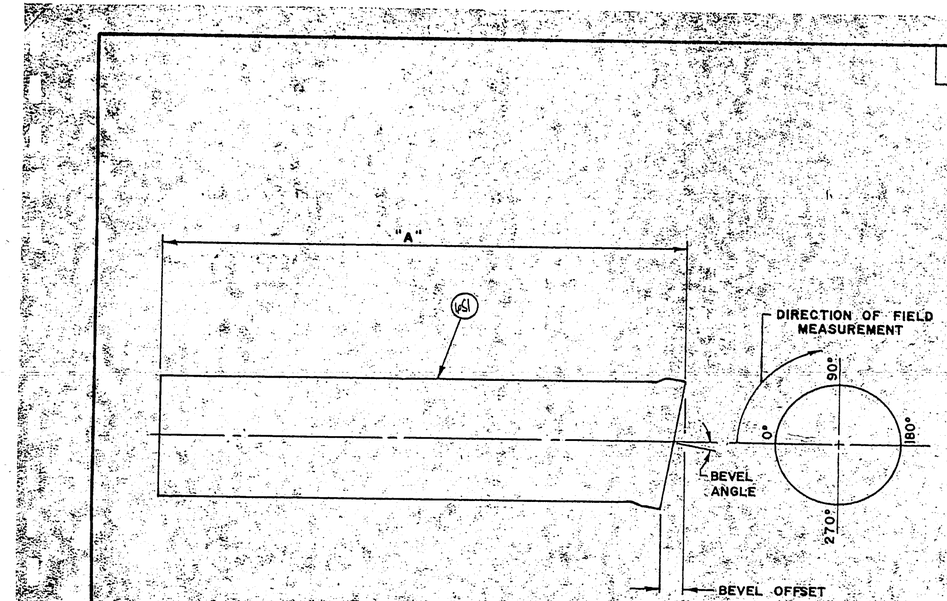
2314

60-4-102.230.50

6FS.0

1000-1000 (8/70)

FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	651	3	49.875'O.D. x 3/16"R. CYL	



P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. ANGULAR	LOCATION CIRCUM.	LOCATION LONG.	REF. SHT.
1510	-	360	41-2"	2°34'	2.04	112°29'	45°&90°	-	-
1511	-	360	1	3°01'	2.03	180°	-	-	-
1512	38	360	27'-1.28"	3°27'	3.01	270	-	-	6-2-98
1520	-	360	41-2"	2°27'	1.99	90	-	-	-
1727	-	360		5°00'	4.36	90	-	-	-
1730	-	360		5°00'	4.36	90	-	3/4"&90	-
1731	-	360		1°13'	1.06	90	-	-	-
1059	-	360	8'	1°29'	1.29	270	-	-	6-2-98

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER CONTRACT #2

DRAWN WJ 12/96

CHECKED

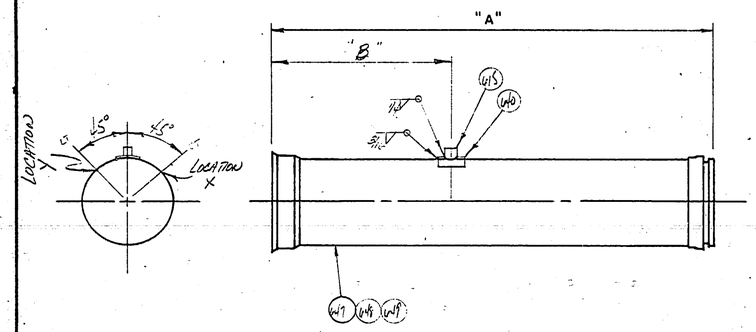
APP'D

60-4-102.230.51

1000-1000 (5/70)

FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. CYL	
	615	9	3" STD WT THREDOLET	
	640	9	3/16" W. × 6" SQ. COUPON Rolled To 49.84" R	

CLASS 320 86A (649)
CLASS 360 3/16R (648)
CLASS 440 46A (647)



PC. NO.	CUT SECT.	CLASS	"A"	"B"	FIELD TOP LOCATION	REF. SHT.
1215	—	440	41'-3.25"	34'-2.64"	Y	—
1207	—	440		24'-11.76	Y	—
1295	—	440		7'-5.64	X	—
1795	—	360		6'-0.48	Y	6F8
1642	—	320		22'-7.68	Y	—
1891	—	320		40'-2.12"	X	—
1992	—	320		19'-11.64	Y	—

Pc. No.	CUT SECT	CLASS	"A"	"B"	FIELD TOP LOCATION	REF SHT.
1980	—	320	41'-3.25"	2'-11.28"	X	—
2042	—	320		33'-5.04"	Y	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

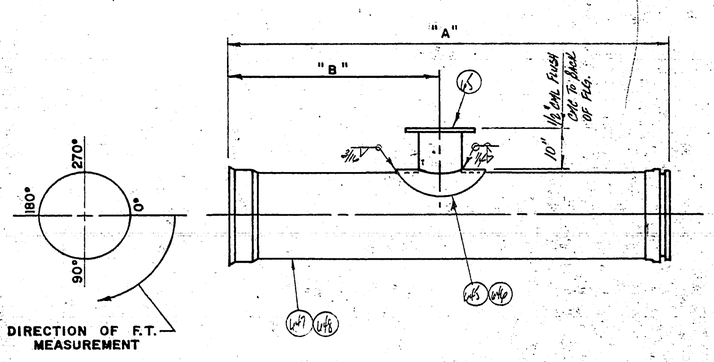
RUSSIAN RIVER - CONTRACT #2

DRAWN 10-7-76 KW
CHECKED
APP'D.

2314 6F9.0

60-4-102.230.52

1000 1004 R 701



FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. CYL.	
	U5	7	18" CL 150 SKIRTED FLG. 12.50" OAL	SEE SHT. 001
	U45	3	38.25" O.D. x 1½" R. CROWN BEV. TO 24.94"	
*	U46	4	38.25" O.D. x 9/16" R. CROWN BEV. TO 24.94"	

CLASS 360 9/16" R. (U46)
* CLASS 440 U6A (U46)

PC. NO.	CUT SECT.	CLASS	"A"	"B"	FT. LOCATION ANGULAR	FT. LOCATION CIRCUM.	REF. SHT.	
11217 ✓	—	440	41±3.25"	30±10.20"	270	—	4P9	
11271 ✓	—	440		3'-0"	270	—	—	w/CUT SPIGOT
11320 ✓	—	440		7±2.64	270	—	—	
11369 ✓	—	360		15±10.92	270	—	—	
11391 ✓	—	360		37±10.44	270	—	—	
11436 ✓	—	440		19±8.40	270	—	—	
11485 ✓	—	360		30±9.60	270	—	4PV	

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT X XX XXX ANGLE
± ± ± ± °

DWG. SCALE 1" = 1'-0"

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER — CONTRACT #2

DRAWN JW 12-27-76
CHECKED
APPV'D

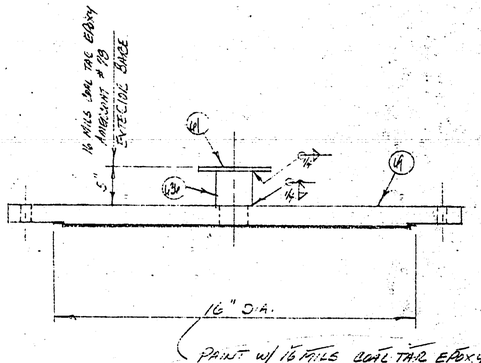
2814

60-4-102.230.53

1000 1000 (8.70)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPEC.
19	3	18" CL "Q" BLIND FLG. SEE SHT. 164		
61	3	4"x150# SLIP-ON FLG. F.F.		
636	15"	4" STD WT. STEEL PIPE		

Pc. No.	LENGTH PER
1217A	61
1485A	619
2037A	6181



	CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER CONTRACT #2

DRAWN WJ 12-7-72

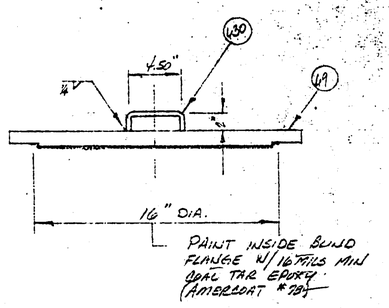
CHECKED

APPV'D

0316

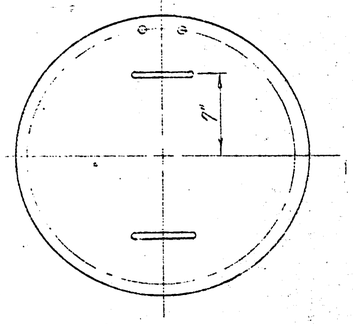
60-4-102.230.54

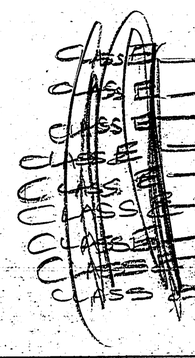
1000-1000 (8/70)



PAINT INSIDE BEND FLANGE W/ 16 MILS MIN COAL TAR EPOXY (AMERCOAT #78)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	#9	17	16" Ø (5°) BEND FLG. SEE SHT 6R2	
	#30	25'	1/2" Ø ROD (STAINLESS)	





Pc. No.	LAYOUT REF.
1671A	6L2
1820A	6L4
1369A	6L6
1436A	6L8
1512A	6L10
1514A	6L10
1538A	6L11
1607A	6L13
1689A	6L14

Pc. No.	LAYOUT REF.
1778A	6L1
1811A	6L3
1939A	6L5
2030A	6L7
2032A	6L9
2067A	6L11
2117A	6L12
2339A	6L15

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

Amercon PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

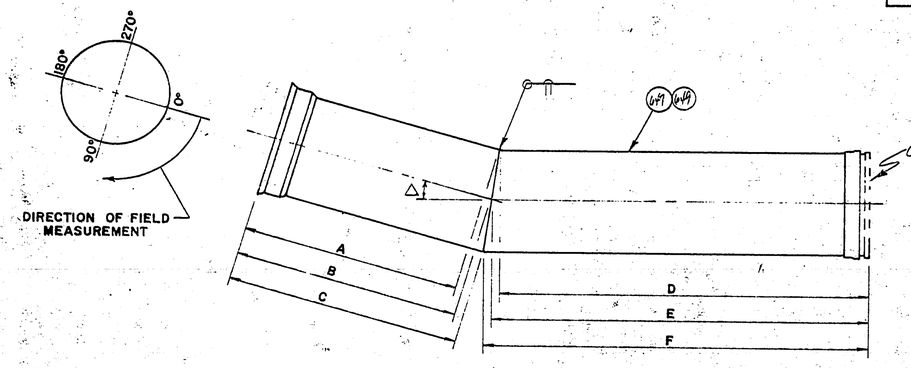
DRAWN	DW	7-14-76
CHECKED		
APPV'D		

60-4-102.230.55

1000-1000 (8/70)

1-CUT TAB.

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	-	-2	49.875" O.D. CYLINDER CLASS 440 - 4GA (W) CLASS 320 - 8GA (W)	



Special

P.C. NO.	CUT SECT.	CLASS	CMC	CML	△	CUT	A	B	C	D	E	F	CHORD	F.T. LOCATION SPIGOT END ANGULAR	F.T. LOCATION SPIGOT END CIRCUM.	O.D. CYLINDER BELL END ANGULAR	O.D. CYLINDER BELL END CIRCUM.
1272	-	440	.75	.75	9°11'	4°50'	30'-7.48"	30'-9.59"	30'-11.70"	10'-3.53"	10'-5.64"	10'-8.75"	41'-1.89"	90	—	90	—
1275	-	440			12°09'	6°24'	38'-0.50"	38'-3.15"	38'-5.80"	2'-9.51"	3'-0.16"	3'-2.81"	41'-2.56"	90	—	90	—
1438	-	440			7°00'	3°30'	30'-11.88"	31'-1.41"	31'-2.94"	10'-0.25"	10'-1.78"	10'-3.31"	41'-2.51"	270	—	270	—
2801	-	320			10°00'	5°00'	38'-7.72"	38'-9.90"	39'-0.08"	2'-3.17"	2'-5.35"	2'-7.53"	41'-2.83"	90	—	90	—
2305	-	320			19°48'	9°54'	37'-1.52"	37'-5.87"	37'-10.22"	3'-5.01"	3'-9.36"	4'-1.71"	41'-0.79"	90	—	90	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'V'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES: FRACT. ± | X ± | XX ± | XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

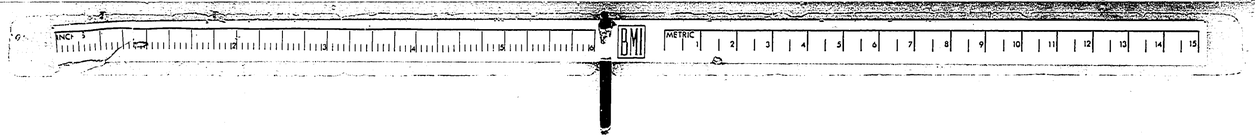
DRAWN [illegible] 2-27-76

CHECKED

APP'V'D. 4/23/76

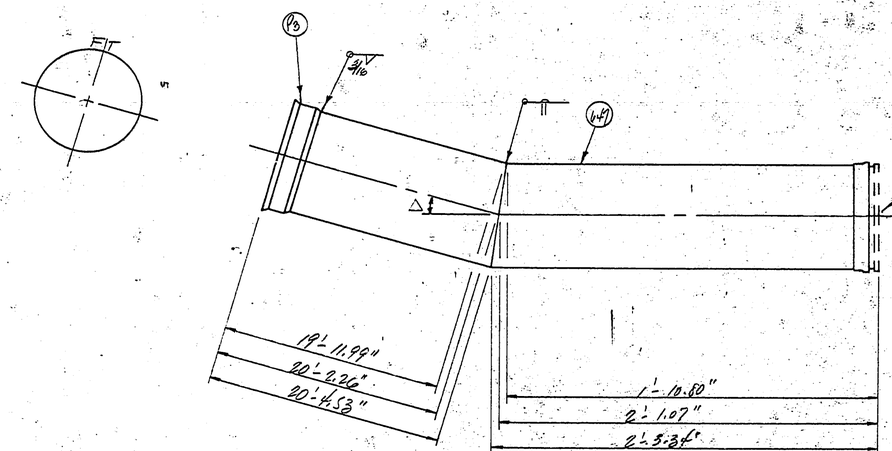
60-4-102.230.56

1000 1-80 IR 701



I-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	647	21'-10.75	49.875"O.D.x 1/4A CYL.	
	P3	1	48" Bell Ring	



△ 10°22½"
CUT 5°12½"
CHORD 22'-2.96"
CLASS 440
CMC 75
CML 75
OS # 32

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract # 2

DRAWN JW 9-1-76
CHECKED
APPV'D.

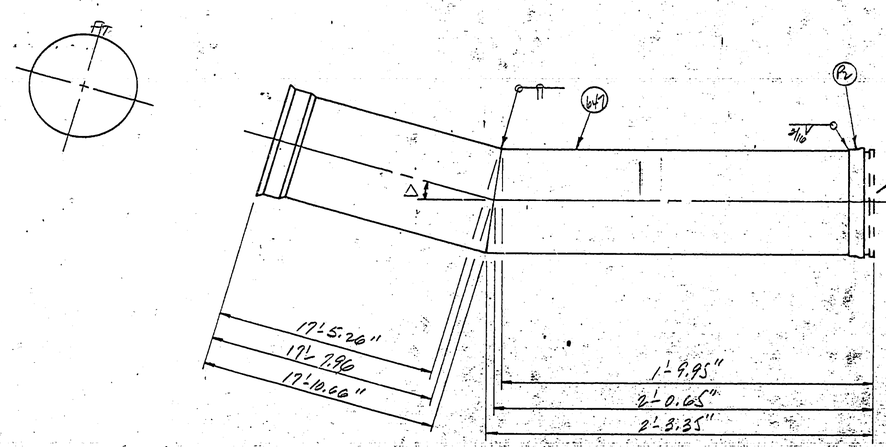
23.4

60-4-102.230.57

1000-1000 (8/70)

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	W7	19'-4.5"	49.875" O.D. x 1/4A CYL.	
	PV	1	48" SPIGOT RING	



△ 12°01"
CUT 6'10"
CHORD 19'-8.10"
CLASS 1/4A
CMC 175
CML 175

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

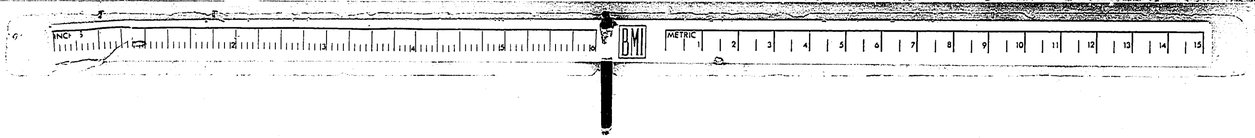
Ameron PIPE PRODUCTS GROUP

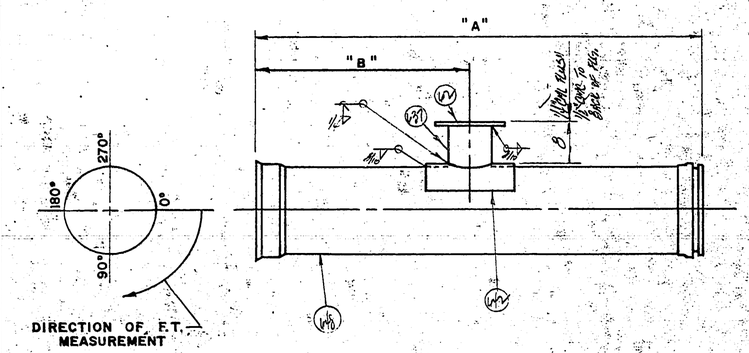
Russian River - Contract #2

DRAWN JW 3-2-76
CHECKED
APPV'D.

60-4-102.230.58

2314





FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	W8	—	49.875 O.D. 3/16" R. CRC	
	W4	4	6" x 150# SLIPON FLG. F.F.	
	637	8'	6" STD WT. STEEL PIPE	
	W42	3	12" Sch x 1/4 R. COLLAR Roll to STRAIGHT	

PC. NO.	CUT SECT.	CLASS	"A"	"B"	FT. LOCATION ANGULAR	FT. LOCATION CIRCUM.	REF. SHT.
#372	—	360	41'-3.25"	18'-10.32"	180	—	4 of 4
1618	—	360	41'-3.25"	20'-8.76"	180	—	—
1656	—	360	41'-3.25"	29'-3.36"	180	—	—
1992	—	360	41'-3.25"	38'-2.76	180	—	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± X ± XX ± XXX ± ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN [illegible] 6-7-70

CHECKED

APP'D

60-4-102.230.59

1231f

4 OF 4 O.

1000/1000 8.70

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	SPECIFICATION
	610	9	16" BLIND FLG. C.A.D. SEE SHT. 60	

NOTE: COAT INSIDE BLIND FLG. AS SHOWN W/ 2 COATS (16 MILS) COAL TAR EPOXY - AMERCOAT #78

PC. NO.	WEIGHT LBS.	PC. NO.	WEIGHT LBS.
1391 AV	6416	D 1454 A	6423
1576 AV	6416	D 1280 A	6423
1692 A	6416		
1728 A	6416		
1844 A	6416		
1860 A	6420		
1454	6423		

CLASS D OR D

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

DRAWN WO 1-31-80

CHECKED

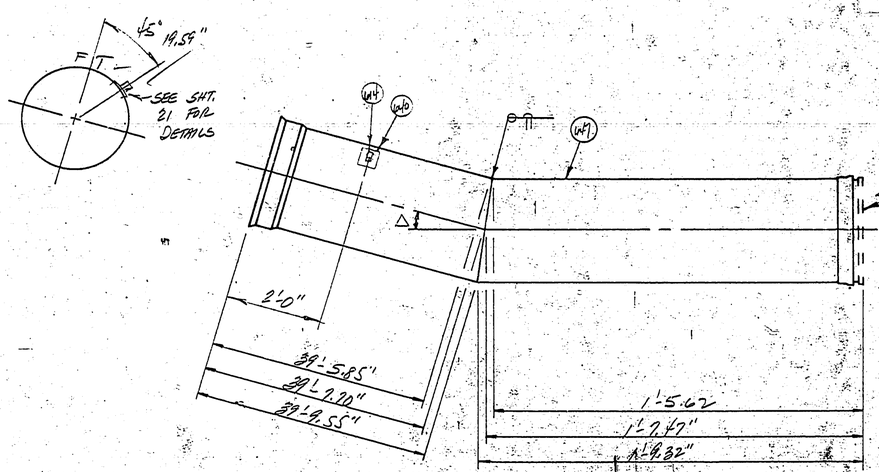
APPV'D.

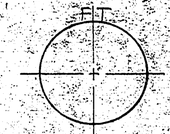
1434

60-4-102.230.60

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	w7	41-2,25"	49.875" O.D. x .46A. C4L.	
	w4	1	2" ≤ 3000# THREDOLET	
	w0	1	2½"R x 6"St. Calmk Bell to 2'-9½" L.	





△	8°29'
CUT	4°15'
CHORD	4'-2.99"
CLASS	440
CMC	475
CML	15

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russino River - Contract #2

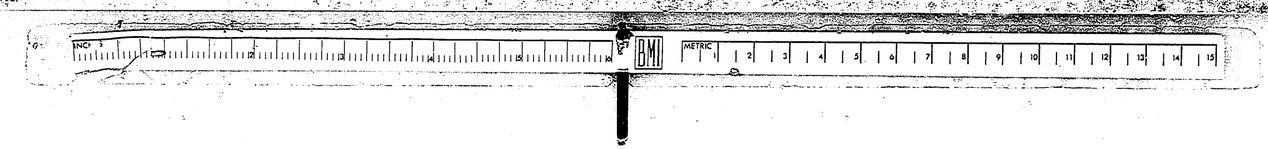
DRAWN	LW	3-2-76
CHECKED		
APPV'D		

60-4-102.230.61

2314

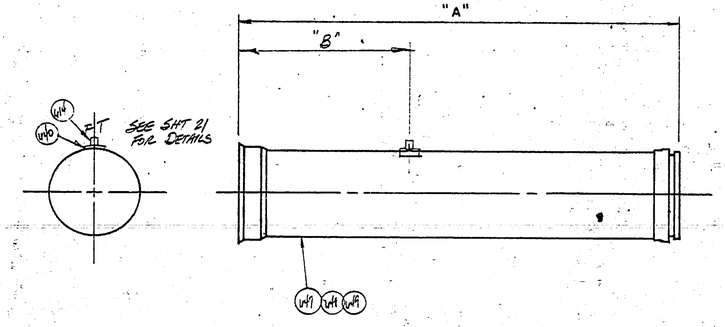
6 OF 16 D.

1000-1000 (8/70)



FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL AND SPECIFICATION
	—	—	49.875" O.D CYL	
W1	3		2"x3000# THREDOLET	
W10	3		3/16"R x 6" SQ COLLAR Fab To 24.84"R	

CLASS 320 8GA (W9)
CLASS 300 3/16 R (W9)
CLASS. 400 4GA (W9)



PC. NO.	CUT SECT.	CLASS	"A"	"B"		REF. SHT.
1425	—	400	41'3.25"	38'10.68		4PV
1752	—	300	41'3.25"	38'-0"		—
2019	—	320	41'3.25"	38'-0"		—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

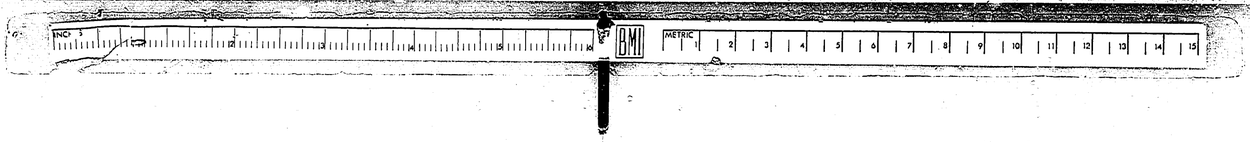
Russian River - Contract #2

DRAWN Lw 5-2-70
CHECKED
APPV'D.

60-4-102.230.62

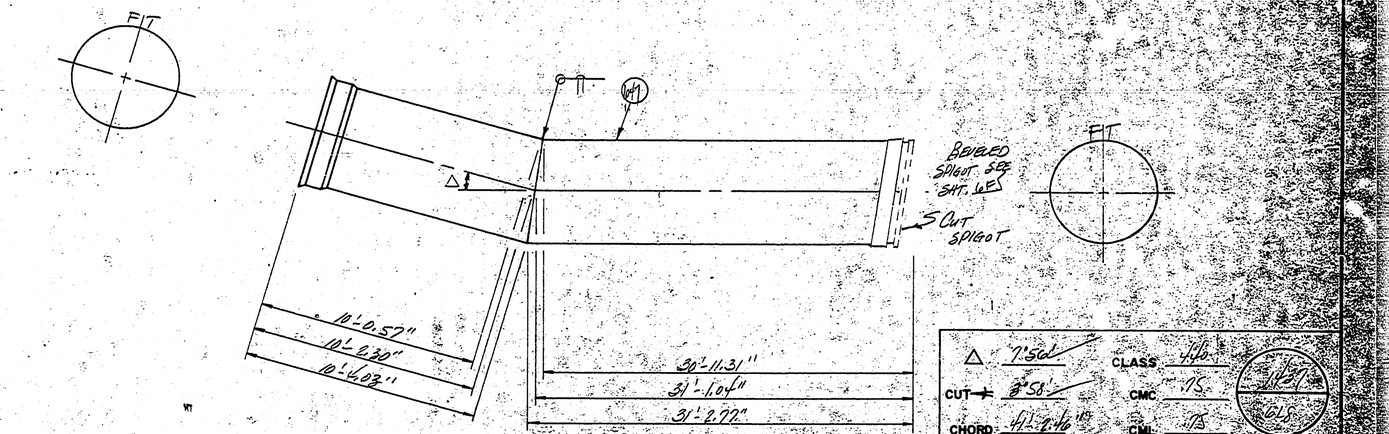
2314

6P12.0



1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL/ SPECIFICATION
	041	41'-3.25"	49.875"O.D.x 1/4A.-24'6"	



△ 7°50'

CUT + 3°58'

CHORD 41'-2.46"

CLASS 440

CMC 15

CML 15

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

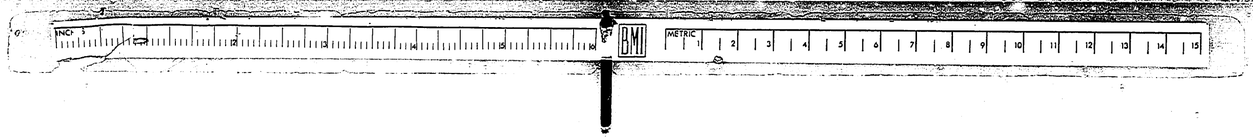
Russian River - Contract #2

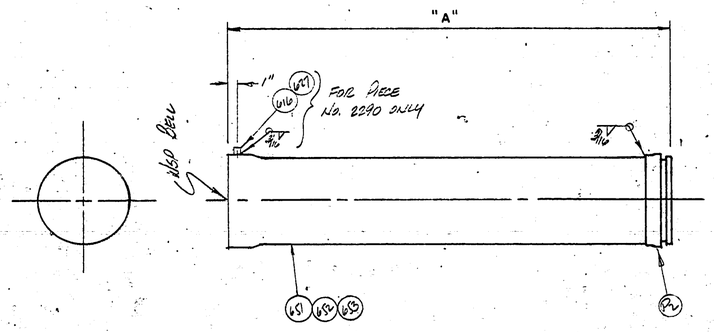
DRAWN	LW	8-2-76
CHECKED		
APPV'D		

2314

60-4-102.230.63

7000-1000 (8/70)





FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. CYL.	
Pv	5		5/8" SPIGOT RING	
616	1		1/4" STD PIPE COUPLING	
621	1		1/4" STD PIPE PLUG	

CLASS 360 3/16" R (651)
CLASS 320 8 GA. (652)
CLASS 200 10 GA. (653)

PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
1505	—	360	41'-6"			—
1725	—	360	41'-6"			—
2025	—	320	41'-6"			6F18
2052	—	320	41'-6"			—
2290	—	260	41'-6"			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT	.X	.XX	.XXX	ANGLE
±	±	±	±	±

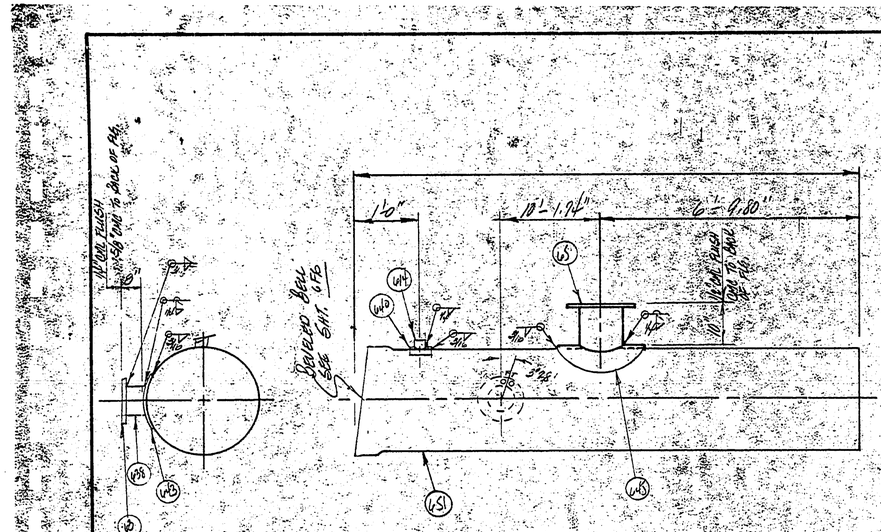
DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - 36" CONTRACT #2

DRAWN	KW	8-3-76
CHECKED		
APPV'D.		

2314 6F19.0
60-4-102.230.64


W1 OIL RELIEF
W2 Bevel Seal See Sht. 1/5
W3
W4
W5
W6
W7
W8
W9
W10
W11
W12
W13
W14
W15
W16
W17
W18
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W21
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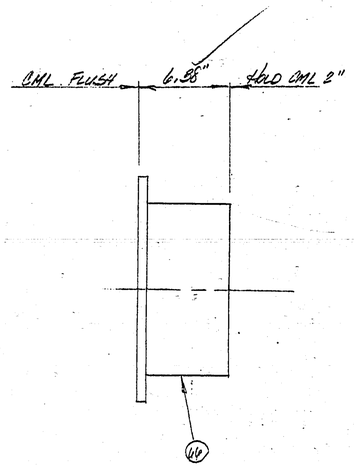
W23
W24
W25
W26
W27
W28
W29
W30
W31
W32
W33
W34
W35
W36
W37
W38
W39
W40
W41
W42

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	66	1.	48" OD "D" SKIRTED FLG. SEE SHT 4 BL	



1513
6410

CML = .75
EXTERIOR FACE

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±
DWG. SCALE

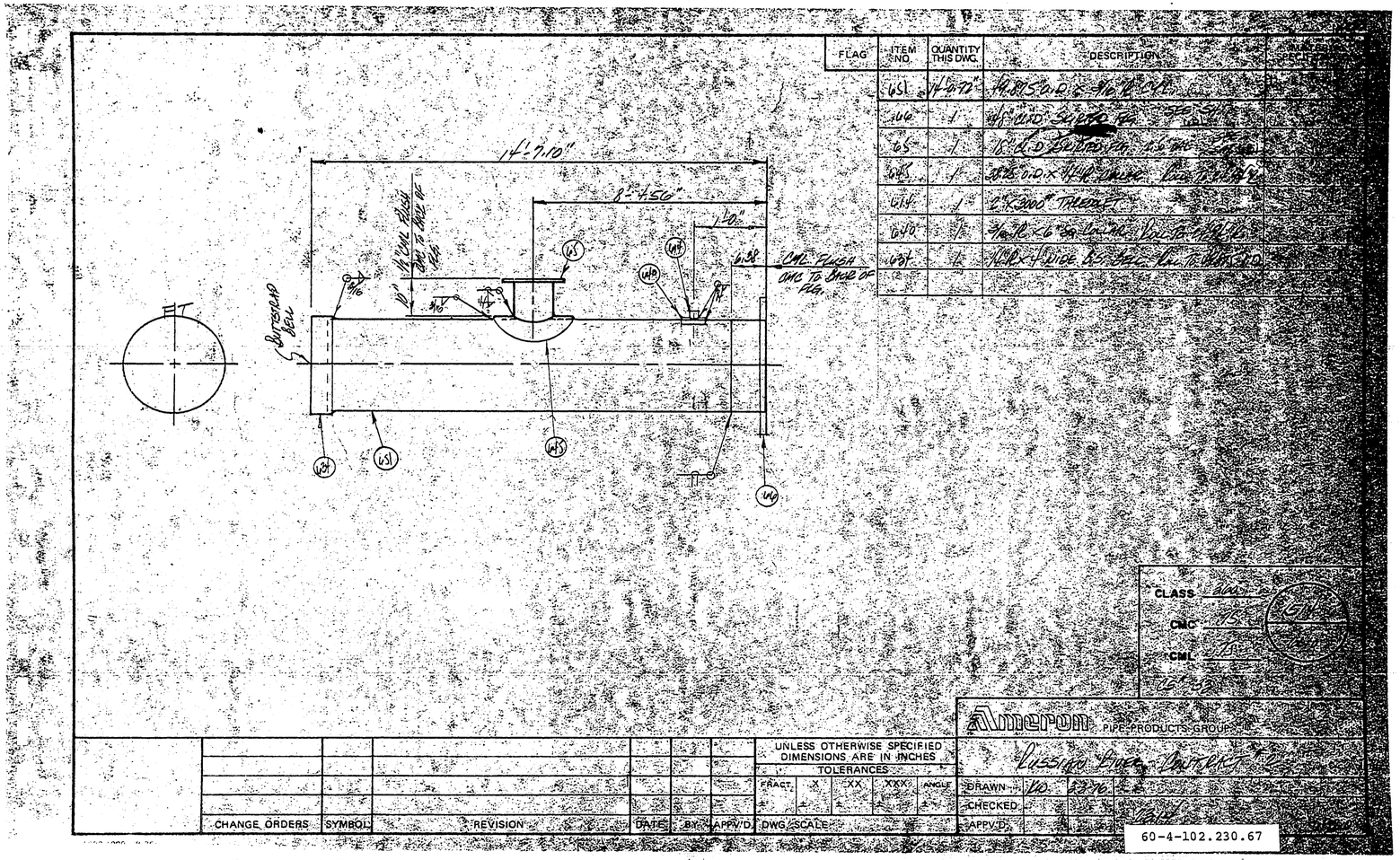
Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	LW	5-3-76
CHECKED		
APPV'D.		

2314 6410
60-4-102.230.66

1000-1000 (8/70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
651	W77"	W 85.0 D x W 77.0 W		
646	1	W 5" 150 D SLIP-ON FLG.	SEE SH.	
65	1	15" O.D. STEEL PIPE, 0.5 THK.	SEE SH.	
645	1	30" O.D. x W 5" W Thick		
644	1	2" x 300# THREADED		
640	1	W 6" x 6" Long Nipple		
631	1	W 10" x 4" RIDGE & GROOVE	SEE SH.	

CLASS 200
CMC 75
CML 75
12-93

Ameron PIPE PRODUCTS GROUP

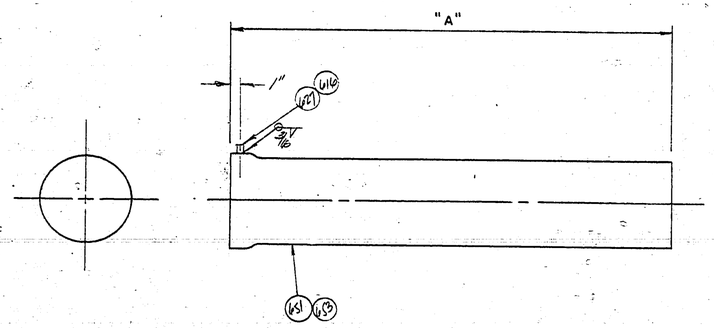
Lassen Pipe Contract 12

60-4-102.230.67

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. X .XX .XXX ANGLE

DRAWN VO 12-93
CHECKED
APP'V'D.
DWG. SCALE



FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. C/L.	
	616	3	1/4" STD PIPE COUPLING	
	627	3	1/4" STD PIPE PLUG	

CLASS 360 3/16" R (651)
CLASS 200 10GA. (653)

PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
1515	—	360	41'-2"			—
1516	—	360	41'-2"			—
2291	—	200	41'-2"			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

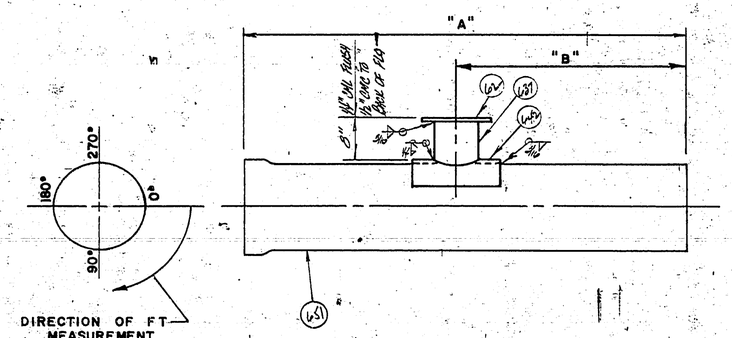
Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	JW 8-2-76	
CHECKED		
APPV'D.		

73116
60-4-102.230.68

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	651	41'	49.875" O.D. x 3/16" W.R. CYL.	
	62	1	6" C 150# SLIPON FLG. F.F.	
	637	9"	6" STD WT STEEL PIPE	
	642	1	12"SA x 11 1/4 R COUPLE Rail to Rail	



PC. NO.	CUT SECT.	CLASS	"A"	"B",	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
1517	—	340	41'-2"	0'-8.48	180	—	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

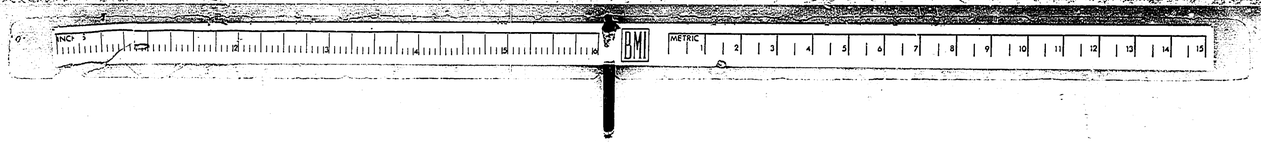
Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	KW	8-3-76
CHECKED		
APPV'D		

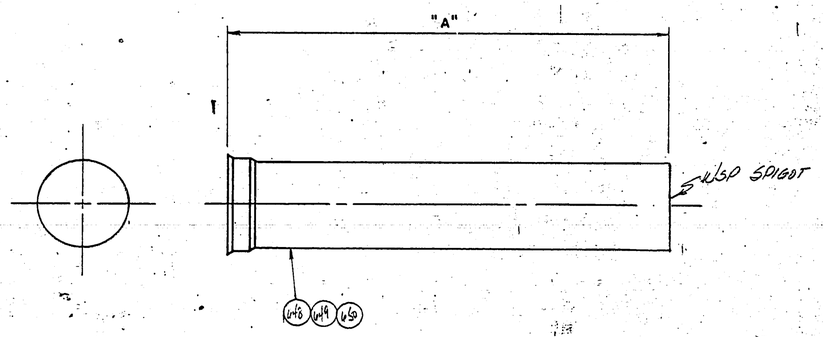
2314
60-4-102.230.69
6FD4.0

1000-1000 (8/70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	PART OR SPECIFICATION NO.
	—	—	11.875 O.D. CYL.	

CLASS 360 5/16 RE (WPI)
CLASS 320 8GA (WPI)
CLASS 200 10GA (W50)



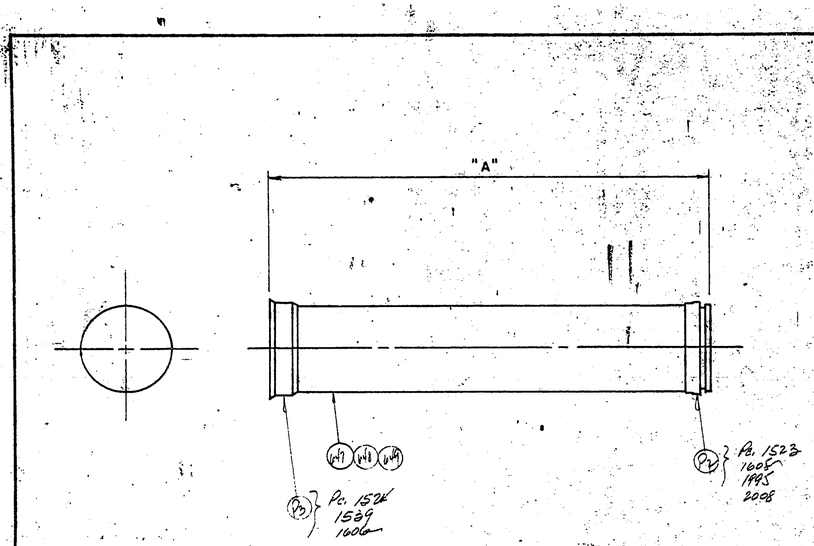
PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
1521	—	360	40'-10.25"			—
1732	—	360	40'-10.25"			—
2016	—	320	40'-10.25"			—
2292	38	200	15'-4.50			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | X ± | .XX ± | .XXX ± | ANGLE ±
DWG. SCALE

Ameron PIPE PRODUCTS GROUP
Russian River - Contract 4
DRAWN KW 3-3-70
CHECKED
APPV'D 3/11
60-4-102.230.70

1000-1000 (8/70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	SPECIFICATION
	—	—	44.875" O.D.	
	P2	4	48" SPIGOT LING	
*	P3	1	48" BELL LING	
	P1	2	48" BELL LING	

CLASS 880 3/16 C (48)
CLASS 880 5/8A (48W)
CLASS 440 1/4A (48F)

PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
* 1523	34	440	16'-4.75"			—
1524	35	360	20'-3.25"			48FV
1539	34	440	25'-7.30"			—
1605	55	360	21'-1⅝-6.50"			w/CUT SPIGOT
1606	36	360	25'-6.78"			48F3 w/CUT SPIGOT
1695	37	320	26'-3.25"			—
2008	25	320	9'-8.42"			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | XX ± | XXX ± | ANGLE ±
DWG. SCALE

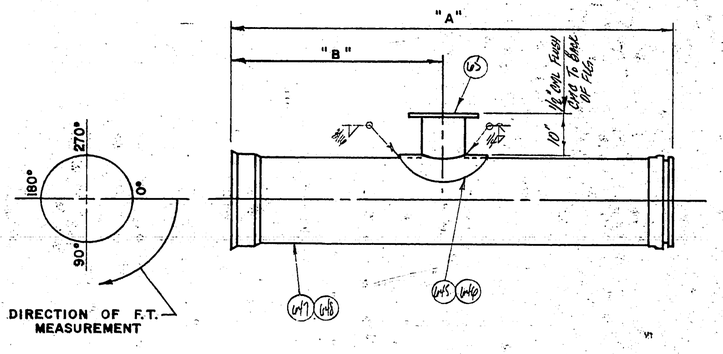
Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER CONTRACT

DRAWN KW 3-3-76
CHECKED
APPV'D

60-4-102.230.71

1:200 1000 'P 201



FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. x L.O.L.	
	6S	7	18" CL (D) SLIPLITED PLG. 12.50" OAL	SEE SHT WDL
	6FS	6	28.25" O.D. x 14 R. Rolled To 24.94" C.	
*	640	1	28.25" O.D. x 7 1/16 R. Rolled To 24.94" R	

CLASS 360 3/16" R (6FS)
*CLASS 440 4 GA (6F)

PC. NO.	CUT SECT.	CLASS	"A"	"B"	FT. LOCATION ANGULAR	FT. LOCATION CIRCUM.	REF. SHT.
1538	—	440	41'-3.25"	23'-9.24"	270	—	6F2
1576	—	360		5'-8.76	270	—	—
1607	—	360		20'-11.28	270	—	6F3
1642	—	360		35'-3.48	270	—	6F3
1689	—	360		11'-11.40"	270	—	6F3
1728	—	360		5'-6.48	270	—	—
1811	—	360		21'-7.92	270	—	—

*CUT SD1807

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | XX ± | .XXX ± | ANGLE ±

DWG. SCALE

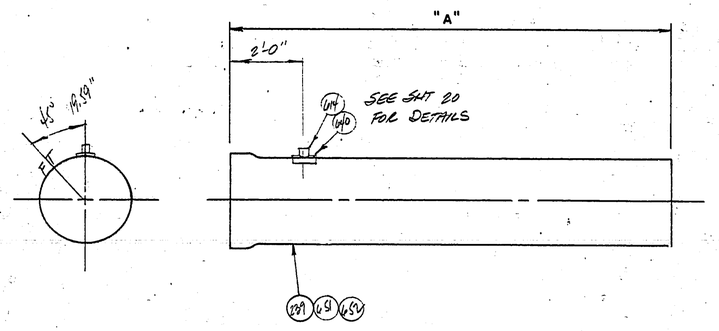
Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN KW 2-27-70
CHECKED
APPV'D.

6314 6F2.0
60-4-102.230.72

1000-1000 (8-70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D. CYL	
	614	3	2"×3000# THREDOLET	
	640	3	3/16"R×6" SQ BAR MK. TO 21.91"L.	

CLASS 480 1/4R (229)
CLASS 360 3/16R (651)
CLASS 320 8GA. (652)

PC. NO.	CUT. SECT.	CLASS	"A"			REF. SHT.
1028	18	480	11'-8.25"			—
2025	1	320	4'-2"			6F9
2059	—	360	4'-2"			6F9

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	LW	3-3-76
CHECKED		
APPV'D.		

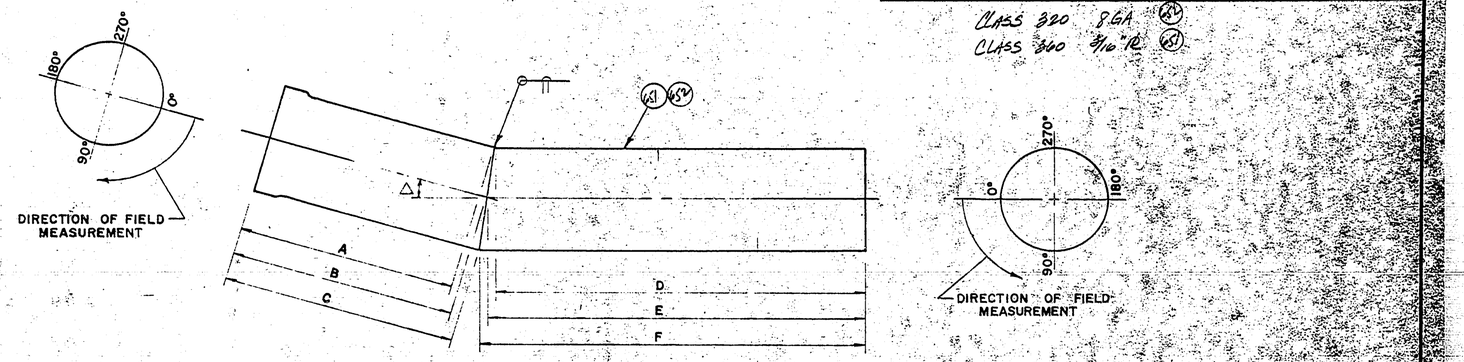
23/4

60-4-102.230.73

6F28.0

1-CUT TAB.

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	—	—	49.875" O.D CYL CLASS 320 8GA (S1) CLASS 360 9/16" 12 (S1)	



P.C. NO.	CUT SECT.	CLASS	CMC	CML	△	CUT ⊣	A	B	C	D	E	F	CHORD	F.T. LOCATION SPIGOT END ANGULAR	SPIGOT END CIRCUM.	BELL END ANGULAR	BELL END CIRCUM.	O.D. CYLINDER
1729	—	360	.75	.75	7°20'	3°40'	38'-2.14"	38'-3.74"	38'-5.34"	2'-9.58"	2'-10.18"	2'-11.78"	41'-1.66"	270	—	270	—	
2054	—	320	.75	.75	17°14'	8°35'	5'-10.12"	6'-1.89	6'-5.66	34'-6.46"	35'-0.17"	35'-3.94"	40'-11.25"	270	—	270	—	
2064	—	360	.75	.75	16°08'	8°04'	6'-7.31"	6'-10.85	7'-2.39"	33'-11.59"	34'-3.13"	34'-6.67"	40'-11.25"	90	—	90	—	

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

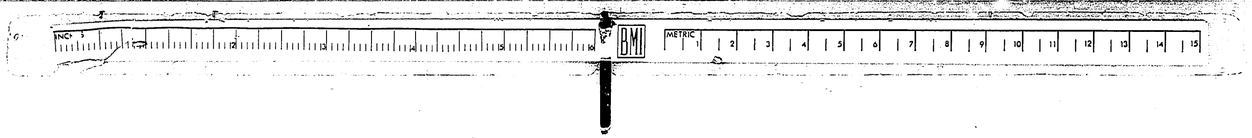
RUSSIAN RIVER - CONTRACT #2

DRAWN [illegible] 8-2-76
CHECKED
APP'D

2314

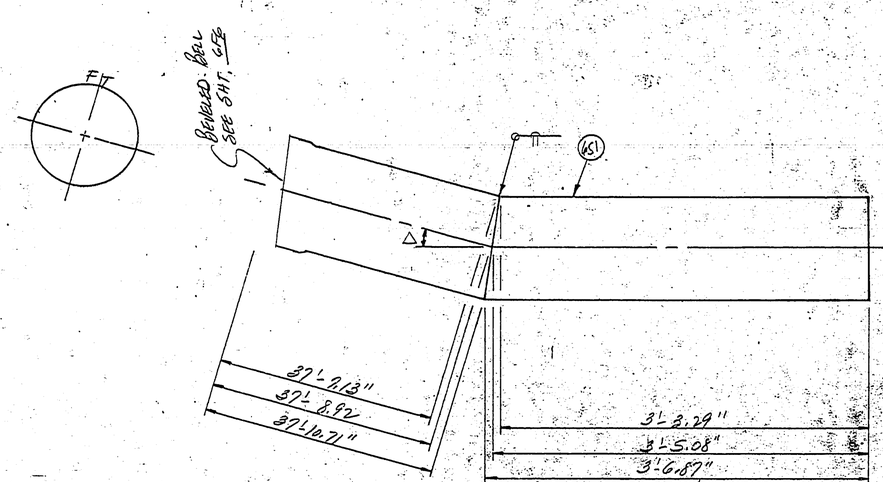
60-4-102.230.74

1000 1000 (8/70)



I-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	651	41'-2"	42.875 O.D. X 3/16" R CYL	



△	8°13'15"
CUT ⊣	4°00'
CHORD	41'-11.61"
CLASS	360
CMC	175
CML	2.25

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

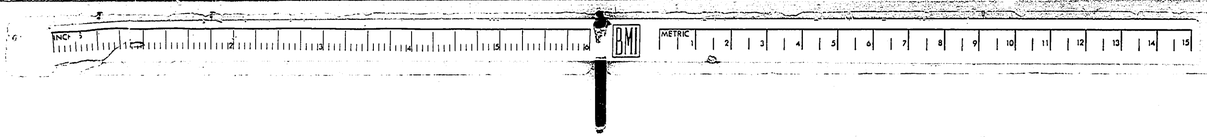
Ameron PIPE PRODUCTS GROUP

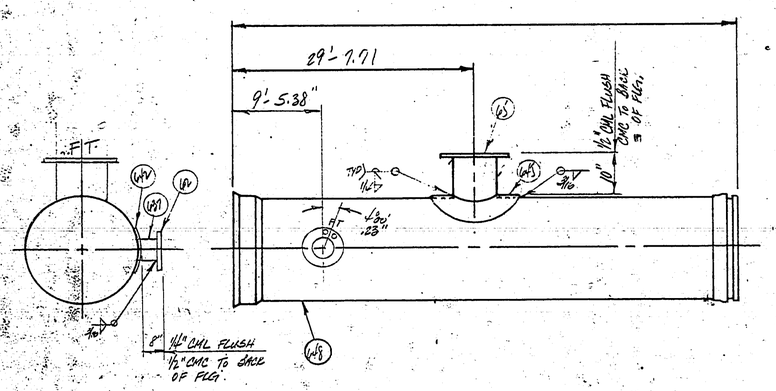
RUSSIAN RIVER CONTRACT #2

DRAWN	LW	3-2-70	60-4-102.230.75
CHECKED			
APP'D			

12/14

60300





FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	648	41'-3.25"	49.875"O.D.x 3/16"R CYL	
	65	1	16" CL. D SLIPTED FLG, 12.50" BAC. SEE SHT. 6B	
	645	1	38.25"O.D.x 14"R COLLAR Similar To E.14.94.R.	
	62	1	6"x150# SLIPON FLG. F.F.	
	637	9"	6" STD WT. STEEL PIPE	
	642	1	12"Sch x 14"R COLLAR Similar To E.14.94.12.	

CLASS 300
CMC .95
CML .95

1978
GUAM

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

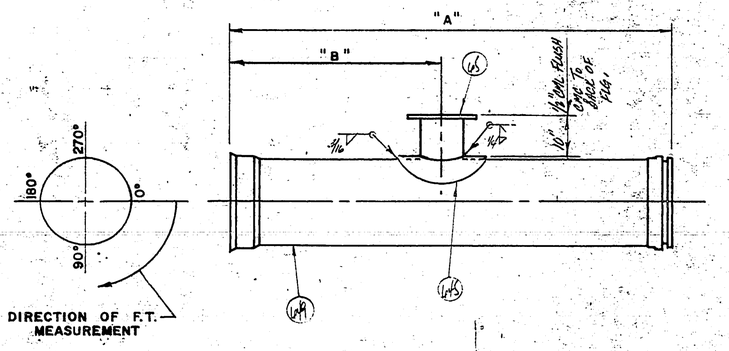
Russian River - Contract #2

DRAWN LW 5-3-76
CHECKED
APPV'D.

23/4

60-4-102.230.76

1000-1000 (6/70)



FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	49	—	49.625"O.D. × 8GA CYL.	
	65	1	18" GL. "O" SLIPFED FLG. 12.50" OAL	SEE SHT. 6P1
	65	1	34.25"O.D. × 1/4 R. COLLAR Lai 7.24.98	

PC. NO.	CUT SECT.	CLASS	"A"	"B"	FT. LOCATION ANGULAR	FT. LOCATION CIRCUM.	REF. SHT.
1844	—	320	41.25	34'-6.36"	270	—	6P3
1890	—	320		37'-0"	270	—	—
1939	—	320		4'-0"	270	—	—
1975	—	320		30'-0"	270	—	—
2067	—	320		34'-3.92"	270	—	—
2111	—	320		37'-0"	270	—	—
2145	—	320		36'-0"	270	—	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | XX ± | XXX ± | ANGLE ±
DWG SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN BW 2-27-76
CHECKED
APPV'D

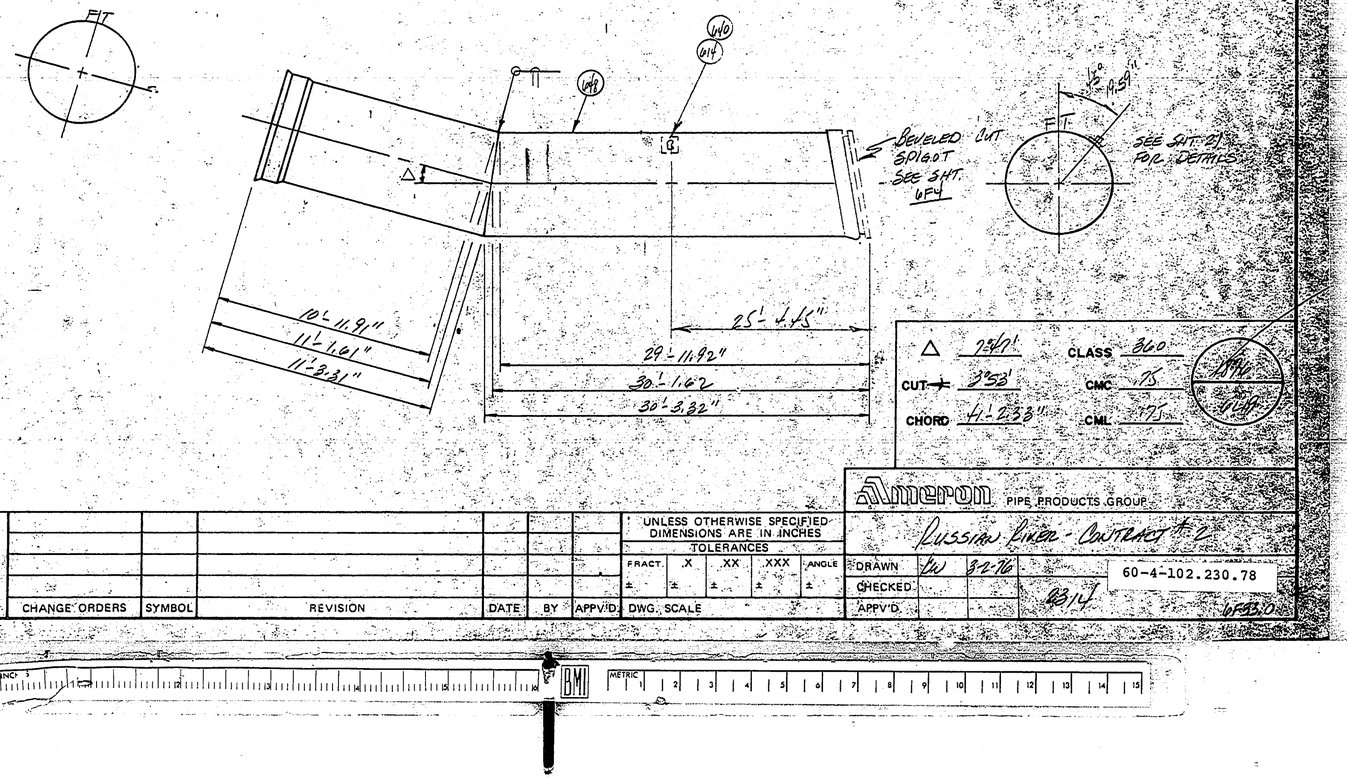
60-4-102.230.77

2314

6F3220

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	608	41'-3.25"	48.875"O.D.x .312" R. CUR.	
	614	1	8"x3000# THREADOLET	
	610	1	3/16"R x 6"SQ COLLAR Rad TO 37.94"R	



△ 2541' CLASS 360
CUT + 2352' CMC .75
CHORD 41'-2.33" CML .75

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DRAWN LW 3-2-76
CHECKED
APP'D

60-4-102.230.78

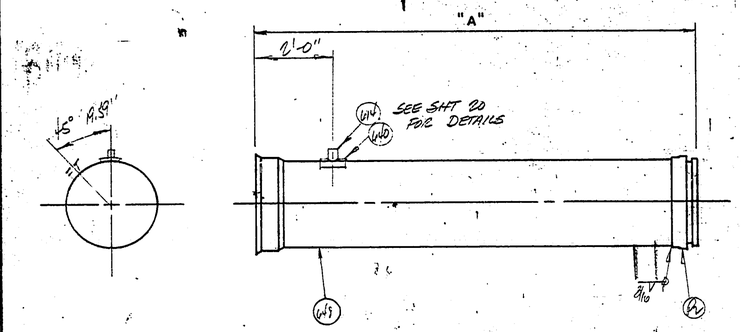
6F83.0

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D	DWG. SCALE

1000-1000 (8/70)

FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION 1	MATERIAL SPECIFICATION
	1	—	19.875 O.D.	
WF	1	—	2" x 3000# THREDOLET	
WG	1	—	3/16 x 2 1/2" SW COUPLING Cut to Length	
PL	1	—	1/4" SPIGOT RING	

CLASS 360 3/16 t



PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
1905	36	360	16'-2.02"			—

w/ CUT SPIGOT.

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES				
FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

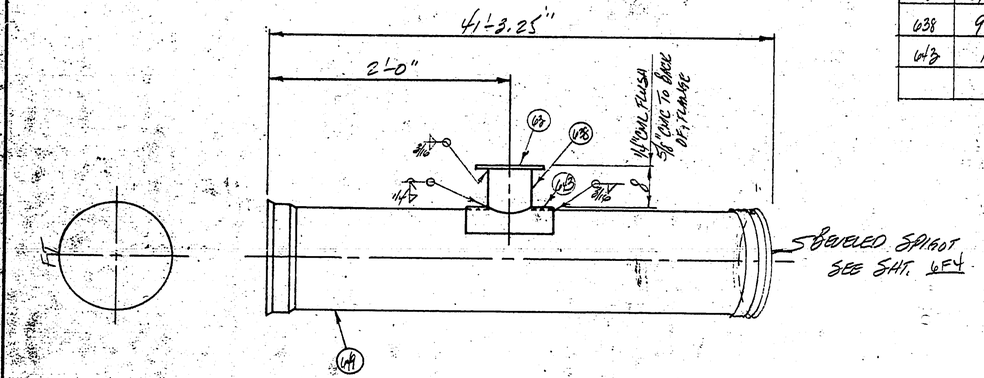
Lussland Lines - Guntnor Fl.

DRAWN	[illegible]	8-3-76
CHECKED		
APPV'D.		

60-4-102.230.79

2000-1000 (8/70)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	649	41'-3.25"	49.875" O.D. x 8GA. CYL.	
	648	1	8" x 150# SLIP-ON FLG. F.F.	
	638	9"	8" SCH 20 STEEL PIPE	
	643	1	16" SQ x 14"R COLLAR. ROLL TO 24.84"R	



CLASS 320
CMC .75
CML .75

1837
6627

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

60-4-102.230.80

2314

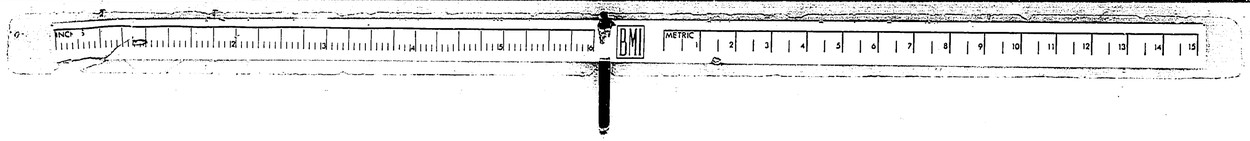
6P350

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

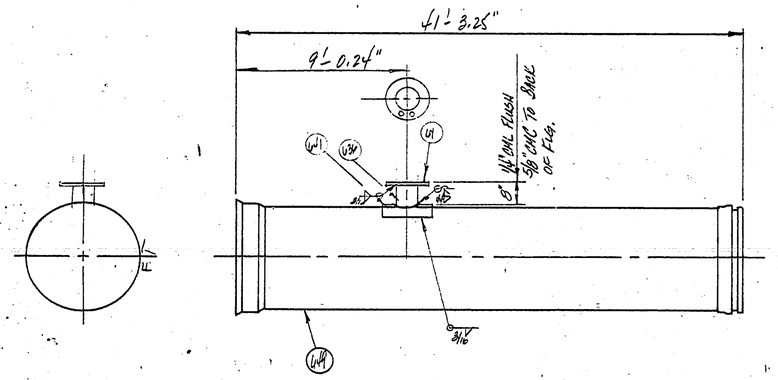
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | X ± | XX ± | XXX ± | ANGLE ±

DRAWN LW 3-3-76
CHECKED
APPV'D.
DWG. SCALE

1000-1000 (8770)



FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	649	41'-3.25"	4"ø.875"O.D. x 86A CYL.	
	61	1	4"x150# SLIP-ON FLG. F.F.	
	636	9"	4"STD WT STEEL PIPE	
	641	1	8"SCH 1/4"R COLLAR. ROLL TO 24.94"R.	



CLASS 300
CMC .75
CML .75

1946
6622

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

60-4-102.230.81

2314

6F36.0

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

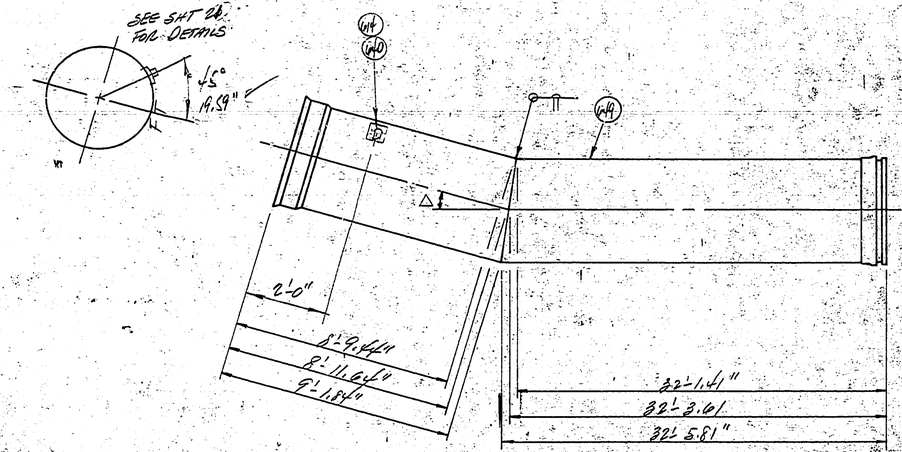
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± XX ± .XXX ± ANGLE ±

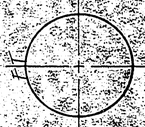
DWG. SCALE

DRAWN LW 3-2-76
CHECKED
APPV'D

I-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	W4	41'-3.25"	49.875" O.D. x 8GA. C/L.	
	W4	1 &	2" x 3000# THREDOLET	
	W40	1	3/16" R. x 6" Sq. Cutting Line To W4 1/2" R.	





△ 100.5°
CUT → 5.07"
CHORD 41'-3.25"
CLASS 300
CMC 75
CML 75
2.14"
2.70"

						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES					
						FRACT. ±	.X ±	.XX ±	.XXX ±	ANGLE ±	
CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D	DWG. SCALE					

Ameron PIPE PRODUCTS GROUP

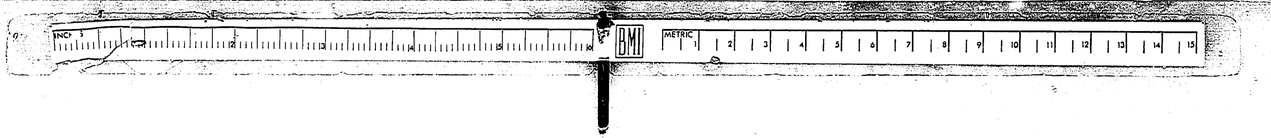
Russian River - Contract #2

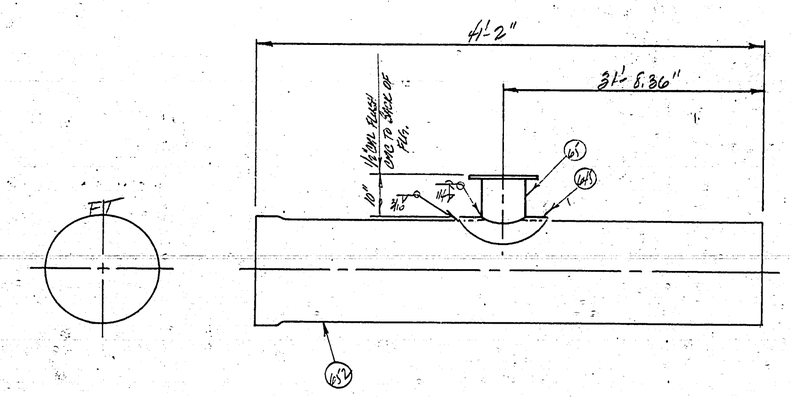
DRAWN	W	3-2-76	
CHECKED			
APPV'D			

23'-11"
60'-2.0"

60-4-102.230.82

1000-1000 (8/70)





FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	65A	41'-2"	49.875"O.D. x 8 GA. CYL.	
	65	1	18"CL 150 SLIPFED FLG. 72.0"DIA. SEE SHT. 4	
	64S	1	38.25"O.D. x 14"R COLLAR - Line to Shop	

CLASS 320
CMC 15
CML 175

1130
1625

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | XX ± | .XXX ± | ANGLE ±
DWG. SCALE

Amercoat PIPE PRODUCTS GROUP

Russian River - Contract #2

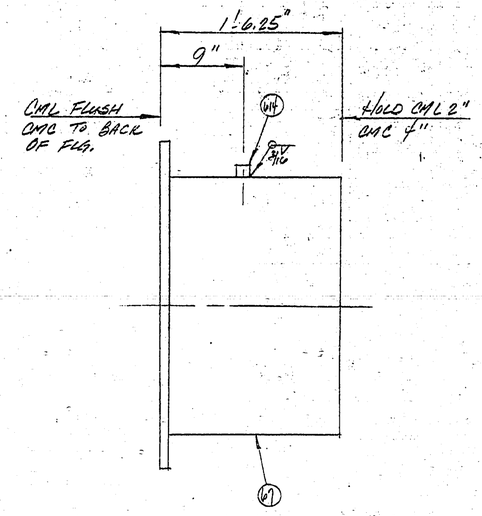
DRAWN W 3-3-76
CHECKED
APPV'D.

2314

60-4-102.230.83

1 OF 38 ; 0

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	67	1	4" CL "D" SLIPPED FLG. SEE SHT. UD1	
	614	1	2" x 3000# THREDOLET	



1031
6L05

CMC = .75
CML = .75

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

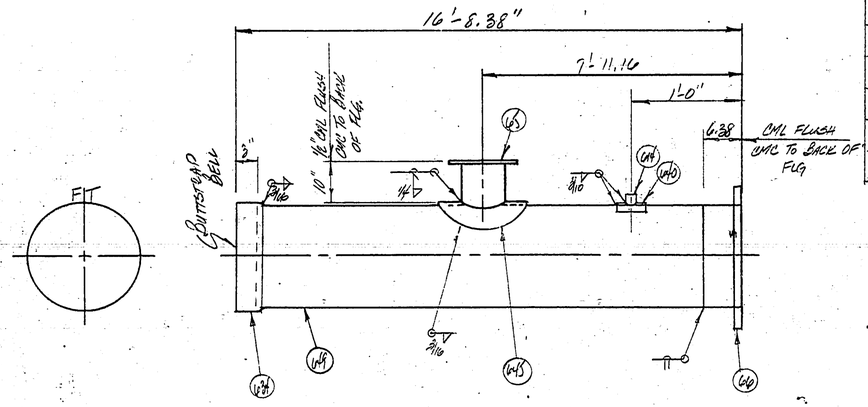
Russian River - Contract #2

DRAWN	KW	8-3-76
CHECKED		
APPV'D.		

60-4-102.230.84

2314

1000-1000 (8/70)



FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	649	15'-11"	49.875"O.D. x 8GA CYL	
	66	1	48"CL."D" SKIRTED FLG. SEE SHT. 601	
	65	1	18"CL."D" SKIRTED FLG. SEE SHT. 601	
	645	1	38.25"O.D. x 1/4"R COLLAR CML TO 24.94"R	
	614	1	8"x3000# THREDOLET	
	640	1	3/16"R x 6"SQ COLLAR CML TO 24.94"R.	
	634	1	1/4"R x 4" WIDE SUITABLE BELL CML TO 24.94"R	

CLASS 300
CMC .15
CML .75
CS# 87

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | .XX ± | .XXX ± | ANGLE ±
DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

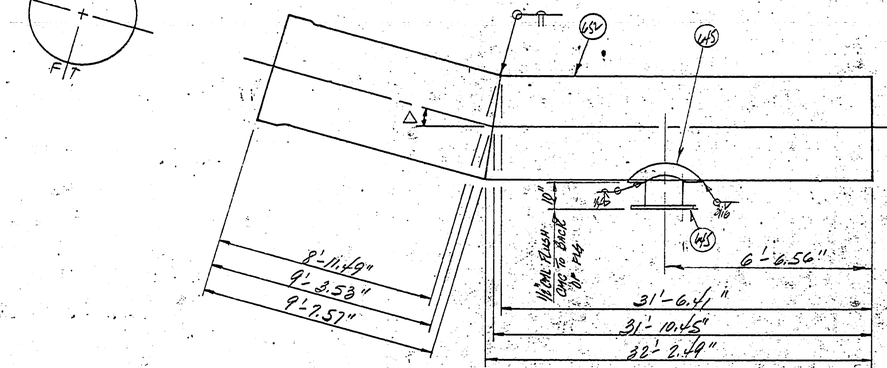
DRAWN KW 3-3-76
CHECKED
APPV'D.

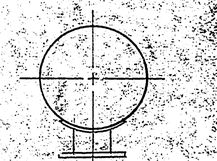
2314 OF 4010

60-4-102.230.85

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
652	4	4'-2"	49.875"O.D.x.864. CYL.	
65	1	1	54"ø 15° SLOPED FLG. 12.5"BAL. SEE SHT. [illegible]	
645	1	1	38.25"O.D.x¼" R COLLAR ROLL TO 54.94"R.	





△ 18°24'
CUT → 9°12'
CHORD 40'-9.65"
CLASS 300
CMC .15
CML .25

Amerpon PIPE PRODUCTS GROUP

Lussiano River - Contract #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

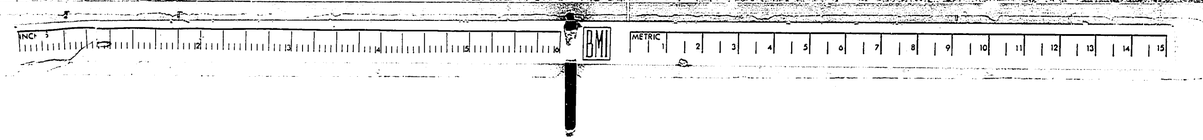
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

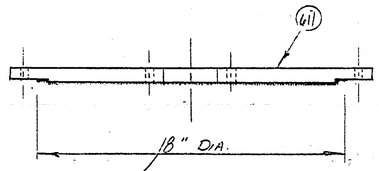
DRAWN	KW	8-27-96	60-4-102.230.86
CHECKED			
APPV'D			

2314

1000-1000 (8/70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	611	1	18" Sleeve with Blind Flg. & Vent Pipe * SEE SHT. 4B3	



PAINT W/ 2 COATS (16 MILS) COAL TAR EPOXY AMERCOAT #78

2052A
6L20

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

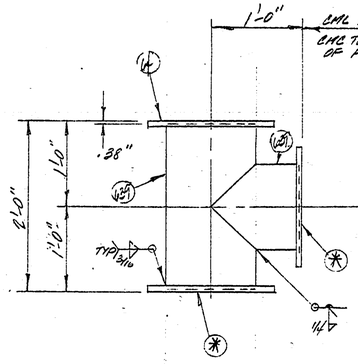
DRAWN	LW	2-3-76	60-4-102.230.87
CHECKED			
APPV'D.			

2314

6 OF 420

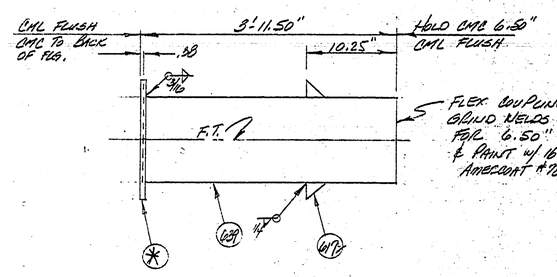
FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	139C		12" SCH 20 STEEL PIPE	
	144		12" x 300# FLG. F.F.	
	147	2	12" TENSION LUG. SEE SHT. 10B&C	
*				

* CONTRACTOR TO SUPPLY FLANGE DIMENSIONS OF VALVE & PRESSURE RELIEF VALVE



2053B / 6137

CML = .38"
CMC = .50"



2053D / 6137

CML = .38"
CMC = .50"

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES	FRACT.	.X	.XX	.XXX	ANGLE
	±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	JW	3-3-70
CHECKED		
APPV'D.		

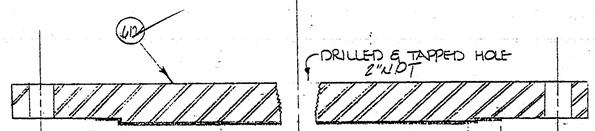
2314

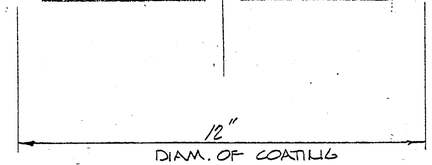
60-4-102.230.88

6 OF 13.0

1000-1000 (8/70)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	611	1	12"x30" BLIND FLG W/ 3/4" TAPPED HOLE	





NOTE: COAT INSIDE BLIND FLG. AS SHOWN W/ 2 COATS (16 MILS) COAL TAR EPOXY - AMERCOAT #78

PC. NO.	LAYOUT REF
10582	6L37

PC. NO.	LAYOUT REF

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

DRAWN	KW	4-27-76
CHECKED		
APPV'D.		

23.4

60-4-102.230.89

6 OF 440

FLAG	ITEM NO.	QUANTITY REQUIRED	DESCRIPTION	MATERIAL SPEC.
	109	2	1/2" Ø x 24" LONG STEEL ROD	
	133	6	11 GA x 1" WIDE x 5" LONG SQUARE TUBE STEEL	
	107	2	1/2" TENSION LUGS SEE SHT. 2	

FLEX COUPLING BAND
SEAM WELDS SHOWN FOR 7"
& PAINT W/ 16 MILS
INVERCOAT #716

TYP

Δ #1

Δ #2

7"

HEADING 7" OVL FLUSH

LAND CML 24" OML FLUSH

3/16

*1 Δ	22°30'	CMC	50'
CUT	11°15'	CML	375'
*2 Δ	22°30'	CHORD	
CUT	11°15'	CUT SCH.	

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES	FRACT. ±	.X ±	.XX ±	.XXX ±	ANGLE ±	DRAWN	JW	3-3-76
						CHECKED		
						APPV'D		

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

DWG. SCALE

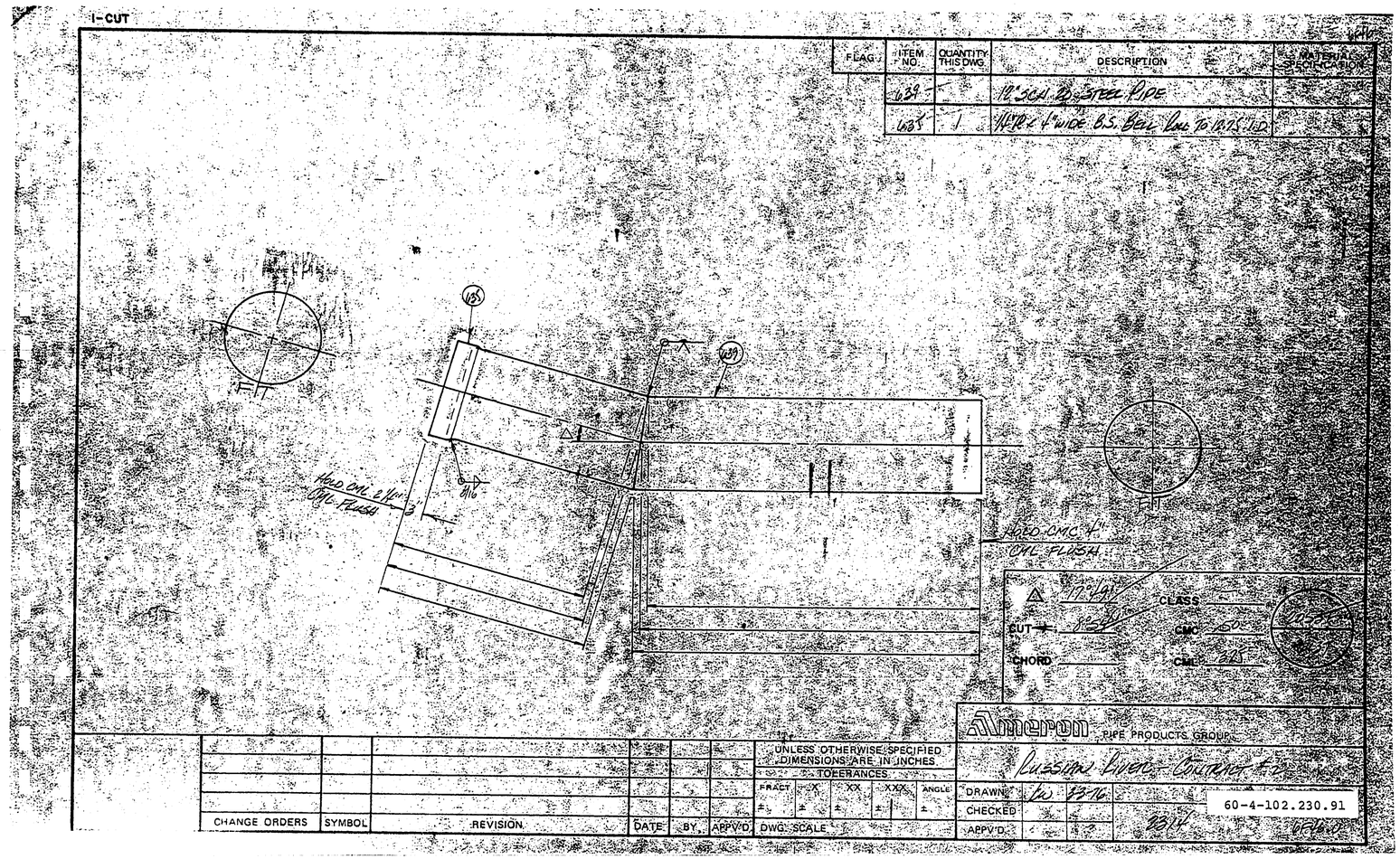
2316

60-4-102.230.90

1000-1000 (8/70)

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	639	-	19" SCH. 20 STEEL PIPE	
	685	1	11 1/2" x 4" WIDE B.S. BELL Rec TO 19.75" I.D.	



CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

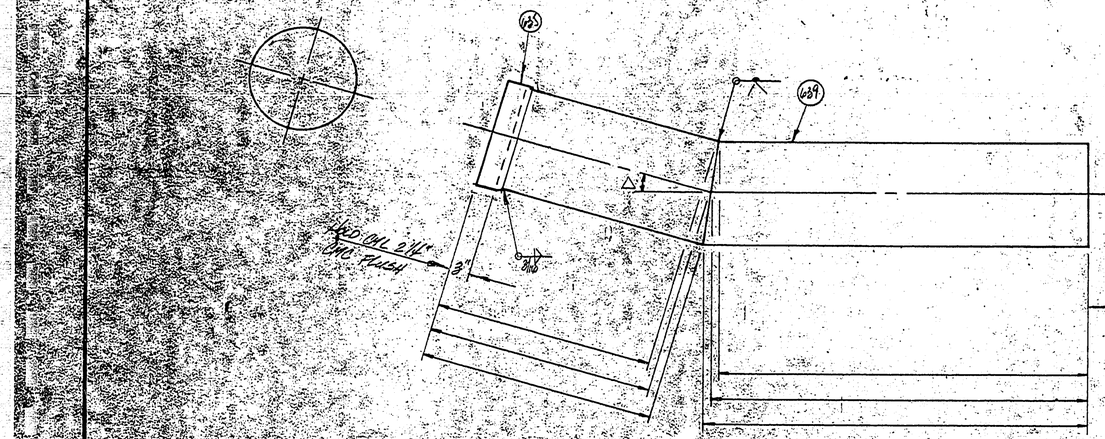
Ameron PIPE PRODUCTS GROUP

Lussier River - Courtenay B.C.

DRAWN	JW	13-76	60-4-102.230.91
CHECKED			
APP'D		23/4	6686

I-CUT

FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	689		12" SCH. 20 STEEL PIPE	
	695	1	1½"x 4" WIDE B.S. STEEL BAR TO 127.5" I.D.	



△ ____ CLASS ____

CUT + ____ CMC 50

CHORD ____ CML 317

20536 6537

Ameron PIPE PRODUCTS GROUP

Lussman River - Contract # 2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'V'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

TOLERANCES				
FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE •

DRAWN LW 3-3-76

CHECKED

APP'V'D

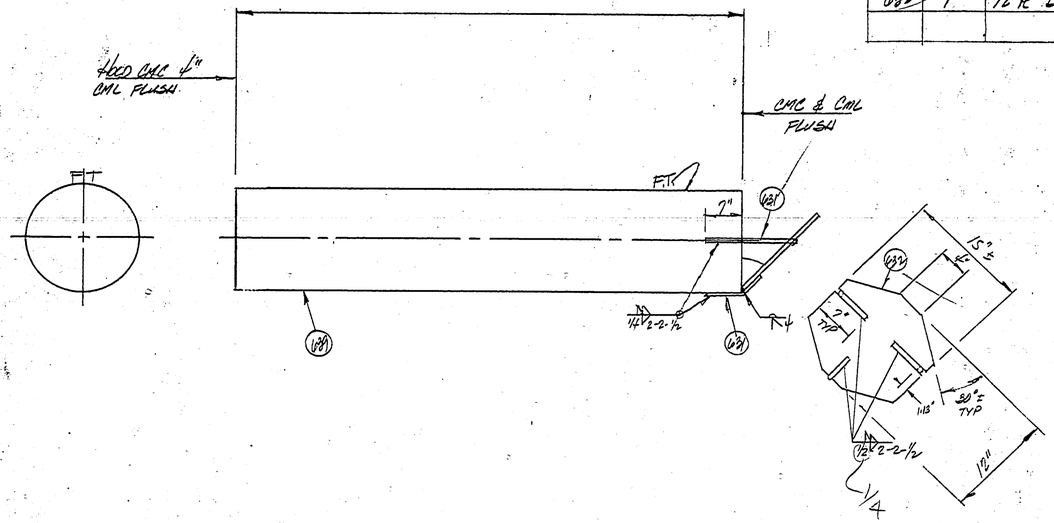
60-4-102.230.92

2314

6689.0

BMI

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	639		12" SCH 20 STEEL PIPE	
	631	16 ±	7/8" ϕ BAR SMOOTH	
	632	1	1/2" R DIFFUSER PLATE	



CLASS —
CMC .50
CML .375

10534
6637

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | XX ± | .XXX ± | ANGLE ±
DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN LW 3-3-76
CHECKED
APPV'D.

60-4-102.230.93

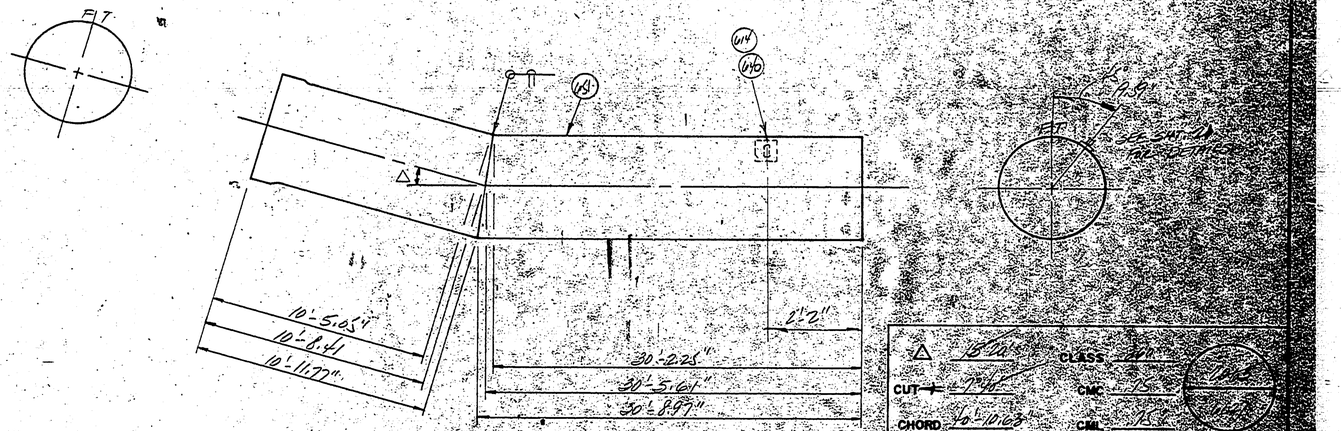
2314

6 OF 48.0

1000 1000 (8 70)

1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	651	41½"	49.875" O.D. × 3/16" ℓ CYL.	
	654	2	24" × 3000# THREADOLET	
	660	1	3/16" ℓ × 6.5a Coupling WELD TO 24.3/4" ℓ	



CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'V'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE 1

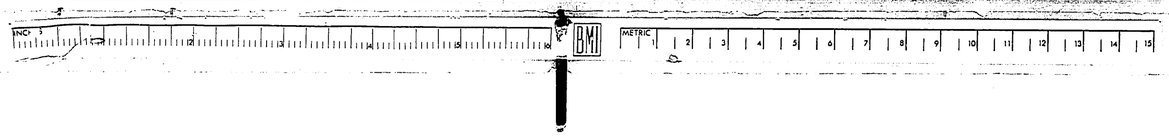
Amercon PIPE PRODUCTS GROUP

Lussing River - Contract 2

DRAWN lw 3-2-70
CHECKED 3-2-70
APP'V'D

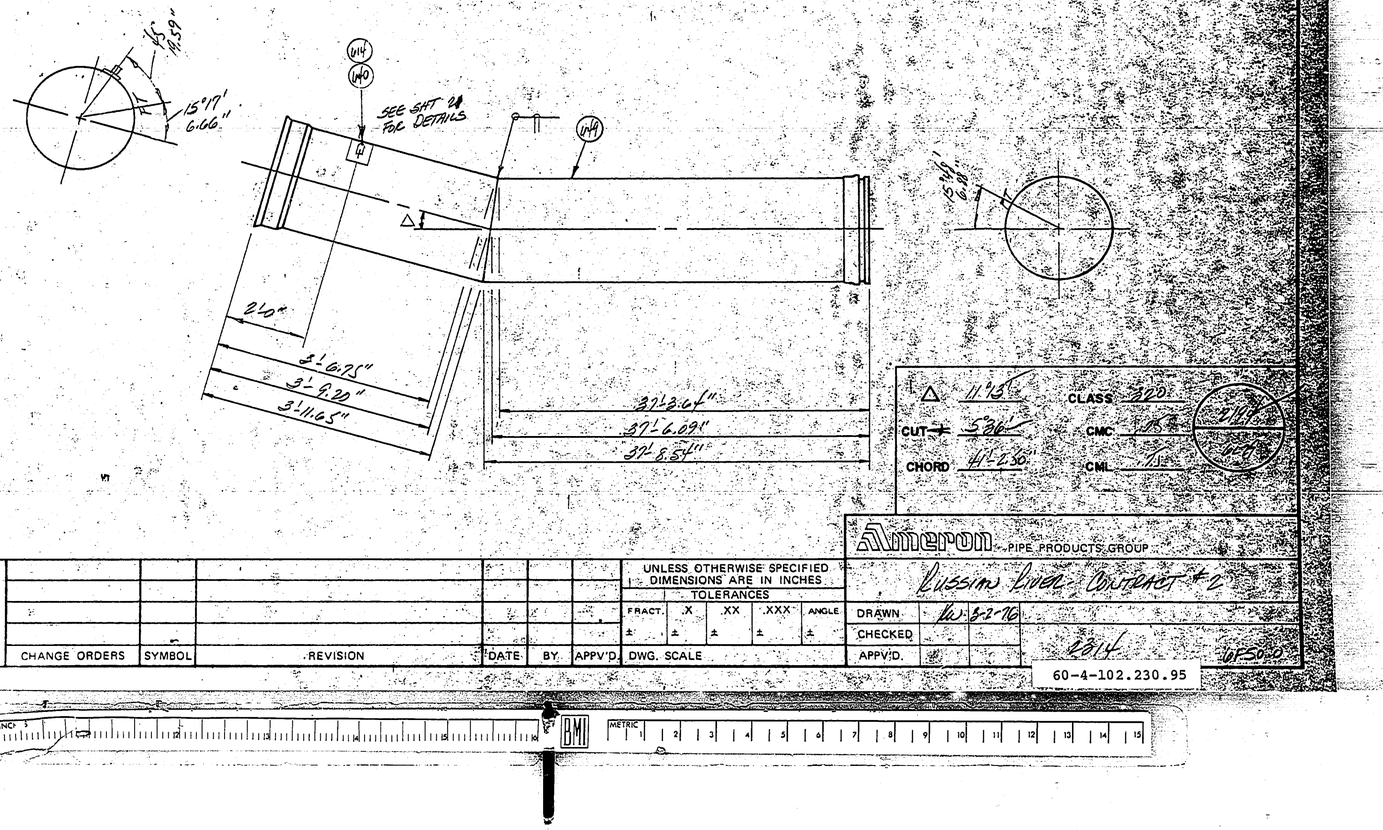
60-4-102.230.94

1000-1000 (8/70)



1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	649	41'3.125"	49.875" O.D. X .864 CML	
	614	1	2"x3000# THREDOLET	
	640	1	3/16"R x 6" SQ COLLAR Loc To 24.94"Ø	



△	11.95°
CUT →	536"
CHORD	44'-2.36"
CLASS	320
CMC	1.85
CML	.75

Ameron PIPE PRODUCTS GROUP

Lussier River Contract #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

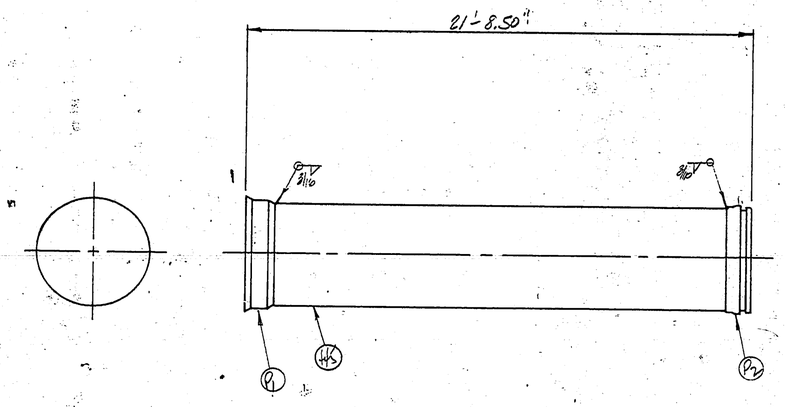
DRAWN	W.J.	8-2-76
CHECKED		
APPV'D.		

2814

60-4-102.230.95

0F50.0

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	HS	21'-0"	48.875" O.D. x 105A. CYL.	
	P2	1	48" SPIGOT RING	
	P1	1	48" BELL RING	



CLASS 200
CMC 15
CML 175
CS# 26

2236
6131

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±
DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

DRAWN LW 3-3-70
CHECKED
APPV'D

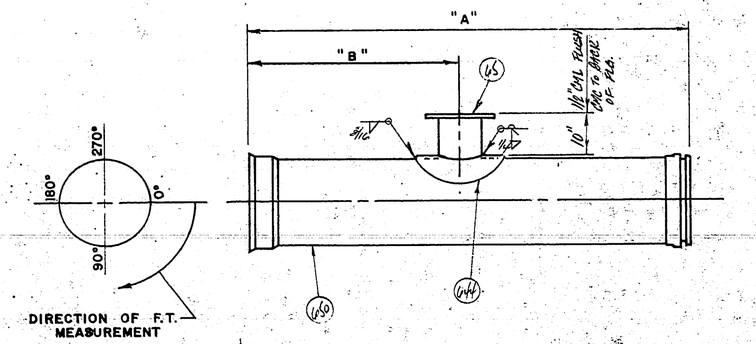
2314 6551.0

60-4-102.230.96

1000-1000 (8/70)

BMI

FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	60	—	49.875"O.D. x 10GA CYL.	
	65	2	18"GA."D" SHAPED FLG. 12.50"DIAL.	SEE SHT. 6FS
	66	2	38.25 O.D. x 3/16 R COLLAR (cut to field) "L"	



PC. NO.	CUT SECT.	CLASS	"A"	"B"	FT. LOCATION ANGULAR	FT. LOCATION CIRCUM.	REF. SHT.
2287	—	200	41'-3.25"	30'-3.24"	270	—	6FS
2287	—	260		11'-3.12"	270	—	6FS
2339	—	260		21'-1.56	270	—	—

¾ CUT SPIGOT

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | XX ± | XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

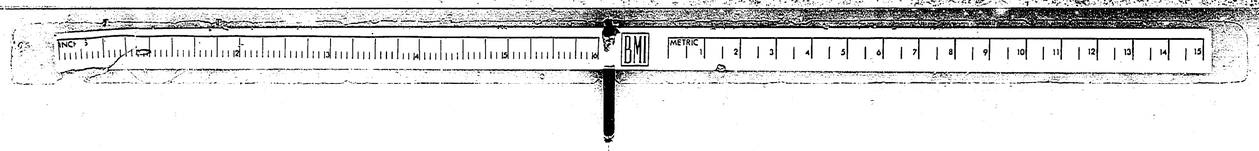
RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	2-27-76
CHECKED		
APP'D		

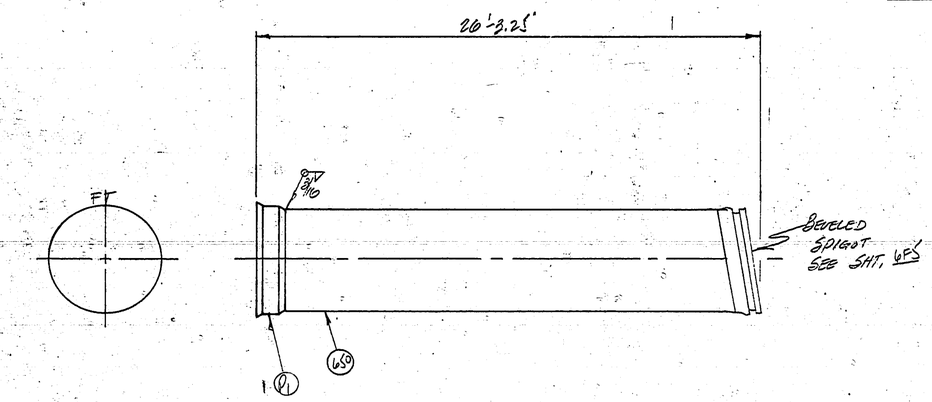
60-4-102.230.97

231½ 6FS&BO

1000 1000 Jr 701



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	650	25'-10.75"	49.875" O.D. x 10GA. CYL.	
	P1	1	48" BELL RING	



CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

DRAWN	LW	3-3-76
CHECKED		
APPV'D.		

Ameron PIPE PRODUCTS GROUP

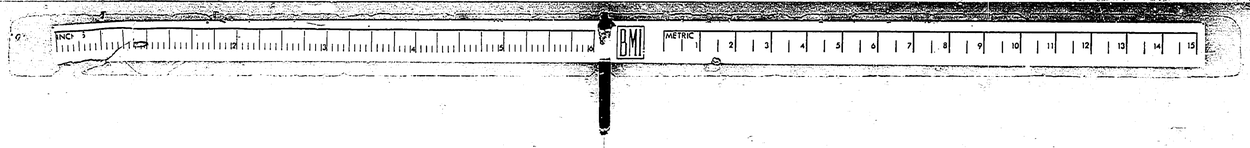
RUSSIAN RIVER - CONTRACT

CLASS 200
CMC .15
CML .75
@ 38

2214 (PS2.0)

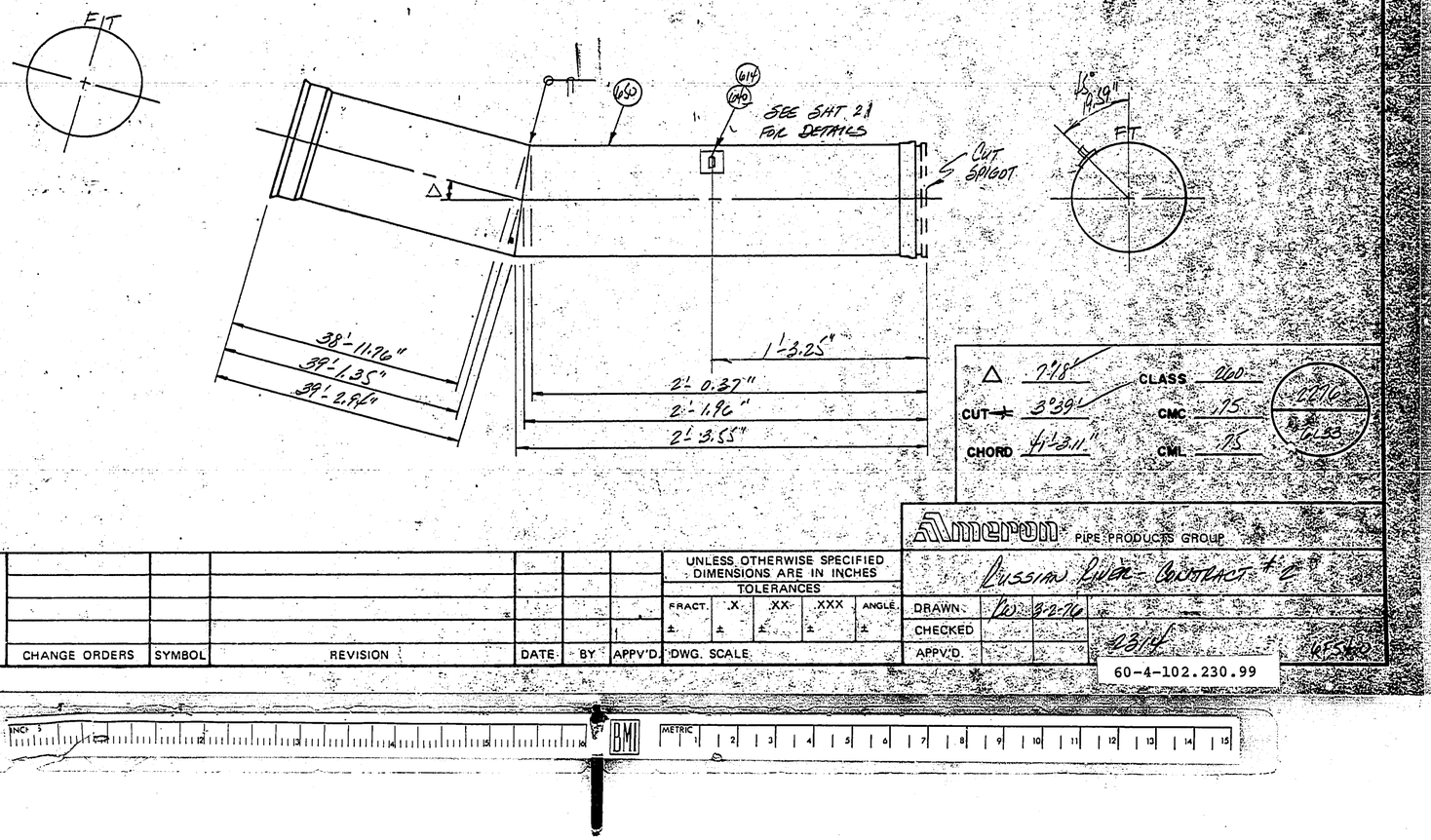
60-4-102.230.98

1000 1000 (8-70)



1-CUT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	650	41'-3.25"	49.875" O.D. X 106.4# CML&C	
	614	1	2" x 3000# THREDOLET	
	640	1	3/16" x 6" SQ CUT PLATE TO 24.84" R.	



△	7°18'
CUT ⊥	3°39'
CHORD	41'-3.11"
CLASS	200
CMC	.175
CML	.175

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DRAWN LW 8-2-76
CHECKED
APP'V'D

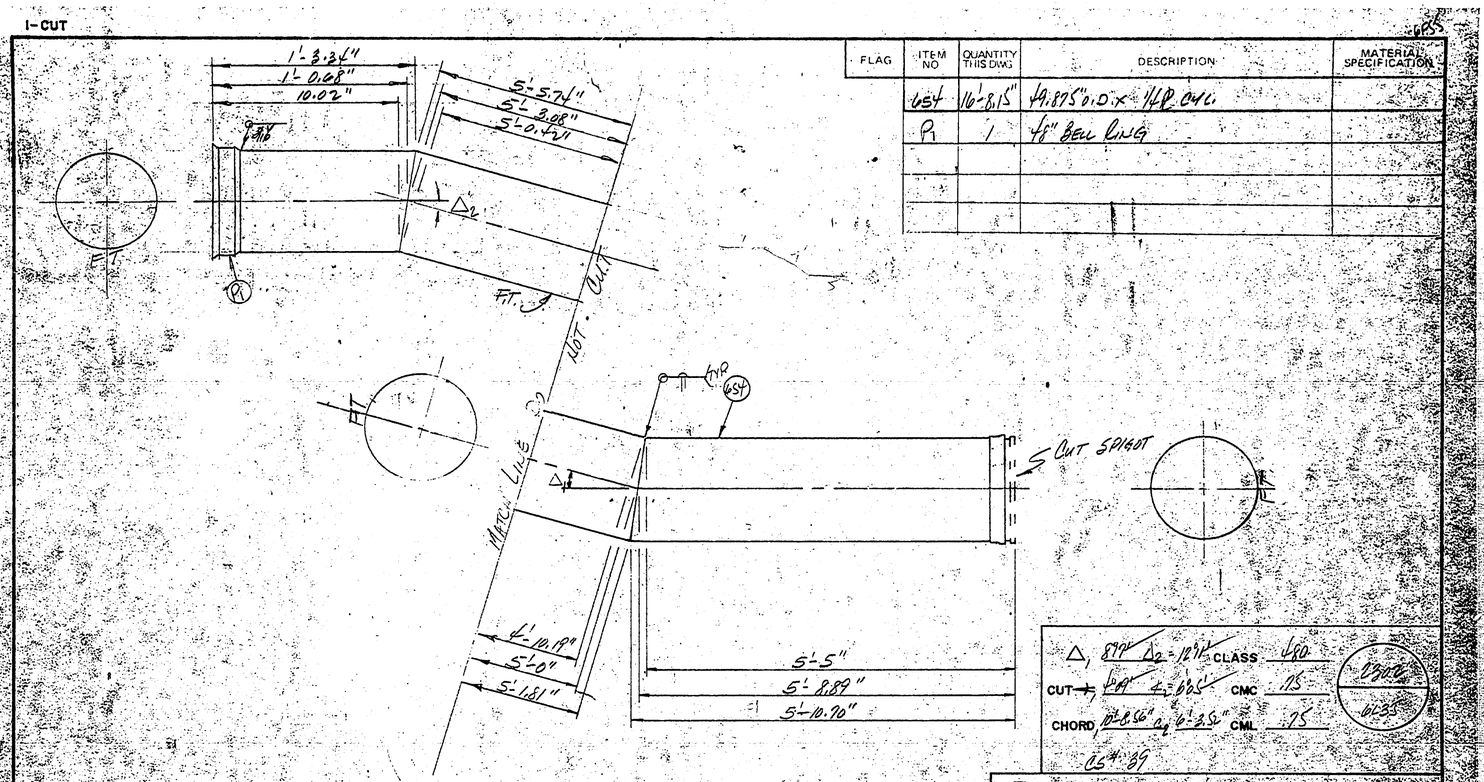
DWG. SCALE 2314

60-4-102.230.99

1000 1000 IN 701

I-CUT

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	654	116'-8.15"	49.875"O.D.x 1/4" W.T. CML.	
	P1	1	48" BELL RING	



Δ1 89° Δ2 = 19°14' CLASS 480

CUT 1A 4'-0.05" CMC .115

CHORD 19°8.56" 6'-3.56" CML .175

654-89

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	KW	3-2-76
CHECKED		
APPV'D		

2314

60-4-102.230.100

0655

0300

0655

FLAG	ITEM NO.	QUANTITY DIMENSIONS	DESCRIPTION	REMARKS
	(49)	22'-11.25"	4"ø STD. O.D. X .188 WALL GALV.	
	(PV)	1	4" SPIGOT RING	
	(6V)	1	6" x 150# SLIP-ON FLG. S.F.	
	(6ST)	9½"	6" STD. WT. STEEL PIPE	
	(6H)	1	12" SQ. x ¼" R. CORNER PLATE 15" BOLT CIRCLE	

4'-3.10"
4'-2.45"
4'-11.80"

18'-3.49"
18'-7.82"
A'-0.17"

2'-3.25"

4" SML. FLANGE O.D.
½ DIA. TO CHORD OF PIPE

Δ 11°48'
CUT 9°54½"
CHORD 23'-0.63"

CLASS 300
CMC 15
CML 15

#10 40

Alliance PIPELINE GROUP

Russian River Contract #2

DRAWN JW 3-2-16
CHECK
APPVD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRAC. XX .XX .XXX ANGLE

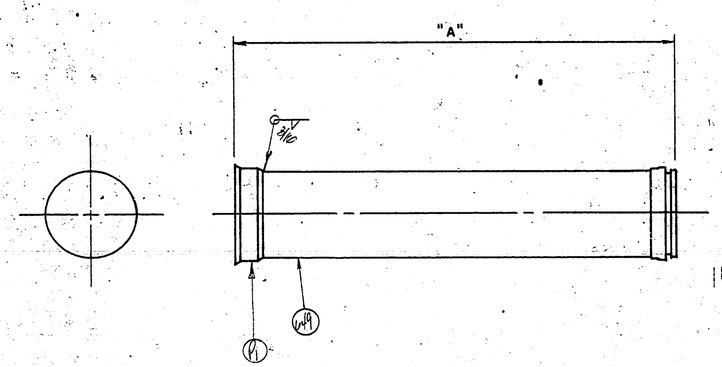
ORDERS	SYMBOL	REVISION	DATE	BY	APP'V'D

DWG. SCALE

60-4-102.230.101

BMI

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	649	18'-4"	49.875"O.D. X 86A. CYL.	
	P1	1	48" BELL RING	



PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
230L	40	320	18'-8.5"			—

4/CUT SPIGOT

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE±
±	±	±	±	±

DWG. SCALE

Amercoat PIPE PRODUCTS GROUP

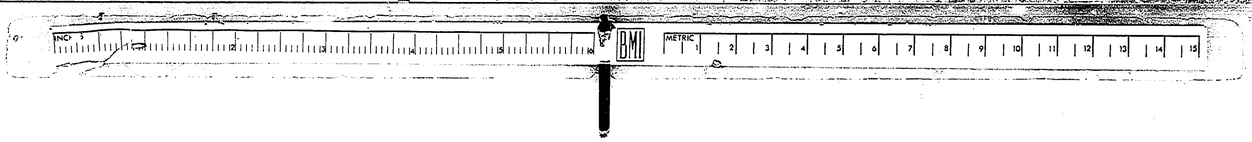
Russian River - Contract #2

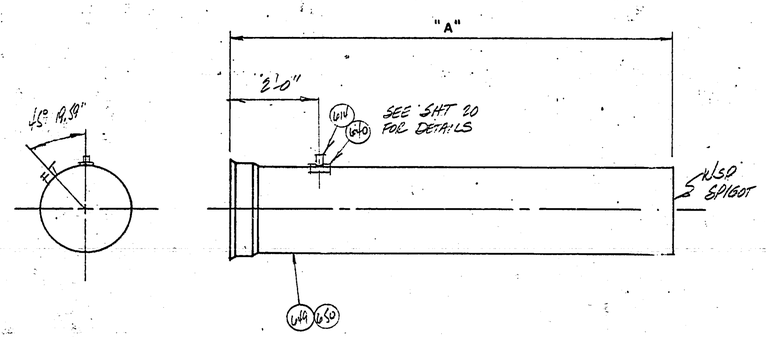
DRAWN	W	3-3-76
CHECKED		
APPV'D.		

230L — 65T.D

60-4-102.230.102

1000-1000 (8/70)





FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	—	— 1	49.875" O.D. CYL	
	614	2	2" x 3000# THREDOLET	
	640	2	3/16" R x 6" SQ COLLAR Cut to 2'-9 1/2" R.	

CLASS 320 8GA (648)
CLASS 200 10GA. (650)

PC. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
2038	—	320	16'-10.25			—
2289 ✓	#1	200	14'-11.28			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±
DWG. SCALE

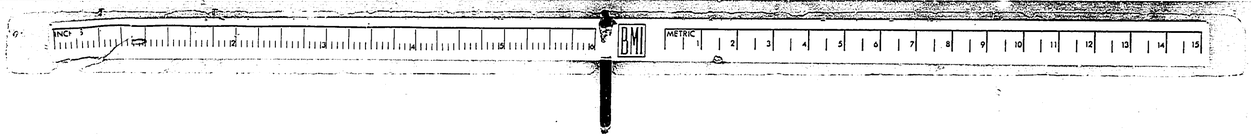
Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

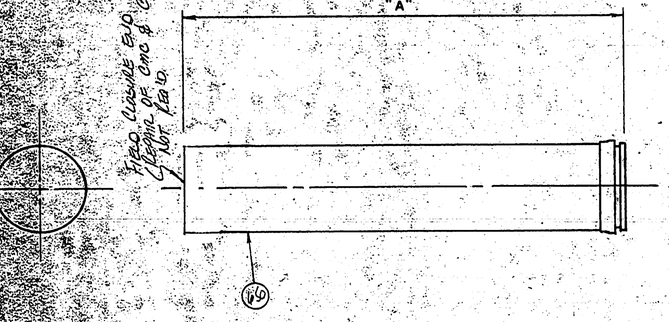
DRAWN	LW	3-3-76
CHECKED		
APPV'D.		

2314 6FS8.5

60-4-102.230.103



FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	650	26'-3.97"	49.875 O.D. X 106A CML.	



P.C. NO.	CUT SECT.	CLASS	"A"			REF. SHT.
0357	41	200	26'-3.97"			—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

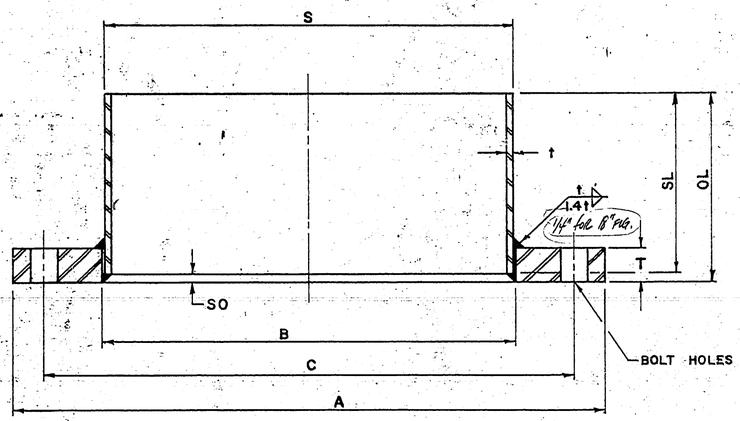
Russian River - Contract #2

DRAWN	KW	3-3-76
CHECKED		
APPV'D		

2814 6FS9.0

60-4-102.230.104

"D" SKIRTED



NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	OVERALL LENGTH OL	SKIRT LENGTH SL	SKIRT THICKNESS t	SKIRT OFFSET SO	SKIRT O.D. S	I.D. FLANGE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
24									32	20	29 1/2	1 3/8	1 1/4
30									38 3/4	28	36	1 3/8	1 3/8
36									46	32	42 3/4	1 5/8	1 5/8
42									53	36	49 1/2	1 5/8	1 3/4
48	66		6'38	6'00	1/4	.38	49.875	49.94	59 1/2	44	56	1 5/8	1 3/4
54									66 1/4	44	62 3/4	1 7/8	2 1/8
60									73	52	69 1/4	1 7/8	2 1/4
48	67		1'6.25"	18"	1/4	1/4	49.875	49.94	59 1/2	44	56	1 5/8	1 3/4
18	65'		12.50	12.00	.50	.50	18.00	18.06	25	16	22 3/4	1 1/4	1 1/16

SPECIFICATIONS

STEEL:

FLANGE - ASTM A-283, Gr. B, C or D
SKIRT - ASTM A-283, Gr. C or D
ASTM A-570, Gr. C

FACING:

FINAL MACHINING OF THE FLANGES SHALL BE DONE ONLY AFTER ALL WELDING TO THE PIPE SKIRT IS COMPLETED. FLANGES SHALL BE FACED NORMAL TO THE LONGITUDINAL AXIS OF THE PIPE. THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

INSIDE DIAMETER + 1/16" - 0"

OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES + 1/8" - 0"

BOLT CIRCLE ± 1/16"

OUTSIDE DIAMETER SKIRT ± 0.080" MEASURED AT ANY POINT

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"

SKIRT CLOSING SEAMS SHALL BE FULL PENETRATION BUTTWELD WITH 1/16" MAX. CROWN

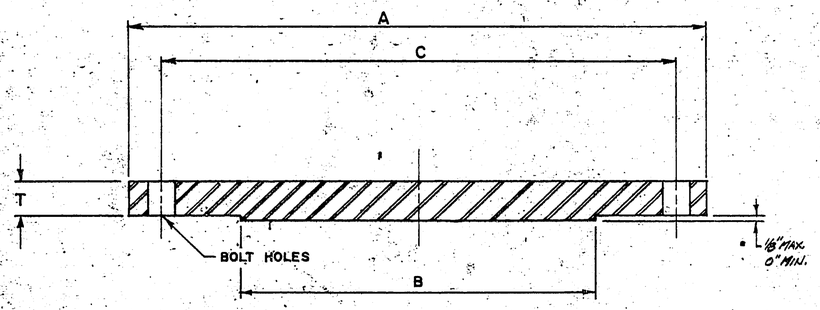
SYMBOL	REVISION	DATE	BY	APPV'D
	1			

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	KW	33-76	AWWA CLASS "D" SKIRTED FLG.
CHECKED			23.14 6.81.0
APPV'D			60-4-102.230.105

"D" BLIND



NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	RAISED FACE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
12			11	19	12	17	1	13/16
14			13	21	12	18 3/4	1 1/8	15/16
16			15	23 1/2	16	21 1/4	1 1/8	1
18	(24)		17	25	16	22 3/4	1 1/4	1 1/16
20			19	27 1/2	20	25	1 1/4	1 1/8
24			23	32	20	29 1/2	1 3/8	1 1/4
30			29	38 3/4	28	36	1 3/8	1 3/8
36			35	46	32	42 3/4	1 5/8	1 5/8
42			41	53	36	49 1/2	1 5/8	1 3/4
48			47	59 1/2	44	56	1 5/8	1 3/4

SPECIFICATIONS

STEEL:
ASTM A-283, Gr. B,C or D

FACING:
THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

RAISED FACE DIAMETER +0" - 1/8"

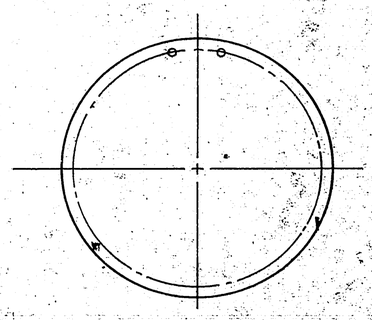
OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES +1/8" -0"

BOLT CIRCLE ± 1/16"

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64"

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"



SYMBOL	REVISION	DATE	BY	APPV'D.

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

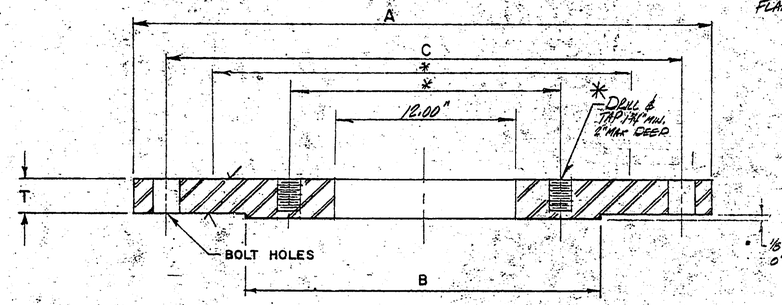
DRAWN	LW	8-3-76
CHECKED		
APPV'D.		

AWWA CLASS "D" BLIND FLG.

2314 682.0

60-4-102.230.106

"D" BLIND



* CONTR. TO SUPPLY VALVE FLANGE DIMENSIONS

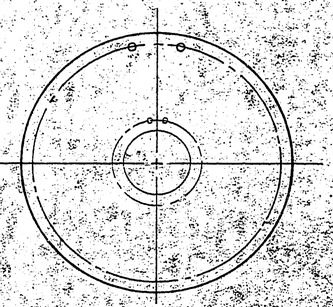
NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	RAISED FACE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
12			11	19	12	17	1	13/16
14			13	21	12	18 3/4	1 1/8	15/16
16			15	23 1/2	16	21 1/4	1 1/8	1
18	611		16	28	24	24 3/4	1 3/8	2 3/8
20			19	27 1/2	20	25	1 1/4	1 1/8
24			23	32	20	29 1/2	1 3/8	1 1/4
30			29	38 3/4	28	36	1 3/8	1 3/8
36			35	46	32	42 3/4	1 5/8	1 5/8
42			41	53	36	49 1/2	1 5/8	1 3/4
48			47	59 1/2	44	56	1 5/8	1 3/4

SPECIFICATIONS

STEEL
ASTM A-283, Gr. B, C or D

FACING:
THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:
RAISED FACE DIAMETER +0" −1/8"
OUTSIDE DIAMETER ± 1/8"
THICKNESS OF FLANGES +1/8" −0"
BOLT CIRCLE ± 1/16"
BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64"
DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"

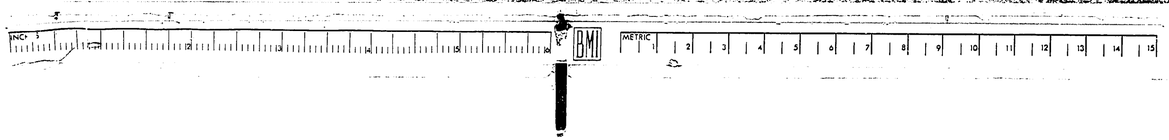


Ameron PIPE PRODUCTS GROUP

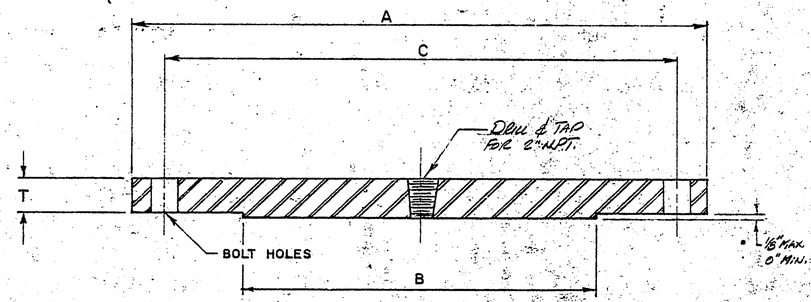
Russian River - Contract #2

SYMBOL	REVISION	DATE	BY	APP'V'D

DRAWN JLW 3-3-76 AWWA CLASS B BLIND FLG.
CHECKED 2-14 663.0
APP'V'D
60-4-102.230.107



"D" BLIND



NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	RAISED FACE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
12			11	19	12	17	1	13/16
14			13	21	12	18 3/4	1 1/8	15/16
16			15	23 1/2	16	21 1/4	1 1/8	1
18	(60)		17	25	16	22 3/4	1 1/4	1 1/16
20			19	27 1/2	20	25	1 1/4	1 1/8
24			23	32	20	29 1/2	1 3/8	1 1/4
30			29	38 3/4	28	36	1 3/8	1 3/8
36			35	46	32	42 3/4	1 5/8	1 5/8
42			41	53	36	49 1/2	1 5/8	1 3/4
48			47	59 1/2	44	56	1 5/8	1 3/4

SPECIFICATIONS

STEEL:
ASTM A-283, Gr. B, C or D

FACING:
THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

RAISED FACE DIAMETER + 0" - 1/8"

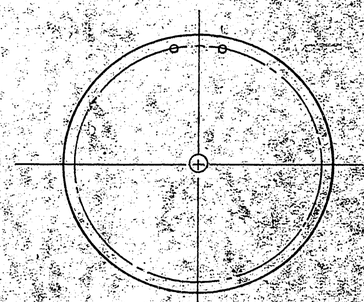
OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES + 1/8" - 0"

BOLT CIRCLE ± 1/16"

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64"

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"



Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

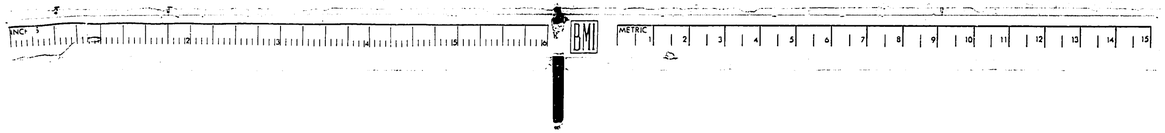
SYMBOL	REVISION	DATE	BY	APP'V'D.

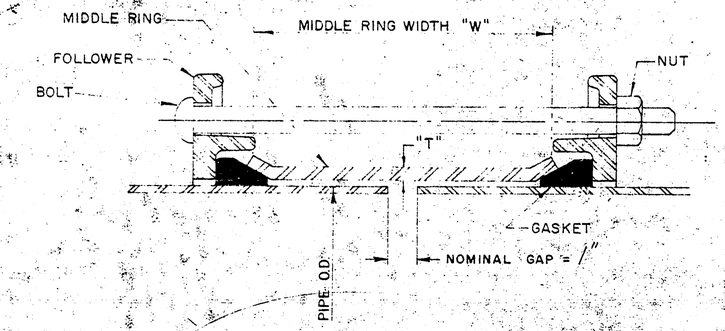
DRAWN Lw 23-76 | AWWA CLASS "D" BLIND FLG.

CHECKED 2314 WBT.O.

60-4-102.230.108

1000 1004 (8/70)





FLEXIBLE COUPLINGS

SPECIFICATIONS

1. COUPLINGS SHALL BE SMITH-BLAIR NO. 411, BAKER SERIES 200, DRESSER STYLE 38 OR EQUAL.
2. MATERIALS:
   - MIDDLE RING: MANUFACTURERS STD
   - FOLLOWERS: " "
   - GASKET: " "
   - BOLTS: " "
   - NUTS: " "
3. PAINT OR COATING:
   - MIDDLE RING: OUTSIDE 8 MILS COAL TAR EPOXY, BITUMASTIC 300-M INSIDE 16 MILS OR AMERCOAT #78
   - FOLLOWERS: 8 MILS " "
   - BOLTS: CADMIUM PLATED ASTM A193
   - NUTS: " " "

PIECE NO.	SHEET NO.	MAT'L. LIST NO.	QUANTITY	PIPE O.D.	MIDDLE RING "W"	MIDDLE RING "T"
		613		12.78	5	1/4

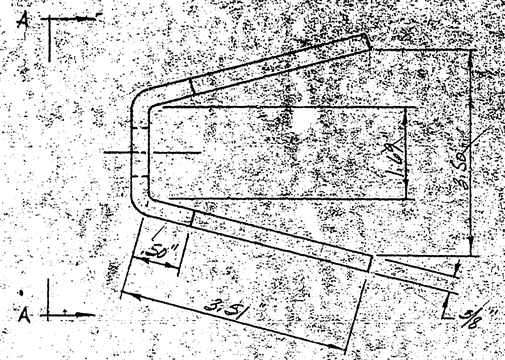
NO.	REVISION	DATE	BY	APPVD

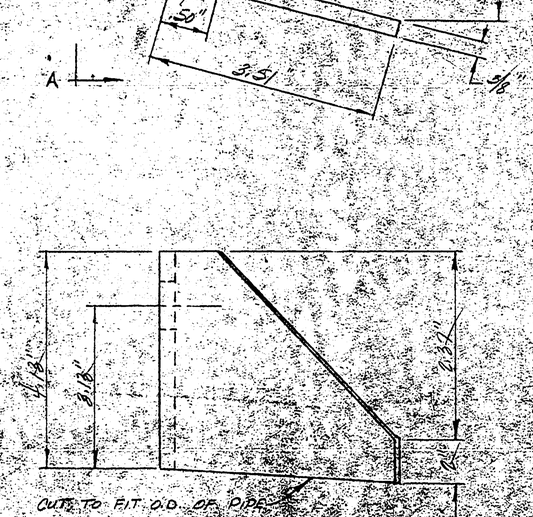
Ameron PIPE PRODUCTS GROUP
Russell, Kentucky

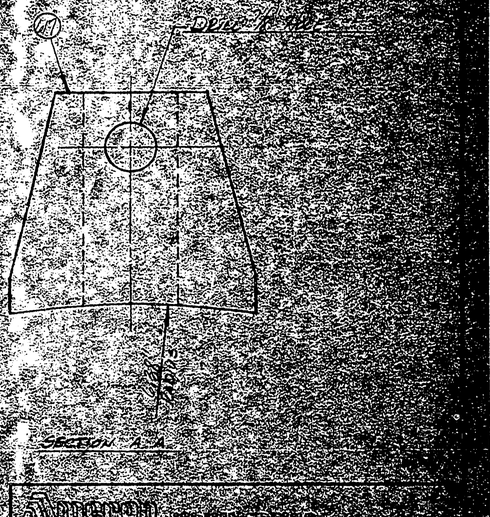
DRAWN: [illegible]
TRACED:
DESIGNED:
APPVD:

60-4-102.230.109

ITEM NO.	QUANTITY REQ'D/VEH.	DESCRIPTION	MATERIAL
1	1	Pedestal Plate	





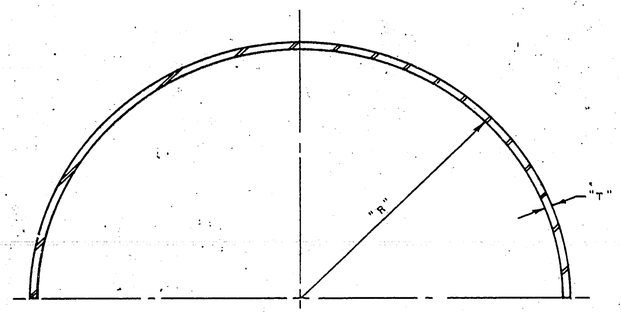


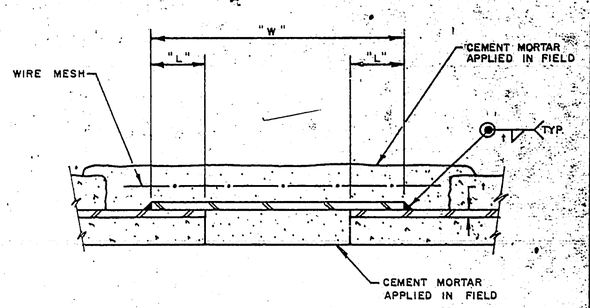
CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPVD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± X .XX .XXX ANGLE ±

DRAWN
CHECKED
APPVD.
DWG. SCALE

60-4-102.230.110





PIPE SIZE	MAT'L LIST NO.	QUANTITY HALF B.S.	"T"	"W"	"R"	CUT LENGTH	"L"
48	633		1/4	12	24.94"	78.74	2

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN: KW 3-3-76
CHECKED:
APPV'D.:

Ameron PIPE PRODUCTS GROUP

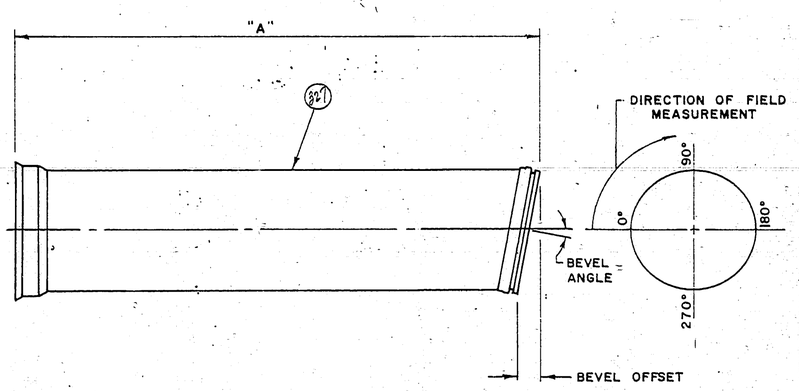
RUSSIAN RIVER – CONTRACT #2

23/4 6B7.0

60-4-102.230.111

1000 1004 (8/70)

FLAG	ITEM NO.	QUANTITY PER DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	327	—	49.875"O.D. x 10 GA. CYL.	



P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
426	—	260	41'-3.25"	2°26'	2.12"	270°	—	—
429	—	260	41'-3.25"	2°48'	2.44"	90°	—	—
440	—	260	41'-3.25"	1°19'	1.15"	270°	—	—
508	—	260	23'-1.25"	3°24'	2.96"	90	—	3F13
511	—	260	41'-3.25"	4°12'	3.66"	90	—	—
513	—	260	41'-3.25"	2°52'	2.50'	90	—	—
518	—	260	41'-3.25"	2°18'	2.00"	270	—	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT X .XX .XXX ANGLE
± ± ± °

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN CLL 12/10/75

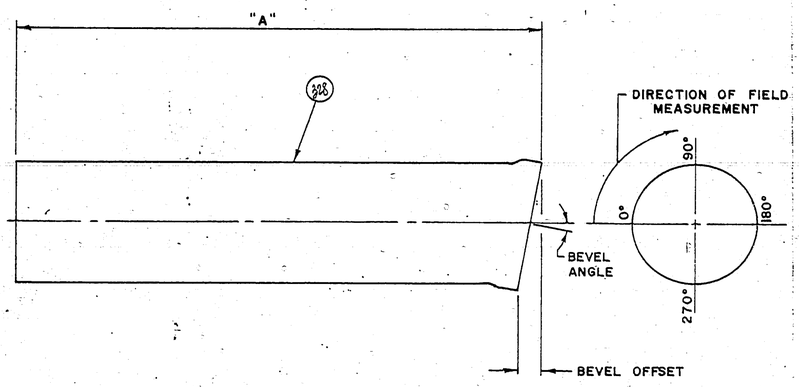
CHECKED

APP'D 2265

60-4-102.230.112

3F1-10

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	—	49.875" O.D. x 10 GA. CYL.	



P.C. NO.	CUT SECT.	CLASS	"A"	BEVEL ANGLE	BEVEL OFFSET	F.T. LOCATION ANGULAR	F.T. LOCATION CIRCUM.	REF. SHT.
450	—	260	41'-2"	2°07'	1.84"	90°	—	3F7
452	—	260	41'-2"	2°25	2.10"	90°	—	—
454	—	260	41'-2"	4°17'	3.74"	270°	—	—
522	—	260	41'-2"	1°99'	1.15"	180	—	3F5
525	—	260	41'-2"	2°32'	1.77"	270	—	3F6A
530	—	260	41'-2"	2°53'	2.51"	270	—	—
541	—	260	41'-2"	2°28'	2.15"	270	—	3F6A
543	—	260	41'-2"	2°06'	1.83	90	—	—

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT	.X	XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	CLL	2/10/75
CHECKED		
APPV'D		

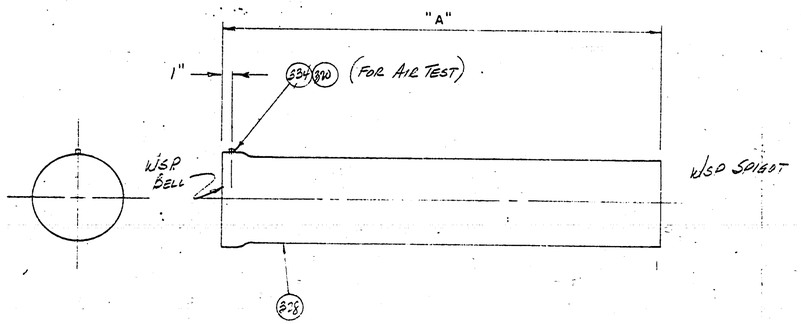
60-4-102.230.113

2265 3F6.2

1000 1000 P 70

3F2A

ITEM NO.	QUANTITY REQ'D.	DESCRIPTION	MATERIAL SPECIFICATION
328	–	49.875" O.D. X 10GA. C4L	
334	5	1/4" PIPE PLUGS	
320	5	1/4" STEEL PIPE COUPLINGS.	



PC. NO.	CUT SECT.	CLASS	"A"			REF. LAYOUT SHT.
420	—	200	41'-2"			3L1
421	—					
422	—					
423	—					
424	—					

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

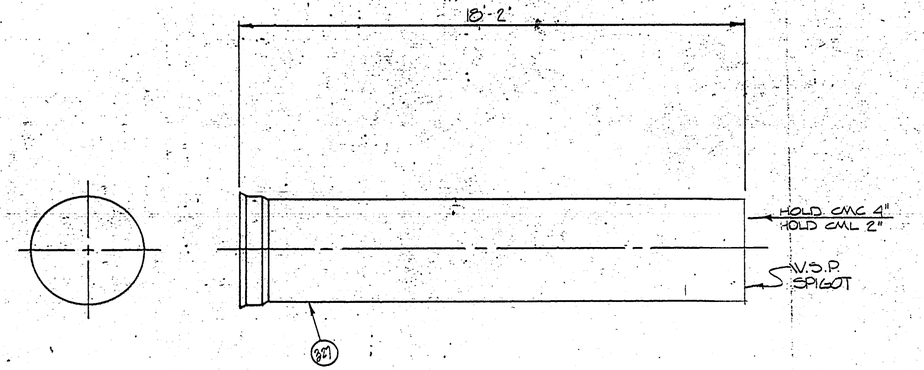
DWG. SCALE

RUSSIAN RIVER - CONTRACT # 2

DESIGN KW 12-1-75 | 60-4-102.230.114

2265 3F2A.0

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	327	18'-2"	49.875" O.D. x 10 GA. CYL	



CLASS 260
CMC .75 — 425
CML .75 — 3LL
CUT SCH. 19

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±
DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN CLL 12/10/75
CHECKED
APPV'D

60-4-102.230.115

2265

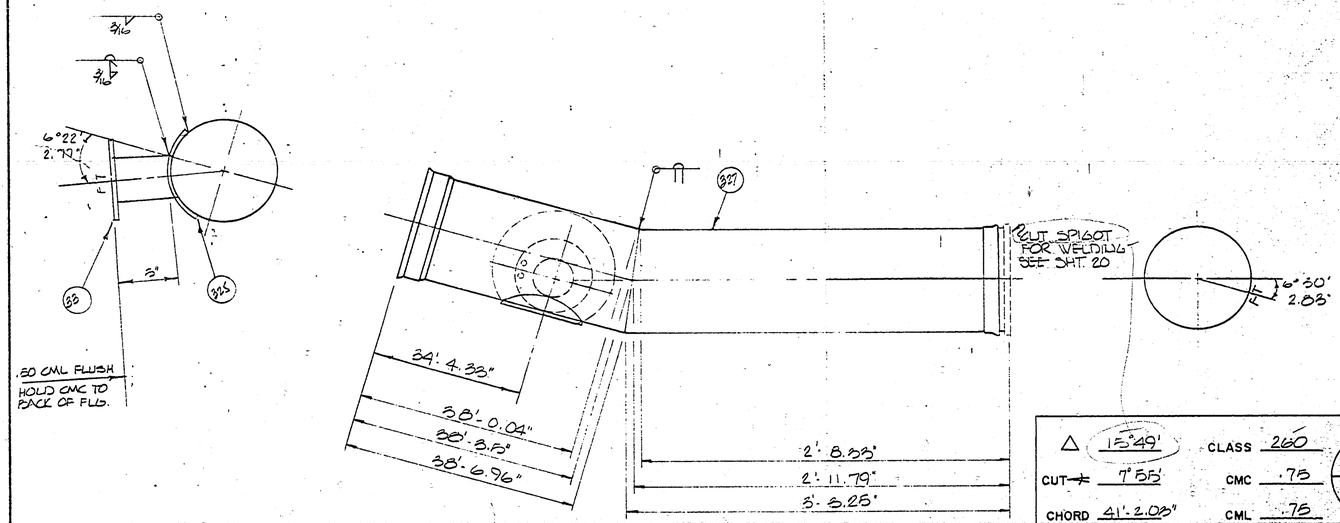
1000 1000 18/70

BMI

1-CUT

354

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	327	41'3.25"	49.875" O.D. x 10 GA. CYL.	
	33	1	18"-X 12.50" OAL CL'D" SKIRTED FLG. SEE SHT. 3B2	
	325	1	30.25" O.D. x 3/16" R. COLLAR ROLLED TO A 24.94" RADIUS	



△ 15°49'
CUT 7°55'
CHORD 41'-2.03"

CLASS 260
CMC .75
CML .75

436
3L1

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT	X	XX	XXX	ANGLE
±	±	±	±	±

DWG SCALE

Amercon PIPE PRODUCTS GROUP

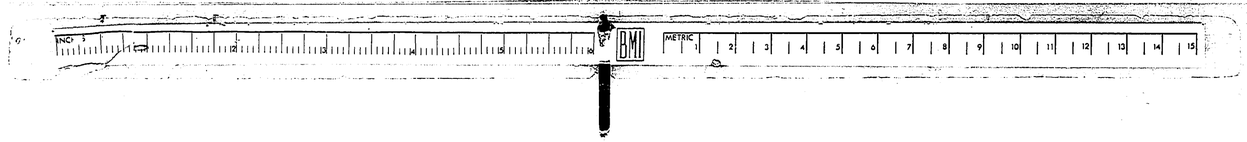
RUSSIAN RIVER - CONTRACT #2

DRAWN CLL 12/10/76
CHECKED
APPV'D

60-4-102.230.116

2265

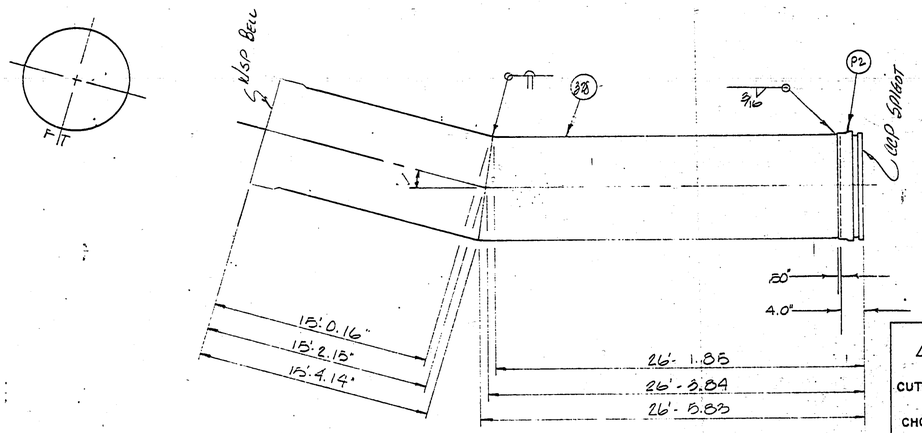
3E4.0

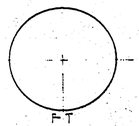


1-CUT

3FS

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	38	41'-2"	49.875" O.D. x 10 GA. CYL.	
	P2	1	48" M3816 SPIGOT	





△ 9°07'
CUT ⏤ 4°34'
CHORD 41'-4.53"

CLASS 200
CMC .75
CML .75

446
342

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT	X	XX	XXX	ANGL
±	±	±	±	±

DWG. SCALE

AMERON PIPE PRODUCTS GROUP

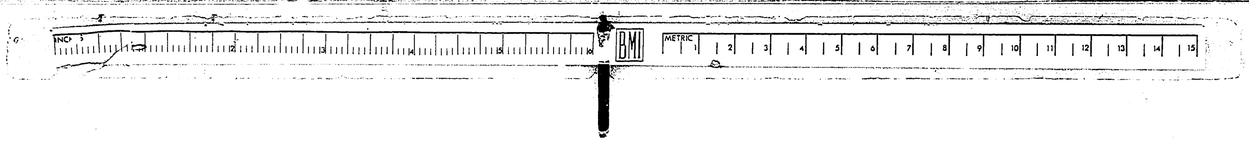
RUSSIAN RIVER - CONTRACT #2

DRAWN CLL 12/1975
CHECKED
APPV'D

60-4-102.230.117

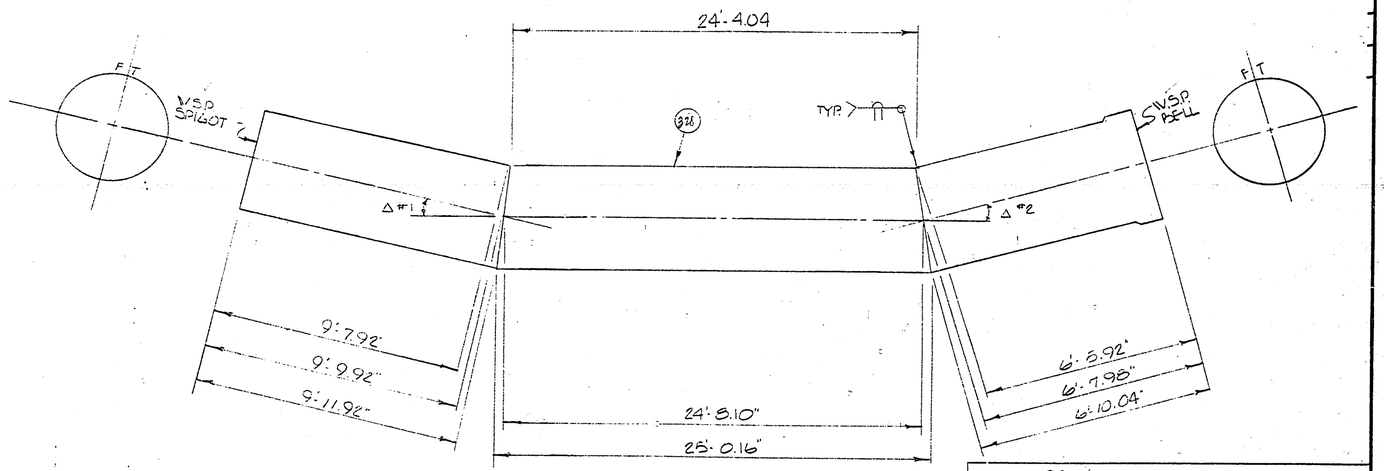
2265

3FS.0



3F6

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875" O.D. x 10 GA CYL.	



#1	9°10'	CMC	.75
CUT Δ	4°35'	CML	.75
#2	9°27'	CHORD	40'-11.19"
CUT Δ	4°44'		

448
3L2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

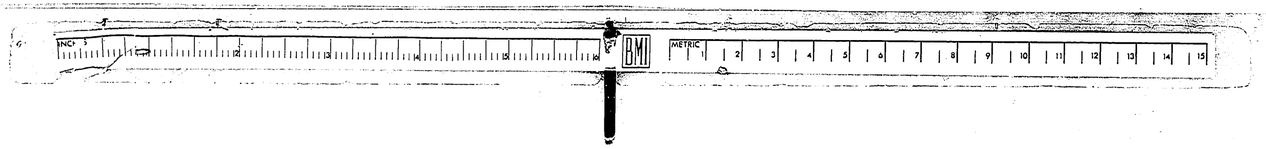
RUSSIAN RIVER - CONTRACT #2

DRAWN	CLL	12/10/76
CHECKED		
APPV'D.		

60-4-102.230.118

2268 3F6.0

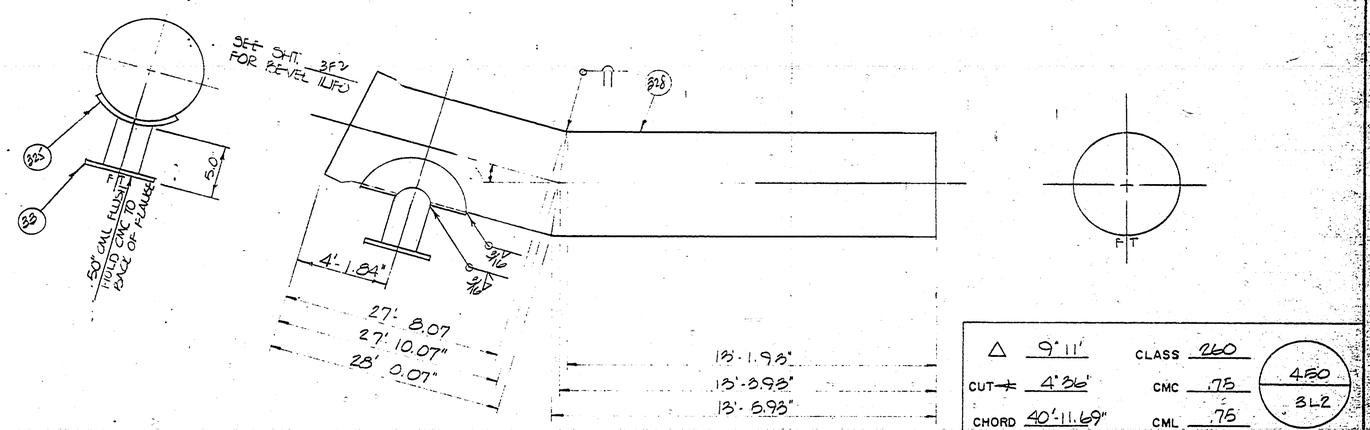
1000 1000 8 70



1-CUT

3F7

328	41'-2"	49.875" O.D. x 10 GA.	
33	1	18"X 12.50" O.A.L. CL "D" SKIRTED FLG. SEE SHT. 3F2.	
325	1	38.25" O.D. X 3/16" R COLLAR ROLLED TO A 24.94" RADIUS	



△	9°11'	CLASS	250
CUT ≠	4'36'	CMC	.75
CHORD	40'-11.69"	CML	.75

4.50 / 3L2

CHANGE ORDERS	SYMBOL	REVISIONS	DATE	BY	APPVD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. X XX XXX ANGL.

DWG SCALE

AMERON WATER TRANSMISSION GROUP

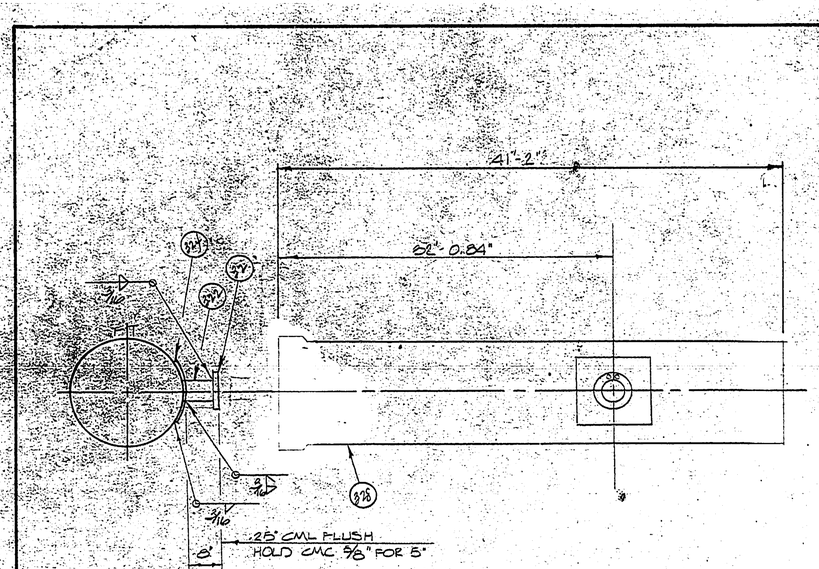
RUSSIAN RIVER CONTRACT #2

DRAWN CLL 12/10/76
REVISED
APPVD.

60-4-102.230.119

2265

3F7.0



FLAG	ITEM NO	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875" O.D. x 10 GA. CYL.	
	32	1	6" - 150# SLIP-ON FLG.	
	322	10"	6" SCH. 40 STEEL PIPE	
	324	1	10" SQ. x 1/4" R COLLAR ROLLED TO A 24.94" RADIUS	

CLASS 260
CMC .75
CML .75

456
3L3

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN CLL 12/10/75
CHECKED
APPV'D

60-4-102.230.120

2265

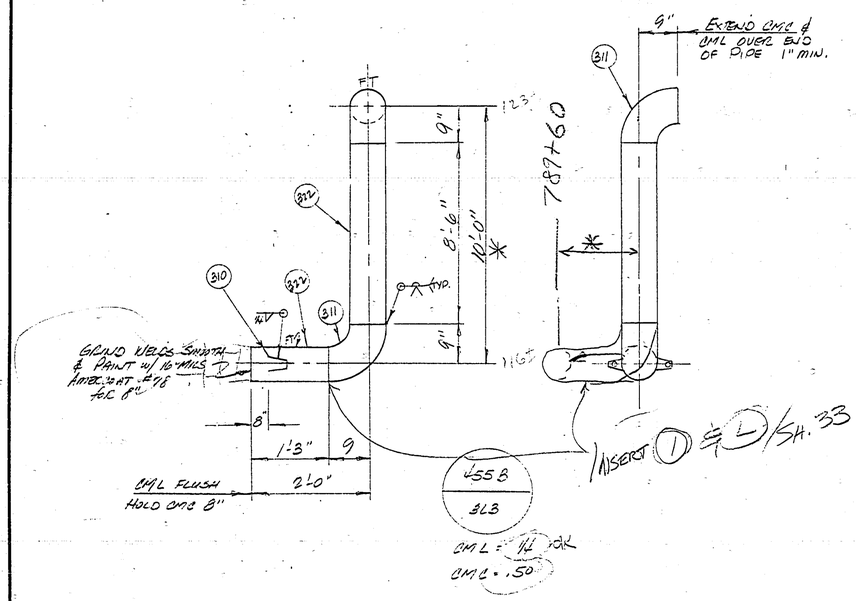
3F8.0

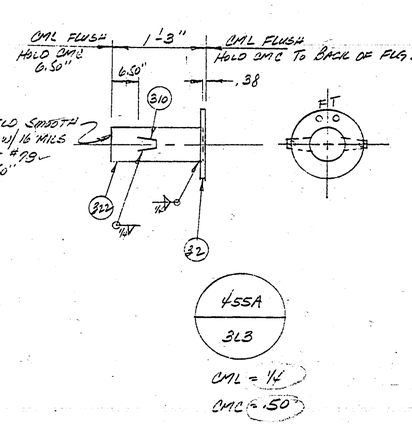
1000 1000 1/70

3F9

* CONTRACTOR TO VERIFY HEIGHT

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	322	11'	6" SCH. 40 STEEL PIPE ...OK	
	311	2	6"x90° STD WT ELBOW L.R.	
	310	4	6" TENSION LUGS SEE SHT. 33	
	32	1	6"x150# SLIP-ON FLG. F.F.	





CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

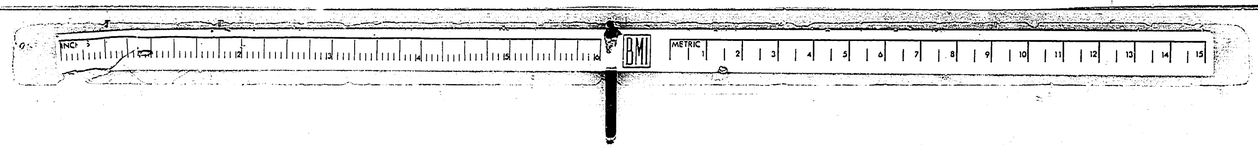
Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KH	12-11-75
CHECKED		
APPV'D.		

2205 3F9.0

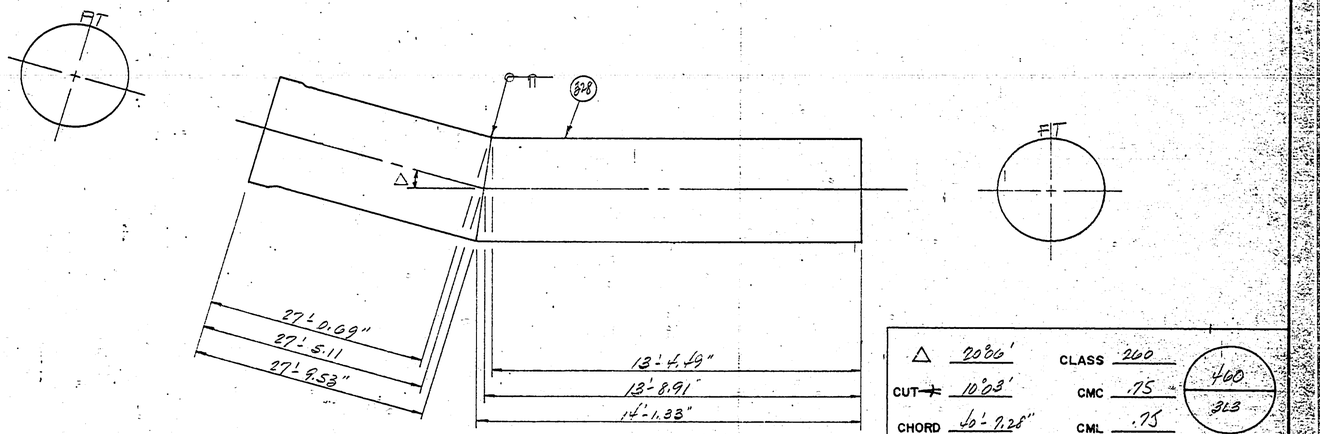
60-4-102.230.121



1-CUT

3P10

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	4'-2"	49.875"O.D.x 106A. C&L	



△	20°00'
CUT	10°08'
CHORD	40'-9.28"
CLASS	200
CMC	.75
CML	.75

460
363

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT	.X	XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

DRAWN	KW	12-11-75
CHECKED		
APPV'D.		

2205

60-4-102.230.122

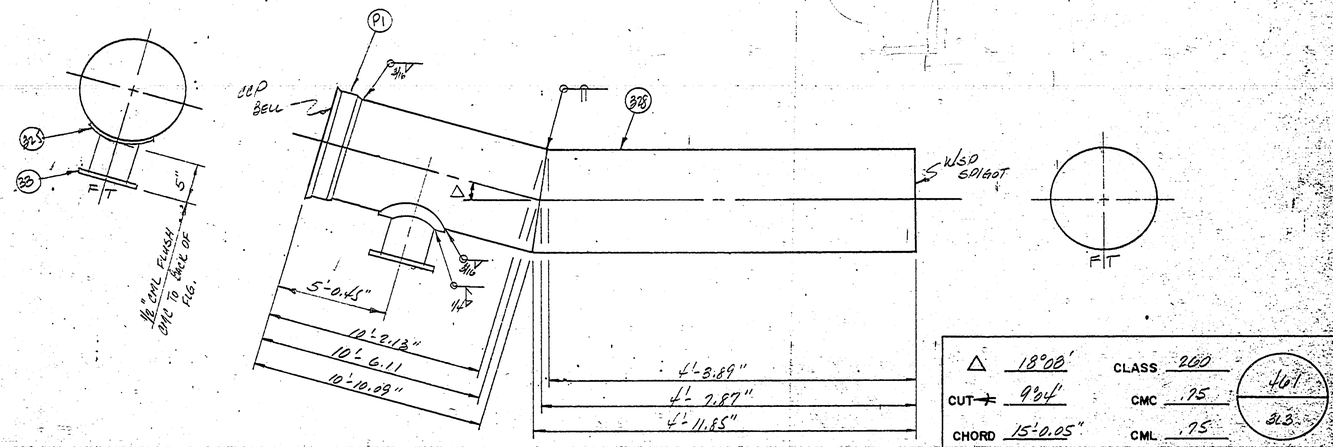
3P10.0

1000 1000 (8/70)

1-CUT

3F11

FLAG	ITEM NO.	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	328	14'-9.48"	49.875"O.D. x 10GA. CYL.	
	33	1	18"CL."D" SKIETED FLG. SEE SHT. 3B2	
	325	1	38.25"O.D. x 9/16"PL. COLLAR ROLL TO 24.94"R.	
	P1	1	48" BELL RING	



△	18°00'
CUT ⊣	9°04'
CHORD	15'-0.05"
CLASS	200
CMC	.75
CML	.75

460
36.3

AS #20

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

60-4-102.230.123

3F11.0

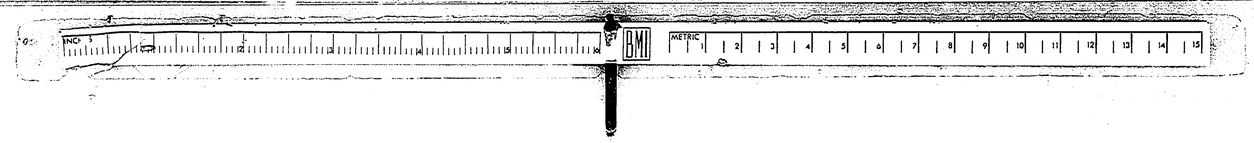
CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± .X ± .XX ± .XXX ± ANGLE ±

DWG. SCALE

DRAWN	JW	12-11-75	2205
CHECKED			
APPV'D.			

1500 1000 5 70

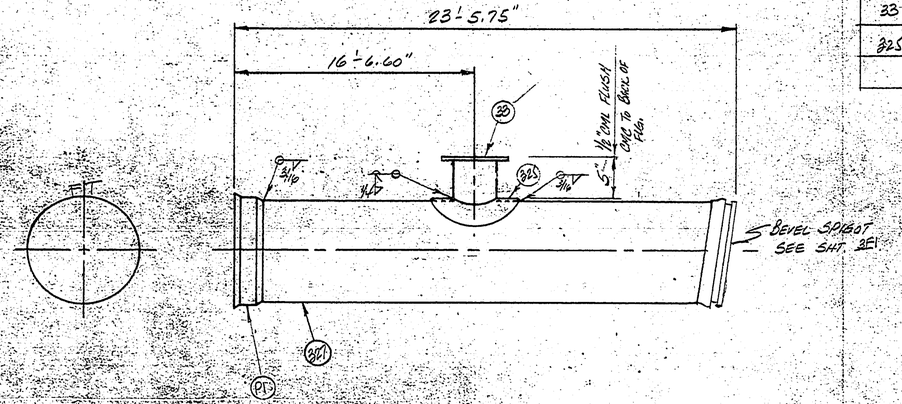


FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	329	40-3.25"	49.875 O.D. X 10GA C/L	

STANDARD SECTIONS w/ CUT SPIGOT (SEE 20 SHT.)

Pc. No.	LAYOUT REF.	Pc. No.	LAYOUT REF.	Pc. No.	LAYOUT REF.
462	3L3				

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	327	23'-1.25"	19.875 O.D. x 10GA. CYL.	
	PI	1	16" BELL RING.	
	33	1	18" CL. "D" SKIRTED FLG. SEE SHT 3B1	
	325	1	38.25" O.D. x 3/16" R. COLLAR CYL. TO 24.94 LNG.	



CLASS 200
CMC 75
CML 75

508
3F1

Ameron PIPE PRODUCTS GROUP

Russian River Co. Contract #2

DRAWN [illegible]

CHECKED

APP'D

3005 3F1B.0

60-4-102.230.125

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D

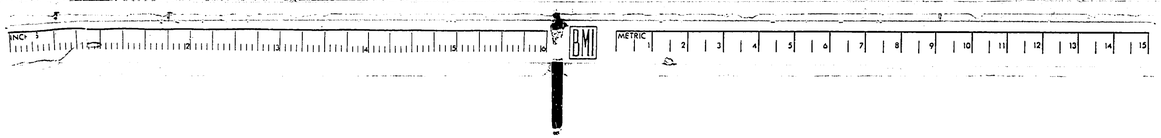
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

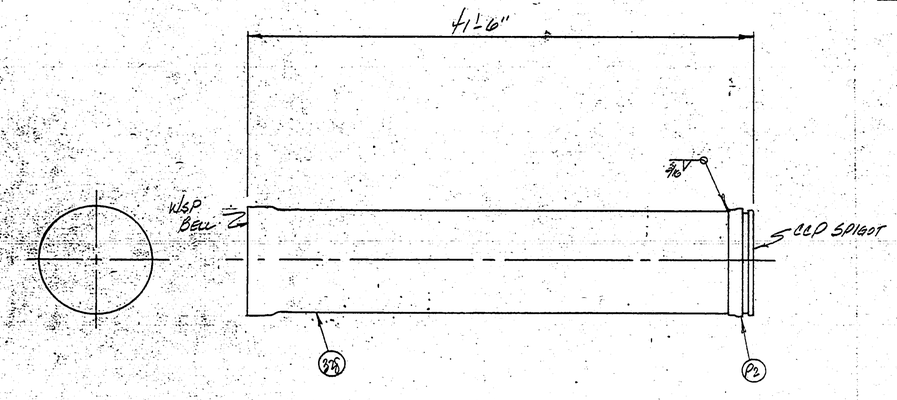
FRACT.	X	XX	XXX	ANGLE
±	±	±	±	±

DWG. SCALE

7000-1000 (8/70)



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875"O.D. x 10GA CYL.	
	P2	1	48" CCP SPIGOT	



CLASS 200
CMC .75 (521)
CML .75 (325)

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	KW	12-10-75
CHECKED		
APP'D.		

2265 SF14.0

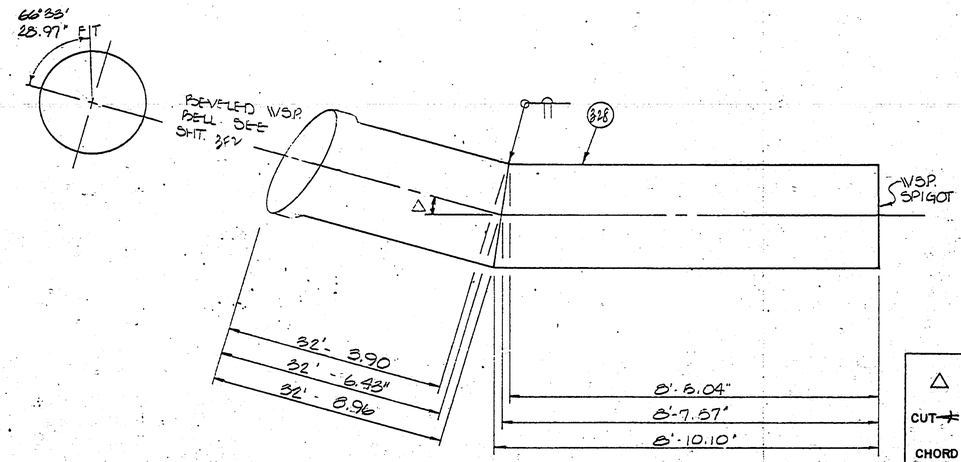
60-4-102.230.126

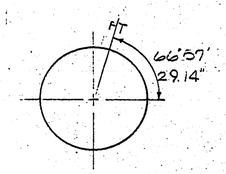
1000 1000C 12-75

1-CUT

3F15

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875" O.D. x 10 GA. CYL.	





△	11°35'
CUT	5'47'
CHORD	41'-0.33"
CLASS	200
CMC	.75
CML	.75

322
3L5

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DRAWN	CLL	12/1/75
CHECKED		
APPV'D.		

DWG. SCALE 1"

2268

3F15.0

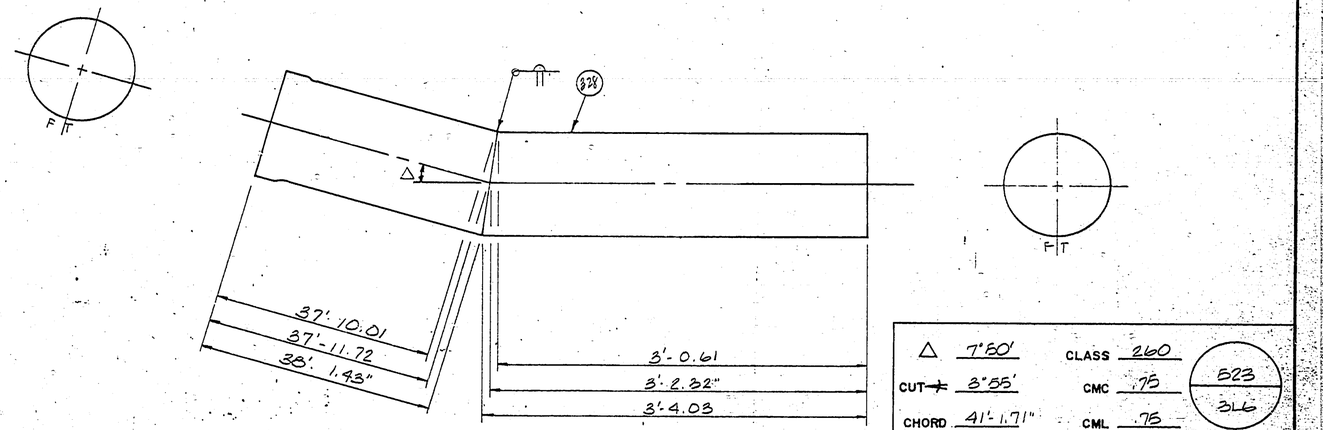
60-4-102.230.127

1000 1000 (8 70)

:-CUT

3P16

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875" O.D X 10 GA. CYL.	



△ 7°50'
CUT ⊣ 3°55'
CHORD 41'-1.71"

CLASS 260
CMC .75
CML .75

523
316

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

DRAWN	CLL	12/11/75
CHECKED		
APPV'D.		

2265

3P16.0

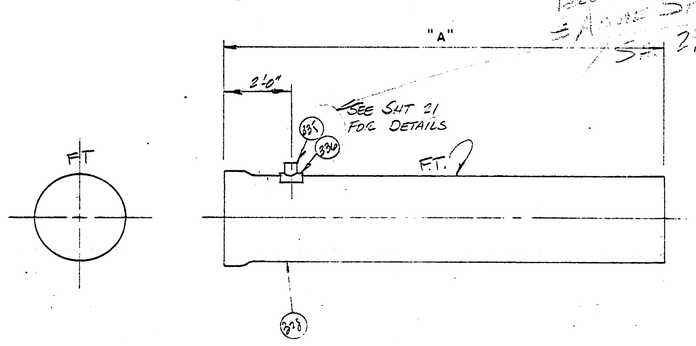
60-4-102.230.128

1000 1000 .8 70

3F16A

ITEM	QTY. REQ'D.	SPECIFICATION NO.	DESCRIPTION	MATERIAL SPECIFICATION
	338	—	49.875 O.D. X 10GA. CYL.	
	335	3	2" x 3000# THREADOLET	
	336	3	3/16" R x 6" SQ COLLAR Cut To 24.74" L.	ASTM A283-GRC

Pipe Thru Anchor Spool Ref Sht 21



PC. NO.	CUT SECT.	CLASS	"A"		LAYOUT REF	FITTING REF. SHT.
525	—	260	41'-2"		326	3F2
533	—	260	41'-2"		326	—
541	—	260	41'-2"		326	3F2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D

DRG. SCALE

APPV'D

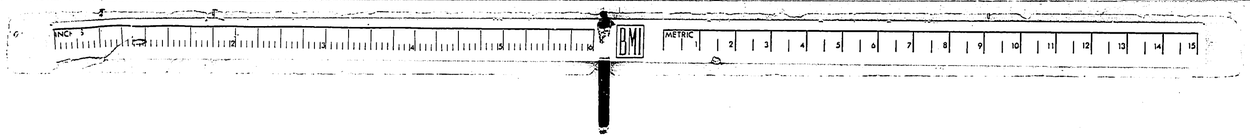
Russian River - Contract #2

DWN KW 12-12-75

2265

3F16A-0

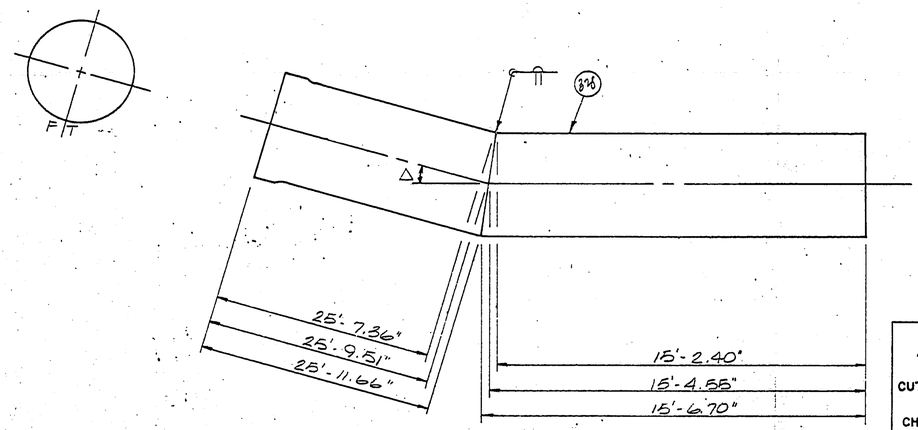
60-4-102.230.129



I-CUT

3F17

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	328	41'-2"	49.875" O.D. x 10 GA. CYL.	



Δ 9°52'
CUT ⊥ 4°56'
CHORD 41'-0.35"

CLASS 260
CMC .75
CML .75

545
347

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

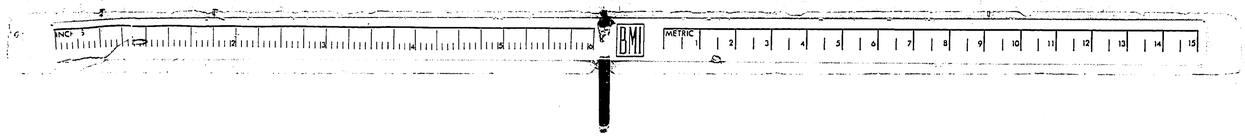
							UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES					DRAWN	CLL	12/11/75
							FRACT. ±	.X ±	XX ±	.XXX ±	ANGLE ±	CHECKED		
CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.	DWG. SCALE						APPV'D.		

226F

3F17.0

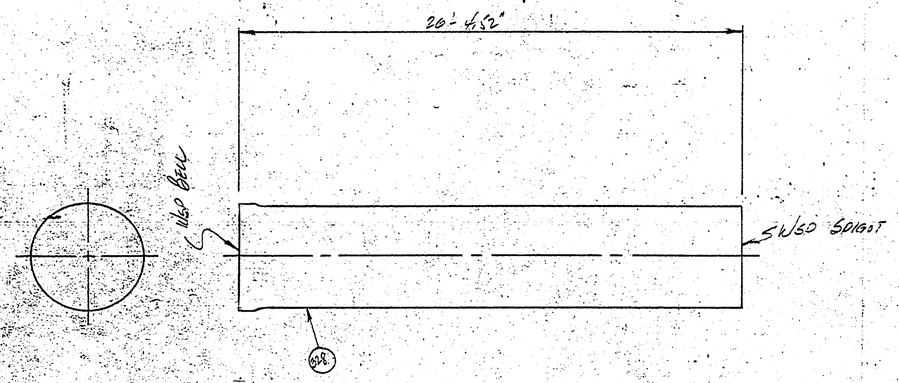
60-4-102.230.130

1000-1000 (8/70)



3F18

FLAG	ITEM NO	QUANTITY THIS DWG	DESCRIPTION	MATERIAL SPECIFICATION
	328	20'-4.52"	49.875" O.D. x 10GA. C/L	



CLASS 260
CMC .75
CML .75
CS # 20

547
327

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT # 2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT ± | .X ± | .XX ± | .XXX ± | ANGLE ±

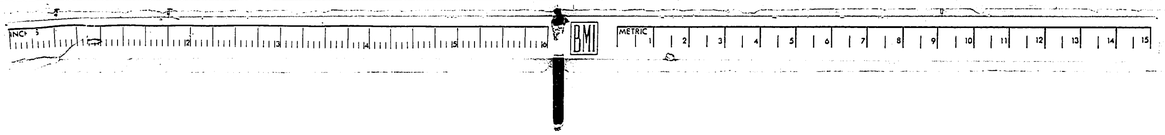
DWG. SCALE

DRAWN WD 12-11-73
CHECKED
APPV'D.

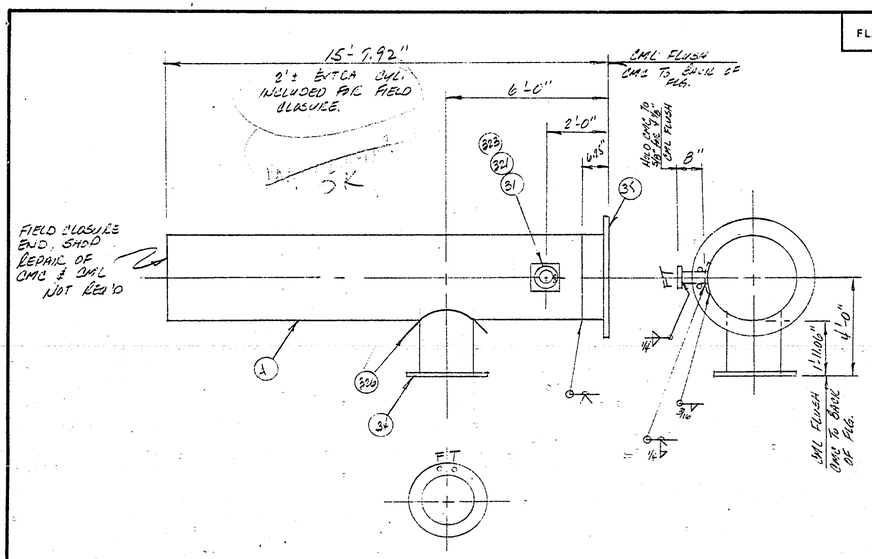
2205

3P18:0

60-4-102.230.131



3F19



FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	1	15'-1.67	46.875" O.D. x 1/4" W CML.	ASTM A570 GR C
	35	1	48" CL. "D" SLIPTED 5° FLG. SEE SHT 3B2	
	34	1	36" CL. "D" SLIPTED 5° FLG. SEE SHT 3B2	
	326	1	36" CLOTH PLATE SEE SHT 3B2	
	31	1	4" x 150# SLIP-ON FLG. F.F.	
	321	9"	4" STD WT STEEL PIPE	
	323	1	8" SQ x 1/2" W COLLAR (ALL TO 24.44" R.	

548
3L7

CML = .75, .25 FOR 4'-0L.
CMC = .75
CS # 13

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

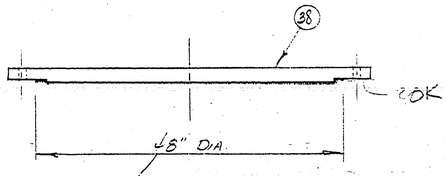
DRAWN	EW	12-11-75
CHECKED		
APPV'D.		

2265 3F19.0

60-4-102.230.132

3F20

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	38	1	48" CLOSED BLIND FLG. SEE SHT. 3B4	



PAINT W/ 2 COATS (16 MILS) COAL TAR EPOXY AMERCOAT #78 KOPPERS BITUMASTIC 300-M EQUAL

5ABA
3L7

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

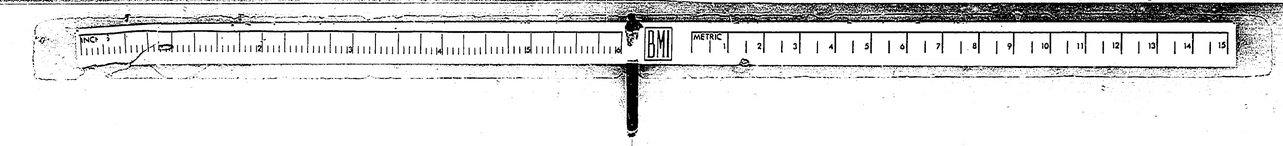
Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

DRAWN	EW	12-11-73
CHECKED		
APPV'D.		

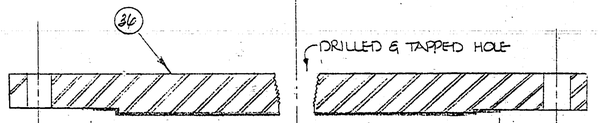
2265 3F20.0

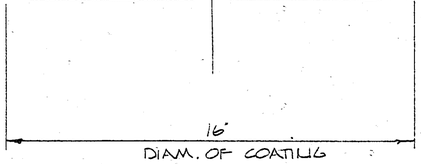
60-4-102.230.133



3F21

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	36	2	18" BLIND FLG. CL. "D" SEE SHT. 3B3	





NOTE: COAT INSIDE BLIND FLG. AS SHOWN W/ 2 COATS (16 MILS) COAL TAR EPOXY - AMERCOAT #78

PC. NO.	REF. SHT.
436 A	3L1
450 A	3L2

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

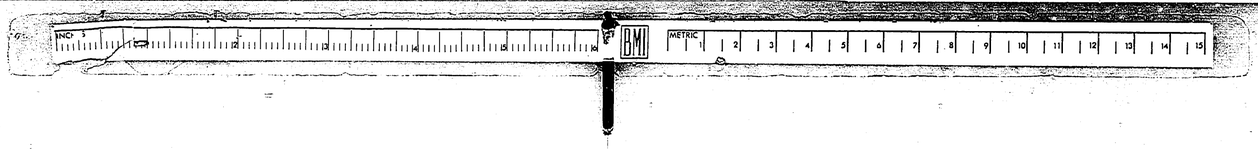
DRAWN	CLL	12/11/78
CHECKED		
APPV'D.		

2265

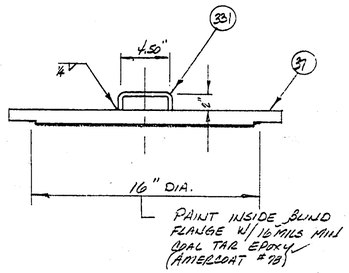
3F21.0

60-4-102.230.134

1000-1000 (8-70)

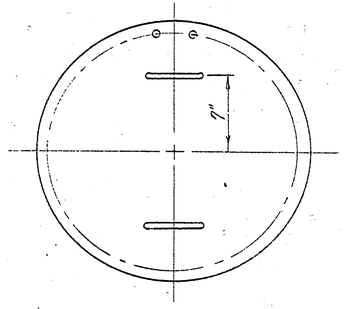


3F22



PAINT INSIDE BLIND FLANGE W/ 16 MILS MIN COAL TAR EPOXY (AMERCOAT #78)

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	37	1	18" ~~CL-D~~ BLIND FLG. SEE SHT 3B4	
	331	18"	1/2 ϕ ROD HANDLES	



Pc. No.	LAYOUT SHT.
461A	3L3
	1

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER – CONTRACT #2

DRAWN	JW	12-10-75
CHECKED		
APPV'D.		

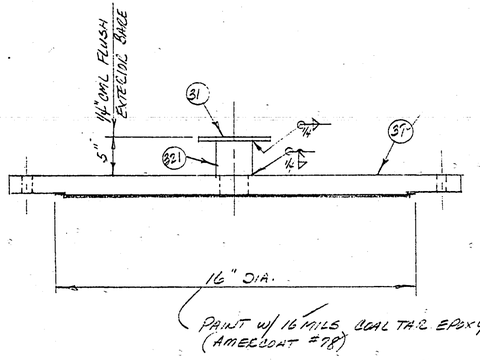
2265 3F22.0

60-4-102.230.135

1000 1000 8 70

3F23

FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	37	1	18"CC"D" BLIND FLG. SEE SHT 384	
	31	1	4"x150# SLIP-ON FLG. F.F.	
	321	6"	4" STD WT. STEEL PIPE	



Pc. No.	LAYOUT REF.
508A1	3L4

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES

FRACT.	.X	.XX	.XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

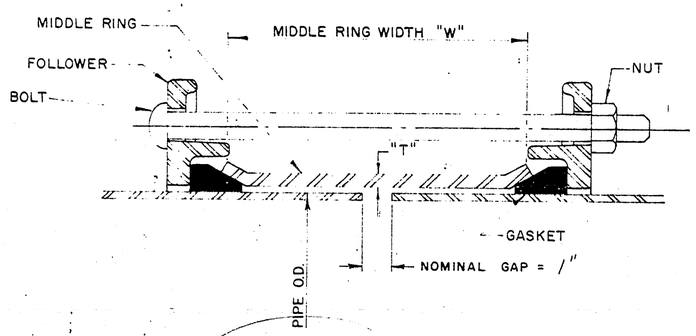
RUSSIAN RIVER - CONTRACT # 2

DRAWN	KW	12-4-75
CHECKED		
APPV'D.		

2265 3F23.0

60-4-102.230.136

381



SPECIFICATIONS ~~STD~~ OK

1. COUPLINGS SHALL BE SMITH-BLAIR NO. 411, BAKER SERIES 200, DRESSER STYLE 38 OR EQUAL.
2. MATERIALS:
   - MIDDLE RING: MANUFACTURERS STD
   - FOLLOWERS: " "
   - GASKET: " "
   - BOLTS: " "
   - NUTS: " "
3. PAINT OR COATING:
   - MIDDLE RING: OUTSIDE 8 MILS / INSIDE 16 MILS OF COAL TAR EPOXY, BITUMASTIC 300 M OR AMERCOAT # 78
   - FOLLOWERS: 8 MILS / "
   - BOLTS: CADMIUM PLATED ASTM A164
   - NUTS: " " "

FLEXIBLE COUPLINGS

PIECE NO.	SHEET NO.	MAT'L. LIST NO.	QUANTITY	PIPE O.D.	MIDDLE RING "W"	MIDDLE RING "T"
		39/	1	6.657	5"	1/4

NO.	REVISION	DATE	BY	APPV'D.

DRAWN LWS 12-11-75
CHECKED
APPV'D

Ameron PIPE PRODUCTS GROUP

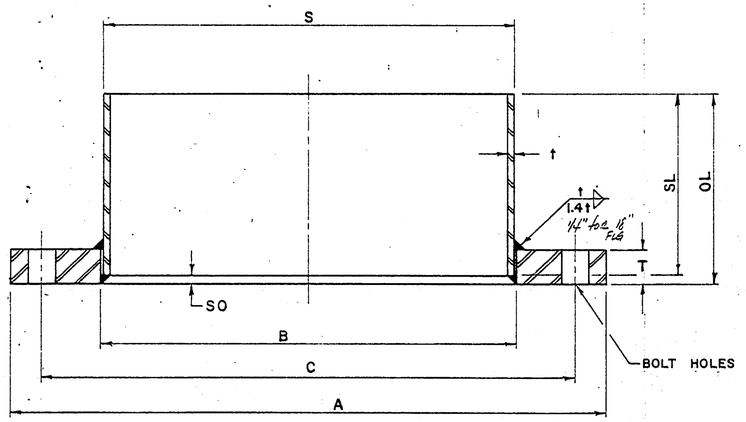
RUSSIAN RIVER - CONTRACT # 2

2265 381.0

60-4-102.230.137

"D" SKIRTED

382



NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	OVERALL LENGTH OL	SKIRT LENGTH SL	SKIRT THICKNESS t	SKIRT OFFSET SO	SKIRT O.D. S	I.D. FLANGE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
24									32	20	29 1/2	1 3/8	1 1/4
30									38 3/4	28	36	1 3/8	1 3/8
36	34	1	36.25	36.00	1/4	1/4	37.875	37.94	46	32	42 3/4	1 5/8	1 5/8
42									53	36	49 1/2	1 5/8	1 3/4
48	35	1	6.25	6.00	1/4	1/4	49.875	49.94	59 1/2	44	56	1 5/8	1 3/4
54									66 1/4	44	62 3/4	1 7/8	2 1/8
60									73	52	69 1/4	1 7/8	2 1/4
18	33		12.50	12.00	.50	.50	18.00	18.06	25	16	22 3/4	1 1/4	1 1/16

SPECIFICATIONS

STEEL:

FLANGE - ASTM A-283, Gr. B, C or D
SKIRT - ASTM A-283, Gr. C or D
ASTM A-570, Gr. C

FACING:

FINAL MACHINING OF THE FLANGES SHALL BE DONE ONLY AFTER ALL WELDING TO THE PIPE SKIRT IS COMPLETED. FLANGES SHALL BE FACED NORMAL TO THE LONGITUDINAL AXIS OF THE PIPE. THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

INSIDE DIAMETER + 1/16" - 0"

OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES + 1/8" - 0"

BOLT CIRCLE ± 1/16"

OUTSIDE DIAMETER SKIRT ± 0.080" MEASURED AT ANY POINT

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"

SKIRT CLOSING SEAMS SHALL BE FULL PENETRATION BUTTWELD WITH 1/16" MAX. CROWN

SYMBOL	REVISION	DATE	BY	APP'D
	1			

AMERON PIPE PRODUCTS GROUP

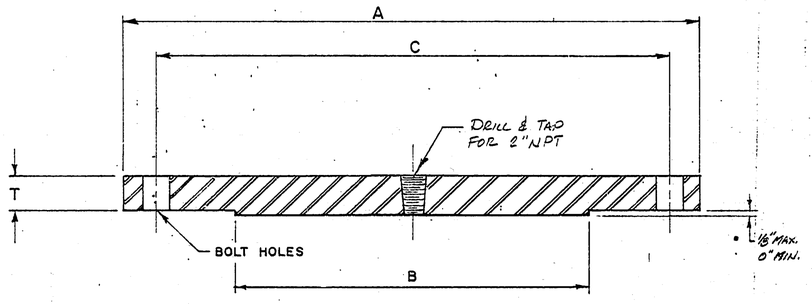
Russian River - Contract #2 150psi

DRAWN	JW	12-4-75	AWWA CLASS "D" SKIRTED FLG.
CHECKED			
APP'D			226.6 382.0

60-4-102.230.138

"D" BLIND

383



NOMINAL PIPE SIZE	MAT'L LIST NO	QUANTITY	RAISED FACE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
12			11	19	12	17	1	13/16
14			13	21	12	18 3/4	1 1/8	15/16
16			15	23 1/2	16	21 1/4	1 1/8	1
18 ✓	(30) ✓		15	25	16	22 3/4	1 1/4	1 1/16
20			19	27 1/2	20	25	1 1/4	1 1/8
24			23	32	20	29 1/2	1 3/8	1 1/4
30			29	38 3/4	28	36	1 3/8	1 3/8
36			35	46	32	42 3/4	1 5/8	1 5/8
42			41	53	36	49 1/2	1 5/8	1 3/4
48			47	59 1/2	44	56	1 5/8	1 3/4

SPECIFICATIONS

STEEL:
ASTM A-283, Gr. B, C or D

FACING:
THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

RAISED FACE DIAMETER + 0" − 1/8"

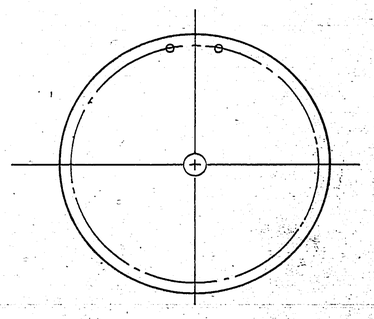
OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES + 1/8" − 0"

BOLT CIRCLE ± 1/16"

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64"

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"



Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER – CONTRACT #2

SYMBOL	REVISION	DATE	BY	APPV'D.

DRAWN LW 12-11-75

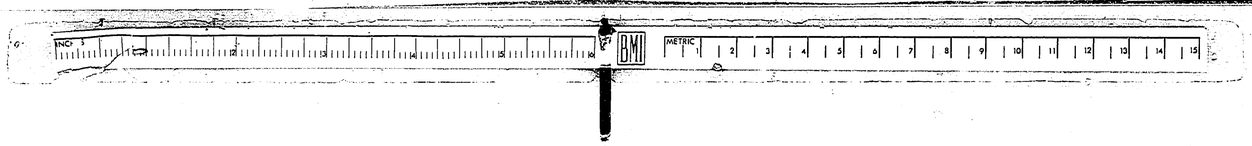
CHECKED

APPV'D.

AWWA CLASS "D" BLIND FLG.

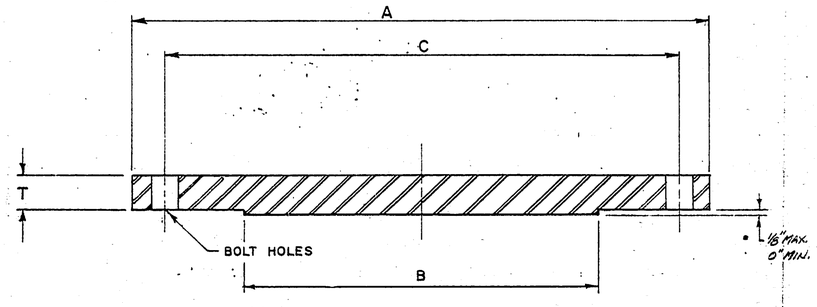
2265 BB3.0

60-4-102.230.139



"D" BLIND

384



NOMINAL PIPE SIZE	MAT'L LIST. NO.	QUANTITY	RAISED FACE B	O.D. FLANGE A	NUMBER BOLT HOLES	BOLT CIRCLE C	DIAM. BOLT HOLES	FLANGE THICKNESS T
12			11	19	12	17	1	13/16
14			13	21	12	18 3/4	1 1/8	15/16
16			15	23 1/2	16	21 1/4	1 1/8	1
18	(37) ✓		15	25	16	22 3/4	1 1/4	1 1/16
20			19	27 1/2	20	25	1 1/4	1 1/8
24			23	32	20	29 1/2	1 3/8	1 1/4
30			29	38 3/4	28	36	1 3/8	1 3/8
36			35	46	32	42 3/4	1 5/8	1 5/8
42			41	53	36	49 1/2	1 5/8	1 3/4
48	(38)		47	59 1/2	44	56	1 5/8	1 3/4

SPECIFICATIONS

STEEL:
ASTM A-283, Gr. B, C or D

FACING:
THE FLANGES SHALL BE FACED SMOOTH OR MAY HAVE A SERRATED FINISH OF APPROXIMATELY 32 SERRATIONS PER INCH, APPROXIMATELY 1/64" DEEP. SERRATIONS MAY BE SPIRAL OR CONCENTRIC. EDGES OF FACED SURFACES AND BOLT HOLES SHALL BE DEBURRED.

TOLERANCES:

RAISED FACE DIAMETER +0" − 1/8"

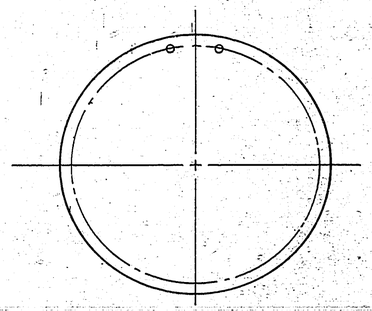
OUTSIDE DIAMETER ± 1/8"

THICKNESS OF FLANGES + 1/8" −0"

BOLT CIRCLE ± 1/16"

BOLT HOLES SHALL BE EQUALLY SPACED ± 1/64"

DIAMETERS A, B AND C TO BE CONCENTRIC ABOUT CENTERLINE ± 1/16"

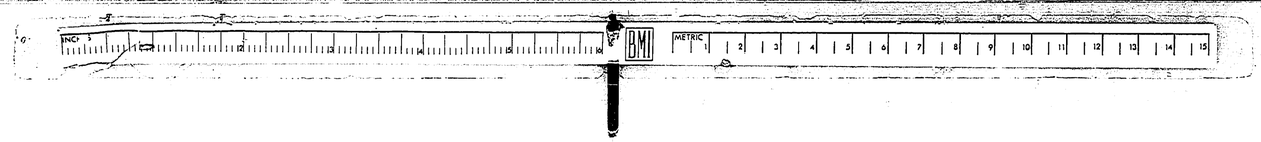


SYMBOL	REVISION	DATE	BY	APPV'D.

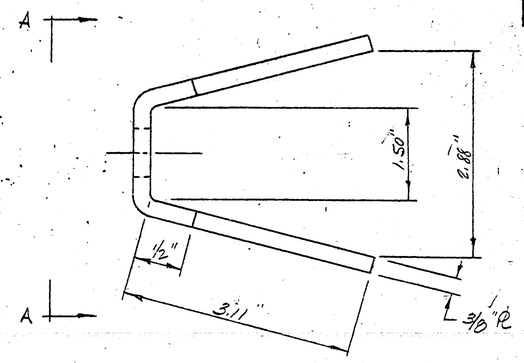
Ameron PIPE PRODUCTS GROUP

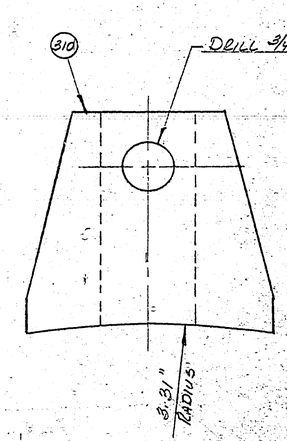
Russian River - Contract #2

DRAWN	KW	12-11-75	AWWA CLASS "D" BLIND FLG.
CHECKED			2205 384.0
APPV'D.			60-4-102.230.140

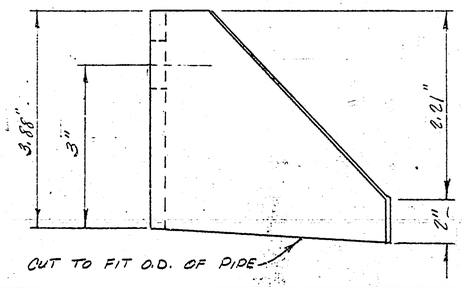


FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	310	4	6" TENSION LUGS	





SECTION A-A



CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APPV'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
FRACT. ± | .X ± | .XX ± | .XXX ± | ANGLE ±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

RUSSIAN RIVER - CONTRACT #2

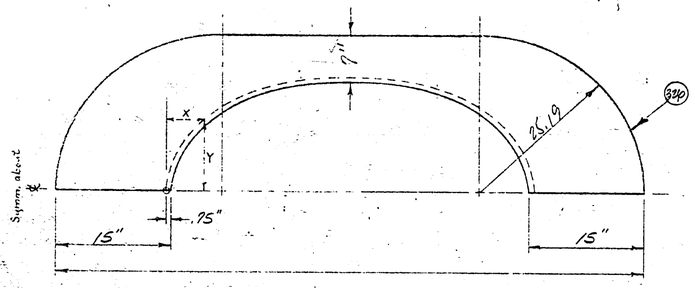
DRAWN BW 12-11-75
CHECKED
APPV'D. 1"

2206

60-4-102.230.141

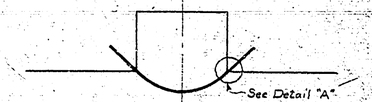
1000-1000 (8/70)

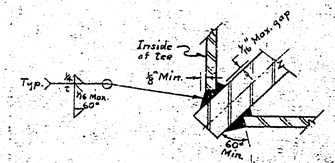
FLAG	ITEM NO.	QUANTITY THIS DWG.	DESCRIPTION	MATERIAL SPECIFICATION
	326	4	36" CROTCH PLATE (48"Rad)	



X	0	.85	3.25	6.75	11.30	16.20	21.20	26.20	31.10	35.65	39.15	41.55	42.40	
Y	0	4.95	9.50	13.45	16.45	18.3	18.95	18.3	16.45	13.45	9.50	4.95	0	

A	0	.62	2.6	5.45	9.4	14.0	16.94	23.9	28.4	32.3	35.5	37.2	37.88	
B	0	.55	2.0	4.0	6.25	8.1	8.85	8.1	6.25	4.0	2.0	.55	0	





DETAIL "A"

CHANGE ORDERS	SYMBOL	REVISION	DATE	BY	APP'V'D.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES

FRACT.	X	XX	XXX	ANGLE
±	±	±	±	±

DWG. SCALE

Ameron PIPE PRODUCTS GROUP

Russian River - Contract #2

DRAWN	JW	12-11-75
CHECKED		
APP'V'D.		

2265 2270

60-4-102.230.142

1000-1000 (8/70)